# ARGO
# 6 & 8 Wheel

## ATV
## PARTS MANUAL

MODELS - T, TB, HT, HTB from 1977
- KB from 1981 - 1986
- K from 1983
- S from 1986
- SB from 1987

MANUAL NO. 670-09

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# PARTS MANUAL INTRODUCTION

## A PURPOSE OF THE PARTS MANUAL

This manual has been prepared to better acquaint the dealer and mechanic with Argo All Terrain Vehicle parts and identification. It lists only parts and accessories available as spare parts.

## B HOW TO IDENTIFY AND EXPLANATION OF SERIAL NUMBERS

The vehicle serial number is stamped on a small aluminum plate fastened to the dash or firewall.

Vehicles are identified by a four digit number preceded by either of the following prefixes.

T — TECUMSEH 6 Wheel Vehicle. (Standard)
HT — TECUMSEH 6 Wheel Vehicle, (Heavy Duty)
TB — TECUMSEH 8 Wheel Vehicle. (Standard)
HTB — TECUMSEH 8 Wheel Vehicle, (Heavy Duty)

K — KOHLER 6 Wheel Vehicle. (I/C)
KB — KOHLER 8 Wheel Vehicle, (I/C)
S — BRIGGS & STRATTON 6 Wheel Vehicle. (TWIN)
SB — BRIGGS & STRATTON 8 Wheel Vehicle. (TWIN)

Note: All KB serial numbers after KB3972 inclusive are I/C (Industrial/Commercial) versions.

This manual identifies only those parts and vehicles built after March 1977. Refer to 670 Parts Manual for previous models.

Transmission serial numbers may be found stamped on top of the transmission. Each transmission is identified by a four digit number followed by one or more letters indicating the gearing variation. Please note parts according to the transmission chart within this manual.

## C ABBREVIATIONS

### Remarks Column:

| | | | | | |
|---|---|---|---|---|---|
| AA | — | Available in an assembly only | NA | — | Not available |
| AC | — | Available as component only | RO | — | Replaces others |
| AS | — | Available in a set only | RR | — | Recommended as replacement |

### Description Column:

| | | | | | |
|---|---|---|---|---|---|
| Alum | — | Aluminum | lg | — | Long |
| Approx | — | Approximately | mm | — | Millimeter |
| ASS'Y | — | Assembly | No. | — | Number |
| B & S | — | Briggs & Stratton Twin (engine type) | Nos. | — | Numbers |
| BRKT | — | Bracket | # | — | Number |
| c/w | — | Complete with | OC | — | Outside Circumference |
| CYL | — | Cylinder | OD | — | Outside Diameter |
| dia | — | Diameter | P | — | Pitch |
| EX | — | Exhaust | PN | — | Pan (screw head type) |
| ga | — | Gauge | RC | — | Roller Chain |
| HC | — | High Collar | RH | — | Right Hand |
| HD | — | Head | S | — | Sprocket |
| HHCS | — | Hex Head Cap Screw | SHCS | — | Socket Head Cap Screw |
| Hydrl | — | Hydraulic | SLT | — | Slot |
| I/C | — | Industrial Commercial | spd | — | Speed |
| ID | — | Inside Diameter | T | — | Teeth |
| Incl | — | Includes | TEC | — | Tecumseh (engine type) |
| KOH | — | Kohler (engine type) | trans | — | Transmission |
| LH | — | Left Hand | WHL | — | Wheel |

## D EXPLANATION OF THE FORMAT

| | | |
|---|---|---|
| Key No. | — | Key Number — for reference between Part Illustration and Part Description only. |
| Part No. | — | Part Number — Argo part number for identification and ordering |
| Remarks | — | Abbreviations are used here to aid in the selection of the correct part. |
| Description | — | Part Name written in capital letters for identification and recording. IMPORTANT: Beneath the Description, other details may be indicated, including the serial number of the vehicles this part is restricted to. Please check this so that you order the correct part. |
| Quantity | — | Indicates the quantity of parts used in that Group Assembly.. This may be indicated under 6.8 or I/C columns in some Groups. |

## E HOW TO USE THE PARTS MANUAL

Refer to the Manuals Index and find the major assembly you desire identified by Group number and name. Turn to the illustration page indicated.

- On the Illustration page, identify the part you require by key number. Note the Key number, the Group name and Group number.
- Refer to the accompanying Parts List Page having the same Group name and number.
- Finally, locate the part number on the Parts List page vertically by finding the Key number.

NOTE: THERE ARE USUALLY TWO COLUMNS OF PARTS ON A PARTS LIST PAGE.

- You then have the part number, description and quantity of the part found in that Group Assembly.

Important: Sometimes more than one similar key number may appear in a Group Illustration or Parts List. In such a case, that part is used in more than one location or subassembly in that Group and is noted with a suffix letter, (a,b,c,...) to facilitate the ordering of the correct quantity.

A key number with or without a number suffix and found more than once in a Group Parts List will have different part numbers and/or description with accompanying serial number restrictions. Please note these for correct part identification.

When no Serial number details appear along with a Part description or the quantity is not listed under 6, 8, or I/C models, or none of the above variations appear, then that part fits all models under the Group name.

(It is important to note the serial number restriction found under Description to locate the correct part for a particular vehicle as the year of manufacture is not always known and design modifications are performed continuously.)

## F HOW TO ORDER PARTS

To ensure that you receive the correct part which you require, please indicate the quantity, Argo Part Number and Part Name in your order. DO NOT order by Key Number or Page Number.

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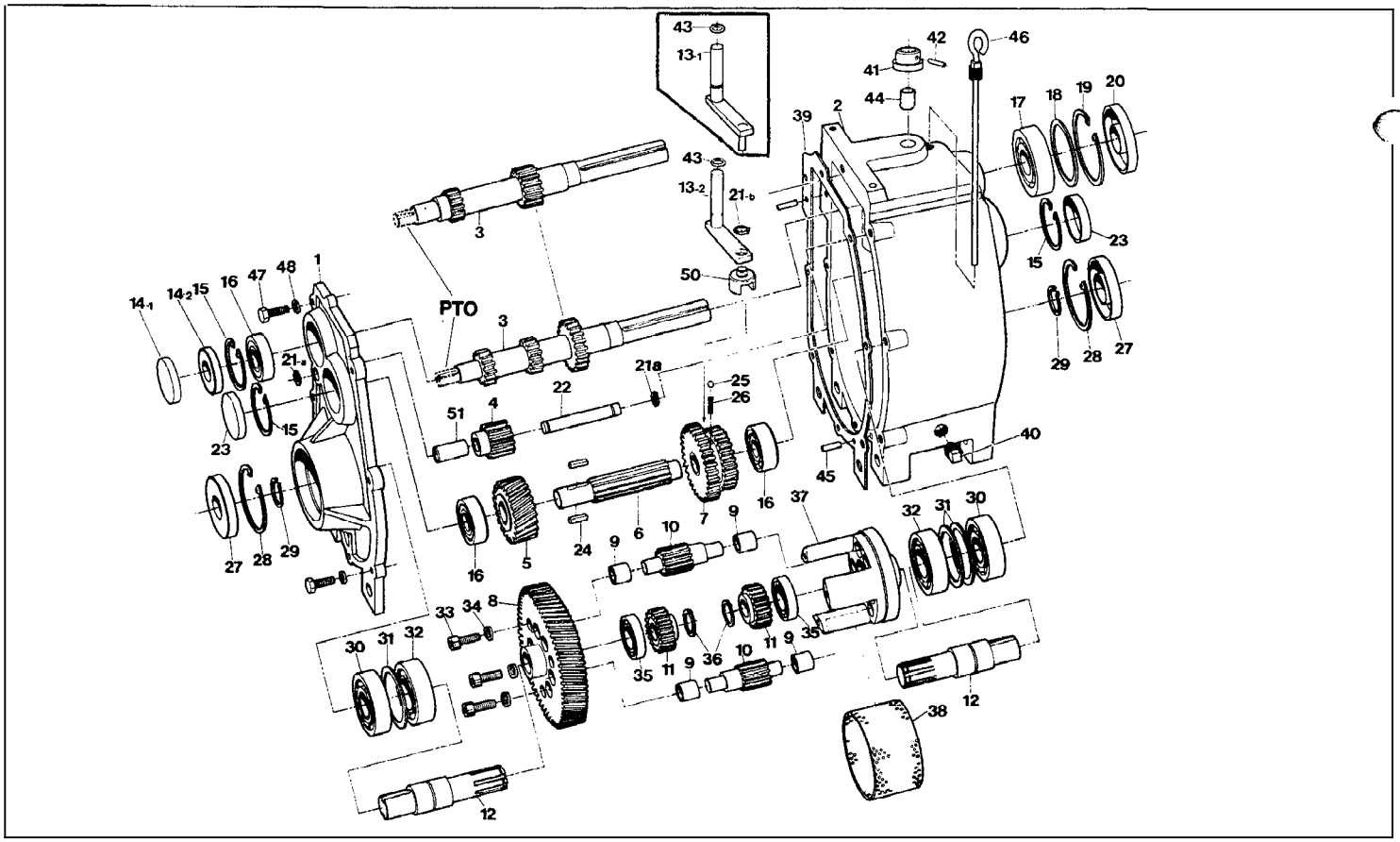
# 1.0 Transmission (All Models)




# 1.0 Transmission

| Key No. | Part No. | Remarks | Description | Qty. |
|---|---|---|---|---|
| 1 | 3402 | | TRANSMISSION SIDE COVER, alum | 1 |
| 1 | 34.49 | | TRANSMISSION SIDE COVER, alum | 1 |
| 1 | 34-56 | | TRANSMISSION SIDE COVER, to trans. #11349; use with part #34-57 or #34-61 Housing only. If not available, replace cover & housing with part #34-66 Cover & #34-67 Housing. | 1 |
| 1 | 34-66 | | TRANSMISSION SIDE COVER, from trans. #11350; use with part #34-67 Housing; has bosses for hydr. caliper mounting from trans #12336 on. | 1 |
| 2 | 34-01 | | TRANSMISSION HOUSING, alum. | 1 |
| 2 | 34-48 | | TRANSMISSION HOUSING, alum. | 1 |
| 2 | 34-57 | | TRANSMISSION HOUSING, to trans. #9687; use with part #34-56 Cover only. If not available, replace housing & cover with part #34-67 Housing & #34-66 Cover. | 1 |
| 2 | 34-61 | | TRANSMISSION, HOUSING, from trans. #9688 to #11349; use with part #34-56 Cover only. If not available, replace housing and cover with part #34-67 Housing & #34-66 Cover. | 1 |
| 2 | 34-67 | | TRANSMISSION HOUSING, from trans. #11350; use with part #34-66 Cover; has bosses for hydr. caliper mounting from trans. #12336 on | 1 |
| 3 | 3403 | | INPUT SHAFT, 15/22 T-, dbl. spd - short, spur | 1 |
| 3 | 34-35 | | INPUT SHAFT. 15/17 T-, single spd - short, spur | 1 |
| 3 | 34-39 | | INPUT SHAFT, 14/21 T-. dbl. spd - short, spur | 1 |
| 3 | 34-50 | NA | INPUT SHAFT (discontinued. use part No. 34-80 if not available) | 1 |
| 3 | 34-80 | RO | INPUT SHAFT, 14/21T, dbl spd-spur; no PTO on shaft: requires No. 14-1 Plug Plate. | 1 |
| 3 | 34-27 | NA | INPUT SHAFT (discontinued - use part No. 34-87 if not available) | 1 |
| 3 | 3487 | RO | INPUT SHAFT. 14/17 T, single spd. - spur; no PTO on shaft; requires key No. 141 Plug Plate | 1 |
| 3 | 34-17 | NA | INPUT SHAFT (discontinued - use part No. 34-21 if not available) | 1 |
| 3 | 3421 | RO | INPUT SHAFT, 13/21 T, dbl. spd. - spur; no PTO on shaft, requires key No. 14-1 Plug Plate | 1 |
| 4 | 3407-A | | REVERSE IDLER, 17 T-. spur Incl. bushing 51 | 1 |
| 4 | 34-38-A | | REVERSE IDLER, 16 T-, spur Incl. bushing 51 | 1 |
| 4 | 34-16-A | | REVERSE IDLER, 13 T-, spur Incl. bushing 51 | 1 |
| 5 | 34-24 | | GEAR, 34 T-, spur | 1 |
| 5 | 34-40 | | GEAR, 26 T-. helical | 1 |

| Key No. | Part No. | Remarks | Description | Qty. |
|---|---|---|---|---|
| 5 | 34-44 | | GEAR, 21 T-, helical | 1 |
| 6 | 34-04 | | SPLINE SHAFT, double speed | 1 |
| 6 | 3437 | | SPLINE SHAFT, single speed | 1 |
| 7 | 34-06 | | DOUBLE GEAR, 45/38 T-. spur | 1 |
| 7 | 34-26 | | DOUBLE GEAR. 43/40 T-, spur | 1 |
| 7 | 34-36 | | DOUBLE GEAR, 45/40 T-, spur | 1 |
| 7 | 34-41 | | DOUBLE GEAR, 43/36 T-, spur | 1 |
| 7 | 34-18 | | DOUBLE GEAR, 33/26 T-, spur | 1 |
| 8 | 34-25 | | GEAR PLATE, 68 T-. spur | 1 |
| 8 | 34-43 | | GEAR PLATE, 71 T-. helical | 1 |
| 8 | 34-45 | | GEAR PLATE. 76 T-, helical | 1 |
| 9 | | NA | BEARING, needle 3/4" lg, use part NO. 105-03 below | 12 |
| 9 | 105-03 | | BEARING, Oilite bushin ,3/4" lg; from Transmission No. 9128 | 12 |
| 10 | 34-12 | | PLANET GEAR, (Pinion), 12 T-, OD 1.142 | 6 |
| 10 | 34-13 | | PLANET GEAR, (Pinion). 12T-, OD 1.130", stub | 6 |
| 11 | 34-29 | | SUN GEAR, (Differentia;). 21 T-, OD 1.890" | 2 |
| 11 | 34-14 | | SUN GEAR, (Differential), 21 T-, OD 1.880", stub | 2 |
| 12 | 34-28X | | OUTPUT SHAFT, short, (single sprkt) | 2 |
| 12 | 34-28 | | OUTPUT SHAFT, short, (single sprkt) | 2 |
| 12 | 3442 | | OUTPUT SHAFT, long, (dbl. sprkt) | 2 |
| 13-1 | 34-34 | | SHIFTING ASS'Y, pin, .750" LG | 1 |
| 13-1 | 34-52 | | SHIFTING ASS'Y, pin, .668" LG | 1 |
| 13-1 | | NA | SHIFTING ASS'Y, pin, .893" lg; use key No. 13-2 | 1 |
| 13-2 | 3465 | | SHIFTING SUB-ASS'Y, use with key No. 50; production from Trans. No. 10431 but can be used on all "C" series transmissions | 1 |
| 14-1 | 3107 | | PLUG PLATE, 18 GA. steel | 1 |
| 14-2 | 102-06 | | OIL SEAL, 20 x 47 x 7 mm, use from Trans. Serial No. 3557-SS to 11327 | 1 |
| 15 | 10601 | | RETAINING RING, 2.054" OD, NAM 1300185 | 3 |
| 16 | 101-01 | | BEARING, 62042 | 3 |
| 17 | 101-16 | | BEARING, 6206 | 1 |
| 18 | 114-02 | | SHIM WASHER. 2-1/16 ID, 2-27/64 OD, 25 ga | 1 |
| 19 | 106-05 | | RETAINING RING, 2.702" OD, NAM 1300244 | 1 |
| 20 | 102-05 | | OIL SEAL, 30 x 62 x 10 mm | 1 |

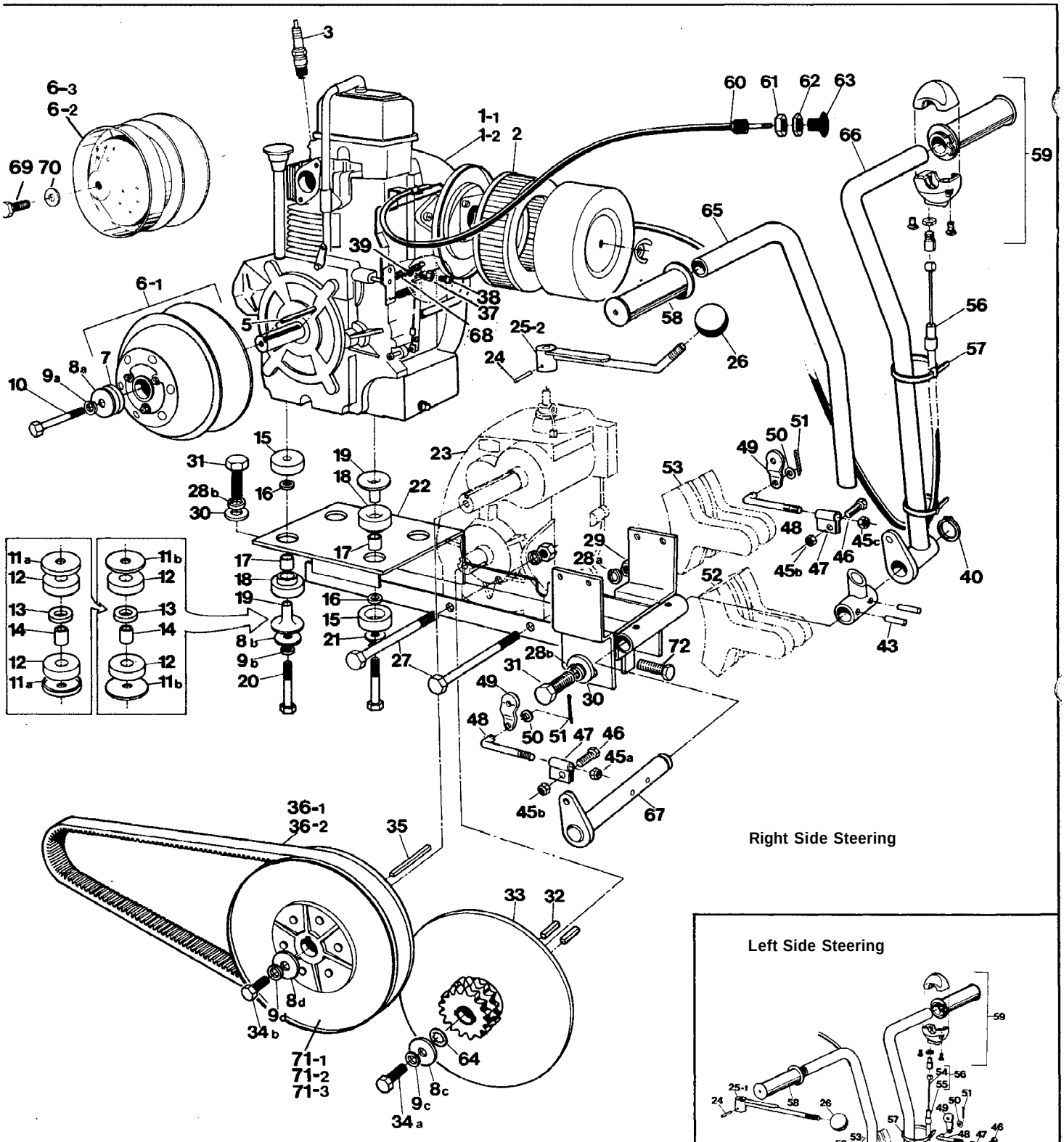
| Ref. No. | 1 TRANSMISSION SERIES | 2 TRANSMISSION SIDE COVER | 3 TRANSMISSION HOUSING | 4 INPUT SHAFT | 5 REVERSE IDLER | 6 GEAR | 7 SPLINE SHAFT | 8 DOUBLE GEAR | 9 GEAR PLATE | 10 BEARING | 11 PLANET GEAR (PINION) | 12 SUN GEAR (DIFF. GEAR) | 13 OUTPUT SHAFT | 51 SHIFTING ASS'Y BEARING |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| X | 34.02 | 34.01 | 34.03 | 34.07 | 34.24 | 34.04 | 34.06 | 34.25 | 105.03 | 34.12 | 34.29 | 34.28X | 34.34 | 105.05 |
| E | 34.02 | 34.01 | 34.35 | 34.07 | 34.24 | 34.37 | 34.36 | 34.25 | 105.03 | 34.12 | 34.29 | 34.28 | 34.34 | 105.05 |
| N | 34.02 | 34.01 | 34.39 | 34.38 | 34.40 | 34.04 | 34.41 | 34.43 | 105.03 | 34.12 | 34.29 | 34.42 | 34.34 | 105.05 |
| NO | 34.02 | 34.01 | 34.39 | 34.38 | 34.40 | 34.04 | 34.41 | 34.43 | 105.05 | 34.12 | 34.29 | 34.42 | 34.34 | 105.05 |
| F | 34.02 | 34.01 | 34.39 | 34.38 | 34.44 | 34.04 | 34.41 | 34.45 | 105.05 | 34.12 | 34.29 | 34.42 | 34.34 | 105.05 |
| SS | 34.02<br>34.49 | 34.01<br>34.48 | 34.39<br>34.50 | 34.38 | 34.24 | 34.04 | 34.41 | 34.25 | 105.05 | 34.12 | 34.29 | 34.42 | 34.34 | 105.05 |
| G | 34.49 | 34.48 | 34.50<br>34.80 | 34.38 | 34.44 | 34.04 | 34.41 | 34.45 | 105.03 | 34.12 | 34.29 | 34.42 | 34.52 | 105.05 |
| GSS | 34.49 | 34.48 | 34.50<br>34.80 | 34.38 | 34.24 | 34.04 | 34.41 | 34.25 | 105.03 | 34.12 | 34.29 | 34.42 | 34.52 | 105.05 |
| GT | 34.49 | 34.48 | 34.50<br>34.80 | 34.38 | 34.44 | 34.04 | 34.41 | 34.45 | 105.03 | 34.13 | 34.14 | 34.42 | 34.52 | 105.05 |
| GTSS | 34.49 | 34.48 | 34.50<br>34.80 | 34.38 | 34.24 | 34.04 | 34.41 | 34.25 | 105.03 | 34.13 | 34.14 | 34.42 | 34.52 | 105.05 |
| H | 34.49 | 34.48 | 34.50<br>34.80 | 34.38 | 34.40 | 34.04 | 34.41 | 34.43 | 105.03 | 34.12 | 34.29 | 34.42 | 34.52 | 105.05 |
| J | 34.49 | 34.48 | 34.27<br>34.87 | 34.38 | 34.44 | 34.37 | 34.26 | 34.45 | 105.03 | 34.12 | 34.29 | 34.42 | 34.52 | 105.05 |
| JH | 34.49 | 34.48 | 34.27<br>34.87 | 34.38 | 34.40 | 34.37 | 34.26 | 34.43 | 105.03 | 34.12 | 34.29 | 34.42 | 34.52 | 105.05 |
| JSS | 34.49 | 34.48 | 34.27<br>34.87 | 34.38 | 34.24 | 34.37 | 34.26 | 34.25 | 105.03 | 34.12 | 34.29 | 34.42 | 34.52 | 105.05 |
| JT | 34.49 | 34.48 | 34.27<br>34.87 | 34.38 | 34.44 | 34.37 | 34.26 | 34.45 | 105.03 | 34.13 | 34.14 | 34.42 | 34.52 | 105.05 |
| JTH | 34.49 | 34.48 | 34.27<br>34.87 | 34.38 | 34.40 | 34.37 | 34.26 | 34.43 | 105.03 | 34.13 | 34.14 | 34.42 | 34.52 | 105.05 |
| JTSS | 34.49 | 34.48 | 34.27<br>34.87 | 34.38 | 34.24 | 34.37 | 34.26 | 34.25 | 105.03 | 34.13 | 34.14 | 34.42 | 34.52 | 105.05 |
| CG | 34.56<br>34.66 | 34.57<br>34.67 | 34.17<br>34.21 | 34.16 | 34.44 | 34.04 | 34.18 | 34.45 | 105.03 | 34.13 | 34.14 | 34.42 | 34.65 | 105.05 |
| CH | 34.56<br>34.66 | 34.57<br>34.67 | 34.17<br>34.21 | 34.16 | 34.40 | 34.04 | 34.18 | 34.43 | 105.03 | 34.13 | 34.14 | 34.42 | 34.65 | 105.05 |
| CSS | 34.56<br>34.66 | 34.57<br>34.67 | 34.17<br>34.21 | 34.16 | 34.24 | 34.04 | 34.10 | 34.25 | 105.03 | 34.13 | 34.14 | 34.42 | 34.65 | 105.05 |
| CGK | 34.56<br>34.66 | 34.61<br>34.67 | 34.17<br>34.21 | 34.16 | 34.44 | 34.04 | 34.18 | 34.45 | 105.03 | 34.13 | 34.14 | 34.42 | 34.65 | 105.05 |
| CHK | 34.56<br>34.66 | 34.61<br>34.67 | 34.17<br>34.21 | 34.16 | 34.40 | 34.04 | 34.18 | 34.43 | 105.03 | 34.13 | 34.14 | 34.42 | 34.65 | 105.05 |

# 1.0 Transmission

| Key No | Part No. | Remark | Description | Qty. |
|---|---|---|---|---|
| 21a | 10745 | | RETAINING RING, .461" ID. AM140050 | 2 |
| 21b | 107-05 | | RETAINING RING, .461" ID. AM140050 | 1 |
| 22 | 34-11 | | DOWEL PIN, 1/2 Dia. x 3-1/2 LG | 1 |
| 23 | 3147 | | PLUG PLATE, 18 ga. steel | 2 |
| 24 | 110-02 | | KEY, 3/16 x 3/16 x 7/8" | 2 |
| 25 | 109-03 | | CARBON STEEL BALL, 7/32' | 1 |
| 26 | 34-32 | | SPRING 7/32 DIA x .500 LG | 1 |
| 27 | 102-03 | | OIL SEAL, 30 x 72 x 10 mm | 2 |
| 28 | 106-03 | | RETAINING RING, 3 121 OD, NAM1300281 | 2 |
| 29 | 10742 | | RETAINING RING. 1.098 ID. AM1400118 | 2 |
| 30 | 101-04 | | BEARING. 6306 | 2 |
| 31 | 11441 | | SHIM WASHER 2.25" ID x 2.81 OD x .020 THK. as required | 3 |
| 32 | 101-03 | | BEARING. 6207 | 2 |
| 33 | 10344 | | SHCS, 5116.18 x 1 | 3 |
| 34 | 108-02 | | H C. LOCKWASHER. 5/16" | 3 |
| 35 | 101-15 | | BEARING. 6W5 | 2 |
| 36 | 107-04 | | RETAINING RING, .910 ID, AM140098 | 2 |
| 37 | 34-08 | | CAGE, Aluminum | 1 |

| Key No | Part No | Remark | Description | Qty |
|---|---|---|---|---|
| 38 | 34-20 | | CAGE SCREEN, used on Transmission No. 5635 . 7535 only. | 1 |
| 39 | 34-47 | | COVER GASKET, .015" THK | 1 |
| 40 | 103-02 | | MAGNETIC PLUG, sq. hd. 3/8 - 18 NPT. from Transmission No. 7716 | 1 |
| 41 | 34-33 | | SHIFTING CAP | 1 |
| 42 | 111-01 | | SPIROL PIN, 5/32 x 1 | 1 |
| 43 | 11301 | | O-RING, #12, .070 THK. .364 ID | 1 |
| 44 | 10502 | | OILITE BUSHING. AA628 | 1 |
| 45 | 10443 | | DOWEL PIN, 1/4 x 3/4" LG | 2 |
| 46 | 34-31 | | Dipstick | 1 |
| 47 | 103-06 | | HHCS 5/16 - 18 x 1" | 8 |
| 48 | 108-05 | | LOCKWASHER. 5/16 | 8 |
| 50 | 34-63 | | SHIFT YOKE, use with key No. 13-2 | 1 |
| 51 | | NA | BEARING. needle, to Trans. No. 9119, use part No. 105-05 below | 2 |
| 51 | | NA | BEARING. Oilite, 3/4" lg., from Trans. No. 9120 to 10058, use part No. 10545 below | 2 |
| 51 | 10505 | RO | BEARING. Oilite, 1-1/2" lg.. replaces others. see also key No. 4 | 1 |

# 2.0 Power Pack – Tecumseh (T,TB,HT,HTB Models)

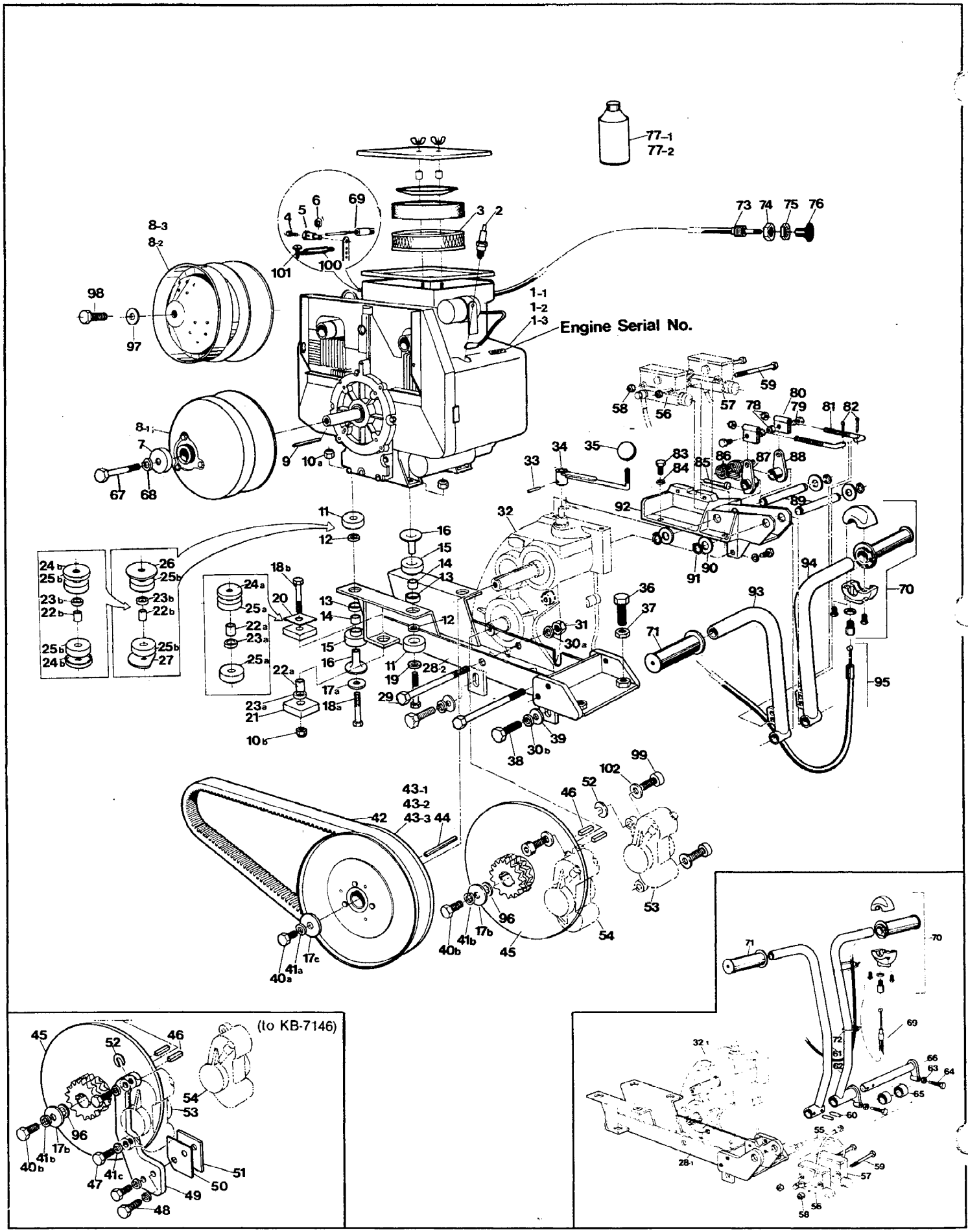


# 2.0 Power Pack — Tecumseh (T,TB, HT, HTB Models)

| Key No | Part No. | Remarks | Description | Qty. |
|---|---|---|---|---|
| 1-1 | 125-28 | | TECUMSEH ENGINE, 16 hp. std., Incl key No.s 2 & 3; to T-5472, TB-6544, HT-5289, HTB-6632 | 1 |
| 1-2 | 126.06 | | TECUMSEH ENGINE. 16 hp. Counter-Balanced; threaded shaft: Incl. key No.s 2 & 3: from T-5498, TB-6817, HTB-6736 | 1 |
| 2 | 125-27 | | AIR FILTER ELEMENT | 1 |
| 3 | 100-34 | | SPARK PLUG, L-85 | 1 |
| 5 | 110-07 | RO | KEY. 3/16 x 1/4 x 2 1/2"; used with Nos. 1-1 & 6-1; to T-5472, TB-6544, HT-5289. HTB-6632 | 1 |
| 6-1 | 125-22 | | DRIVER CLUTCH. Salsbury 780. keyed bore Incl No. 7, used with 1-1, 361, 71-1; to T-5472 TB-6544, HT.5289. HTB-6632; see group (9.0 Clutches — Salsbury 780) | 1 |
| 6-2 | 125-79 | | DRIVER CLUTCH, Power Bloc, threaded bore. Incl Nos. 69 & 70 used with 1-2, 36-2, 71-2; T-5498 to T-5868, TB-6817 to TB-7236, HTB-6736 to HTB-7339; see group (11.0 Clutches P. B.) | 1 |
| 6-3 | 126-23 | | DRIVER CLUTCH, Power Bloc, threaded bore, Incl Nos. 69 & 70; used with 1-2, 36-2, 71-3; from T-5872, TB-7448, HTB-7447; see group (11.0 Clutches — Power Bloc) | 1 |
| 7 | 703077 | | WASHER, retaining | 1 |
| 8a | 108-18 | | SPEC. WASHER, 13/32 x 1 ⅜ x 11ga. | 1 |
| 8b | 108-18 | | SPEC. WASHER, 13/32 x 1⅜ x 11 ga from T-4671, HT-4687, TB-4420, HTB-4444 | 2 |
| 8c | 108-18 | | SPEC. WASHER, 13/32x 1⅜ x 11ga | 2 |
| 8d | 108-18 | | SPEC. WASHER, 13/32 x 1⅜ x 11ga | 1 |
| 8e | 108-18 | | SPEC. WASHER, 13/32x 1⅜ x 11ga | 2 |
| 9a | 108-06 | | LOCKWASHER. ⅜" | 1 |
| 9b | 108-06 | | LOCKWASHER, Ye" | 4 |
| 9c | 108-06 | | LOCKWASHER. ⅜" | 2 |
| 9d | 108-06 | | LOCKWASHER, ⅜" | 1 |
| 9e | 108-06 | | LOCKWASHER, ⅜" | 2 |
| 10 | 10919 | | HHCS, ⅜ - 24 x 2½" | 1 |
| 11a | 202-22 | | FLANGEDWASHER, to T-4559, TB-4021, HT-4585, HTB-4046. Use 11b if not available | a |
| 11b | 108-20 | | FLATWASHER, ⅜ x 2⅝ x 11ga. from T-4585 to T-4670. TB-4047 to TB-4190 from HT-4590 to HT-4686, HTB-4052to HTB-4443 | 8 |
| 12 | 202-20 | RO | RUBBER MOUNT, ½ x 2" OD to T-4670, TB-4190, HT-4686, HTB-4443 | 8 |
| 13 | 202-24 | | RUBBER WASHER, ¼ x ⅜ x 1" OD to T-4670, TB-4190, HT-4686, HTB-4443 | 4 |
| 14 | 61036 | | MOTOR MOUNT BUSHING, 9/16 x 1⅛" to T-4670, TB-4190, HT-4686, HTB-4443 | 4 |
| 15 | 125-67 | | REBOUND MOUNT, Incl 16, from T-4671, TB-4420, HT-4687, HTB-4444 | 4 |
| 16 | | AA | WASHER SPECIAL, .12 THK x .95 DIA, part of 15 | 1 |
| 17 | 12570 | | RUBBER BUSHING, from T-4671, TB-4420 HT-4687, HTB-4444 | 4 |
| 18 | 125-66 | | LOAD MOUNT, from T-4671, TB-4420, HT-4687, HTB-4444 | 4 |
| 19 | 125-69 | | STEELTUBESPACER, from T-4671, TB-4420 HT-4687, HTB-4444 | 4 |
| 20 | 103-79 | | HHCS, ⅜ - 16 x 2⅝" | 4 |
| 21 | 108-15 | | SAE - WASHER, ⅜" | 2 |
| 22-1 | 611-16 | NA | POWER PACK FRAME-TEC, (Left Side Steer) uses 11a or b. 12 - 14; to T-4670, TB-4190, HT-4686, HTB-4443, use 22-2 if NA | 1 |
| 22-2 | 611-56 | | POWER PACK FRAME. TEC, (Left Side Steer) uses 8b, 15-19 from T-4671 to T-5117, TB-4420 to TB-5471, HT-4687 to HT-5066, HTB-4444 to HTB-5664 | 1 |
| 22-3 | 611-58 | | POWER PACK FRAME - TEC, (Right Side Steer); used with key No.s 1-1, 8b and 15 to 19 from T-5117 to T-5472, TB-5690 to TB-6544, Hi-5289, HTB-5665 to HTB-6632 | 1 |
| 22-4 | 611-65 | | POWER PACK FRAME - TEC, (Right Side Steer): used with key No.s 1-2, 8b and 15 to 19; from T-5498, TB-6817 HTB-6636 | 1 |
| 23 | 610-17 | | TRANSMISSION, see group (1.0 Transmission) for series numbers and components | 1 |
| 24 | 111.01 | | SPIROL PIN, 5/32 x 1 | 1 |
| 25-1 | 610-08 | | SHIFT LEVER ASS'Y, to T-5091, TB-5471 HT-5066, HTB-5664 | 1 |
| 25-2 | 610-66 | | SHIFT LEVERASS'Y.from T-5117, HTB-5665 | 1 |
| 26 | 601-12 | | BALL KNOB, Plastic | 1 |
| 27 | 103-20 | | IHCS, ½ - 13 x 6½" | 2 |
| 28a | 108-07 | | OCKWASHER, ½" | 2 |
| 28b | 108-07 | | OCKWASHER ½" | 3 |
| | 117-06 | | IEX NUT, ½ - 13 | 2 |
| | 108-09 | | LATWASHER, ½ x 1⅜" | 3 |
| | 103-21 | | IHCS, ½ - 20 x 1½" | 3 |
| | 110-08 | | EY, ¼ x ¼ x 1¼" | 4 |

| Key No | Part No. | Remark | Description | Qty |
|---|---|---|---|---|
| 33 | 610-24 | | BRAKE DISC, 40.2 x 15T | 2 |
| 34a | 103-17 | | HHCS, ⅜ - 16 x 1" | 2 |
| 34b | 103-17 | | HHCS, ⅜ - 16 x 1" | 1 |
| 34c | 103-17 | | HHCS, ⅜ - 16 x 1" | 2 |
| 35 | 700306 | | KEY, 3/16 x ¼ x 2½" to T-5472, TB-6544, HT-5289, HTB-6632 | 1 |
| 35 | 110-09 | | KEY, 1/4 x 1/4 x 3, from T-5498, TB.6817 HTB 6736 | 1 |
| 36-1 | 125-25 | | DRIVE BELT. TEC, 1-3/16 wide by 45-3/4" O.C.; used with key Nos 1-1, 6-1 and 37-1 to T-5472 TB-6544, HT-5289, HTB-6636 | 1 |
| 36-2 | 126-05 | | DRIVE BELT. TEC, 1-7/16 wide by 48" O.C.; used with key No.s 1-2. 6-2 and 37-2; from T-5498 TB-6817, HTB-6736 | 1 |
| 37 | 126-03 | RO | SWIVEL RETAINER. 13/64 hole | 1 |
| 38 | 103-64 | | SCREW. #8-32 x 5/16" | 1 |
| 39 | 107-06 | | RETAINING RING | 1 |
| 40 | 107-01 | | RETAINING RING, .810 ID, AM140087 | 1 |
| 41 | 612-18 | | LH STEERING LEVER, (Left Side Steer) to T-5091, TB-5471, HT-5066, HTB-5664 | 1 |
| 42 | 612-19 | | RH STEERING LEVER, (Left Side Steer) to T-5091, TB-5471, HT-5066, HTB-566 | 1 |
| 43 | 111-04 | | SPIROL PIN, 5/16 x 1¼" | 2 |
| 44 | 61242 | | STEERING SHAFT, ⅞" (Left Side Steer) to T-5091, TB-5471, HT-5066, HTB-5664 | 1 |
| 45a | 117-04 | | NYLONLOCKNUT, 5/16 - 24 | 2 |
| 45b | 117.04 | | NYLONLOCKNUT, 5/16 - 24 | 2 |
| 46 | 103-46 | | HHCS, 5/16 - 24 x 1 | 2 |
| 47 | 612-20 | | BRAKE ROD CLAMP | 2 |
| 48 | 612-21 | | BRAKE ADJ. ROD. | 2 |
| 49 | 612-22 | | BRAKE CAM | 2 |
| 50 | 108-24 | | SAE WASHER, 5/16" | 2 |
| 51 | 100-03 | | COTTER PIN, 3/32 x ¾" | 2 |
| 52 | | NA AC | LH BRAKE ASS'Y. use part NO. 100-72B below; see group (13.0 Brakes — Mechanical | |
| 52 | 100-72B | RO | LH BRAKE ASS'Y; see group (13.0 Brakes — Mechanical | 1 |
| 53 | | NA AC | RH BRAKE ASS'Y. use part NO. 100-72A below; see group (13.0 Brakes — Mechanical | |
| 53 | 100-72A | RO | RH BRAKE ASS'Y; see group (13.0 Brakes — Mechanical | 1 |
| 54 | | NA | INNER CABLE, Throttle, use 56 | 1 |
| 55 | | NA | OUTER CABLE. Throttle, use 56 | 1 |
| 56 | 61246 | RO | THROTTLE CABLE ASS'Y, 58". with sleeve | 1 |
| 57 | 100-64 | | TIE RAP | 2 |
| 58 | 100-57/58 | AS RO | DUMMY GRIP, avail. only with 59 as a set | 1 |
| 59 | 100-57/58 | AS RO | THROTTLE TWIST GRIP, avail. only with 58 as a set | 1 |
| 60 | 601-57 | RO | INNER AND OUTERCHOKECABLE | 1 |
| 61 | 117-45 | | JAM NUT, ½ -20 | 1 |
| 62 | 117-54 | | PAL NUT, ½ - 20 | 1 |
| 63 | 601-49 | | CHOKE KNOB, plastic | 1 |
| 64 | 108-32 | | INTERNAL TOOTH LOCKWASHER, ⅜", use is recommended on all models | 2 |
| 65 | 61282 | | LH STEERING LEVER, (Right Side Steer) from T-5117, HTB-5665, K-5092 | 1 |
| 66 | 612.83 | | RH STEERING LEVER, (Right Side Steer) from T-5117, HTB-5665, K-5092 | 1 |
| 67 | 61281 | | STEERING SHAFT, %",(Right Side Steer) from T-5117, HTB-5665, K-5092 | 1 |
| 68 | 125-88 | RR | SPRING, 1¾" lg. , see Parts Bulletin PB.05 | 1 |
| 69 | x-1351 | | HHCS, 1/2-14 UNS x 1-1/4; see key No. 6-2 | 1 |
| 70 | X-1250 | | FLATWASHER, 1/2 x 1-1/2 x 11 ga.; see key No. 6-2 | 1 |
| 71-1 | 125-38 | | DRIVEN CLUTCH, Salsbury 780. used with Nos. 1-1 6-1, 36-1; to T-5472. TB-6544, HT-5289. HTB-6632: see group (9.0 Clutches — Salsbury) | 1 |
| 71-2 | 125-80 | | DRIVEN CLUTCH, Power Bloc, used with Nos. 1-2, 6-2; T-5498 to T-5868, TB-6817 to TB-7236, HTB-6736 to HTB-7339; see group (11.0 Clutches) | 1 |
| 71-3 | 126-24 | | DRIVEN CLUTCH, Power Bloc, used with No. 1-2, 63; from T-5872. TB.7443, HTB.7447: see group (11.0 Clutches — Power Bloc) | 1 |
| 72 | 103-34 | | HHCS, 3/8 — 16 x 1 1/4" | 1 |
| 73 | 612-01 | | STEERING BASE, (Left Side Steer only); to T-5091 TB-5471 HT-5066. HTB-5664 | 1 |

# 3.0 Power Pack – Kohler-8-I/C ( KB Model)

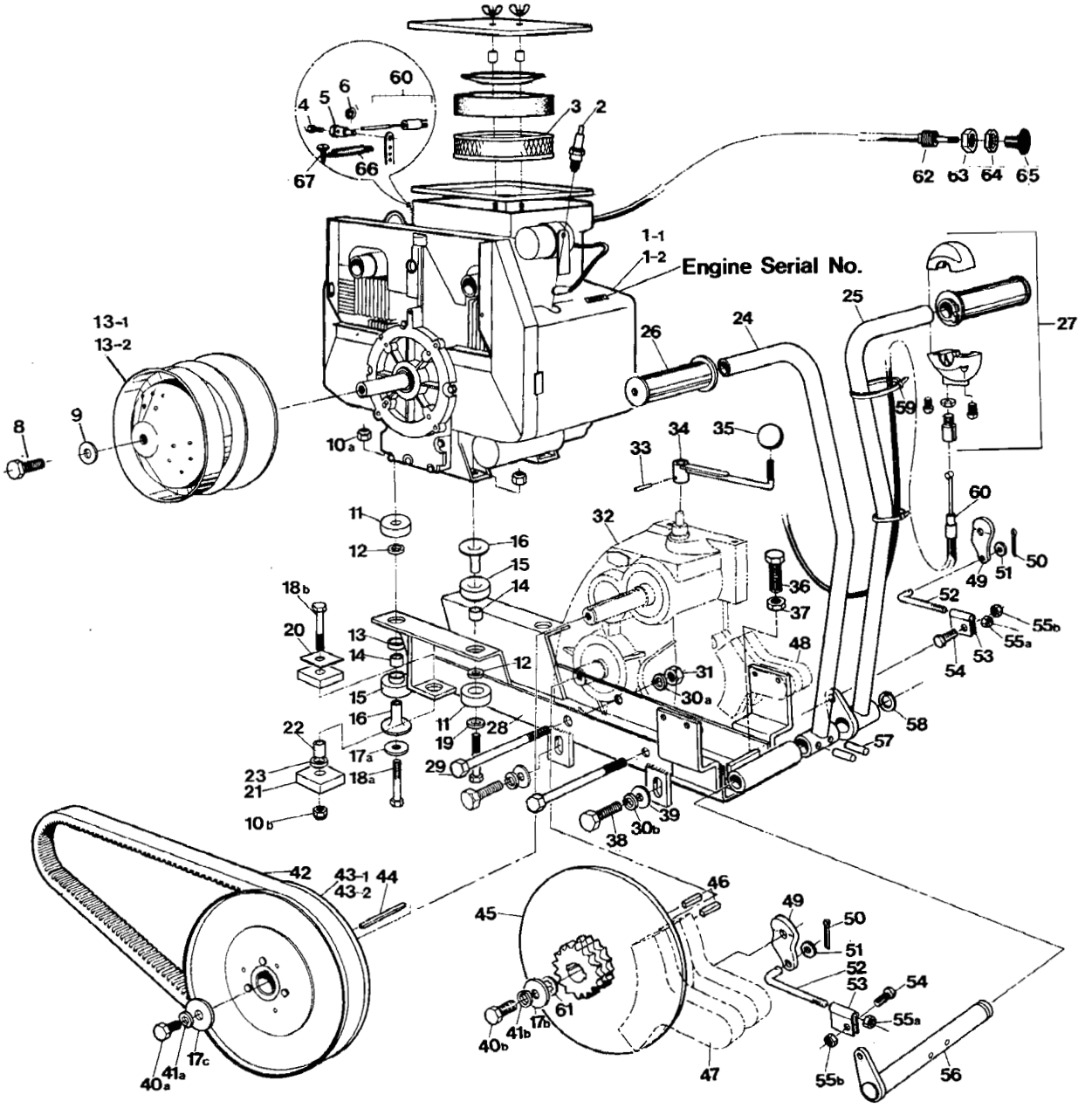


# 3.0 Power Pack — Kohler-8-I/C (KB Model)

| K y No | Part No. | emark: | Description | ty |
|---|---|---|---|---|
| 1-1 | 125-60 | NA | KOHLER ENGINE, KT-17, 1" crankshaft keyed, Incl Nos. 2 & 3; KB-3972 to KB-5483; replace with No. 1-3, see Parts Bulletin A-PB-18 | 1 |
| 1-2 . | 125-61 | NA | KOHLER ENGINE, KT.17. 1" crankshaft threaded, Incl Nos. 2 & 3; KB-5489 to KB-7146; replace with No. 1-3, see Parts Bulletin A-P-18 | 1 |
| 1-3 | 126-15 | RO | KOHLER ENGINE. Magnum 691cc, 1" crankshaft threaded. Incl Nos. 2 a 3; from KB-7147 | 1 |
| 2 | 125.72 | | SPARK PLUG, see key No. 1 | 2 |
| 3 | 125-71 | | AIR FILTER ELEMENT, see key No. 1 | 1 |
| 4 | 103-64 | | SCREW. #8-32 x 5/16 | 1 |
| 5 | 126-03 | | SWIVEL RETAINER, 13/64" hole | 1 |
| 6 | 107-06 | | RETAINING RING | 1 |
| 7 | 703135 | | WASHER-CUP. KB-3972 to KB-5483 | 1 |
| 8-1 | | NA AC | DRIVER CLUTCH, Salsbury-1190, KB-3972 lo KB-5483; see group (10.0 Clutches — Salsbury 1190) for replacement details. | 1 |
| a2 | 125-79 | | DRIVER CLUTCH, Power Bloc. threaded bore; Incl Nos. 97, 98; used with 4-3-2 KB-5489 to KB-7445; see group (11.0 Clutches — P.B.); replace with 8-3 if not available | 1 |
| a3 | 126-23 | | DRIVER CLUTCH, Power Bloc, threaded bore; Incl Nos. 97, 98; used with 43-3; from KB-7446; see group (11.0 Clutches — Power Bloc) | 1 |
| 9 | 110-09 | | KEY, ¼ x ¼ x 3'. KB-3972 to KB-5483 | 1 |
| 10a | 117-24 | | NYLON LOCKNUT, ⅜ - 24 | 4 |
| 10b | 117-24 | | NYLON LOCKNUT, ⅜ - 24 | 2 |
| 11 | 125-67 | | REBOUND MOUNTS, Incl No. 12; from KB-4106 | 4 |
| 12 | | AA | WASHER, Special .12 x .95, see No.11; from KB-4106 | 4 |
| 13 | 611-52 | | SPACER RING, ⅛ x .925 x 1 OD, from KB-4106 to KB-4534 | 4 |
| 14 | 125-70 | | RUBBER BUSHING, from KB-4106 | 4 |
| 15 | 125-66 | | LOAD MOUNT, from KB-4106 | 4 |
| 10 | 125-69 | | STEEL TUBE SPACER, from KB-4106 | 4 |
| 17a | 108-18 | | SPEC WASHER, 13/32 x 1⅜ x 11 ga, from KB-4106 | 2 |
| 17b | 108-18 | | SPEC WASHER, 13/32 x 1⅜ x 11ga | 2 |
| 17c | 108-18 | | SPEC WASHER, 13/32 x 1⅜ x 11ga | 1 |
| 18a | 103-19 | | HHCS, ⅜ - 24 - 2½ | 4 |
| 18b | 103-19 | | HHCS, ⅜ - 24 - 2½ | 2 |
| 1S | 108-15 | | SAE WASHER, ⅜, from KB-4106 | 2 |
| 20 | 610-42 | | HINGE PLATE. 2 x 2 x 14ga., from KB-4076 | 2 |
| 21 | 125-65 | | RUBBER HINGE, ½ x 2 x 2, from KB-4076 | 4 |
| 22a | 610-36 | | MOTOR MOUNT BUSHING. 9/16 x 1⅛ | 2 |
| 22b | 610-36 | | MOTOR MOUNT BUSHING. 9/16 x 1⅛ from KB-3972 to KB-4105 approx. | 4 |
| 23a | 202-24 | | RUBBER WASHER, ¼ x ⅜ x 1 | 2 |
| 23b | 202-24 | | RUBBER WASHER, ¼ x ⅜ x 1 from KB-3972 to KB-4105 approx. | 4 |
| 24a | 202-22 | | FLANGED WASHER, use 20 if not avail. from KB-3972 to KB-4011 | 2 |
| 24b | 202-22 | | FLANGED WASHER, KB-3972 to KB-4011 if not avail. use key No. 26 & 27 | 8 |
| 25a | 202-20 | | RUBBER MOUNT, 1/2 x 2". KB-3972 lo KB-4011, if not avail. use key No. 20 | 4 |
| 25b | 202-20 | | RUBBER MOUNT, ½ x 2 from KB-3972 to KB-4011 | 8 |
| 26 | 108-20 | | WASHER, ⅜ x 2⅜ x 11ga., use No. 24b if not avail. from KB-4076 to KB-4105 approx. | 4 |
| 27 | 108-19 | | WASHER. ⅜ x 2⅜ x 11ga., trimmed, use 24b If not avail. from KB-4076 to KB-4105 approx. | 4 |
| 28-1 | 611-50 | NA | POWER PACK FRAME. I/C, Left Side Steer; replace with No. 28-2 and ARGO KIT# 666; also requires new mounts Nos. 11 to 16; KB-3972 to KB-5337 | 1 |
| 28-2 | 611-57 | | POWER PACK FRAME, I/C, Right Side Steer, 5/16' mount holes; uses Nos. 11 to 16. 78 to 95, from KB-5342 | 1 |
| 29 | 103-20 | | HHCS. ½ - 13 x 6½" | 2 |
| 30a | 108-07 | | LOCKWASHER, ½" | 2 |
| 30b | 108-07 | | LOCKWASHER. ½" | 2 |
| 31 | 117-06 | | HEX NUT. ½ - 13 | 2 |
| 32' | 61417 | | TRANSMISSION. see group (1.0 Transmission) for series numbers and components | 1 |
| | | | | 1 |
| 33 | 111-01 | | SPIROL PIN, 5/32 x 1 | 1 |
| 34 | 610-44 | RO | SHIFT LEVER ASS'Y, I/C | 1 |
| 35 | 601-12 | | BALL KNOB, plastic | 1 |
| 36 | 103-87 | | HHCS. ½ - 20 x 2 | 2 |
| 37 | 117-45 | | JAM NUT, ½ - 20 | 2 |
| 38 | 1—21 | | HHCS. ½ - 20 x 1½ | 2 |
| 39 | 106-09 | | FLATWASHER. ½ x 1⅜" | 2 |
| 40a | 103-17 | | HHCS. ⅜ - 16 x 1 | 1 |
| 40b | 1—17 | | HHCS, ⅜ - 16 x 1 | 2 |
| 41a | 106-06 | | LOCKWASHER. ⅜ | 1 |
| 41b | 108-06 | | LOCKWASHER, ⅜ | 2 |
| 41c | 108-06 | | LOCKWASHER ⅜ | 8 |

| ey No | Part No | emark | Description | ty |
|---|---|---|---|---|
| 12 | | | DRIVE BELT. 52" OC | 1 |
| 13-1 | | NA | DRIVEN CLUTCH, Salsbury-1190; KB-3972 to KB-5483; see group (100 Clutches — Salsbury) lor replacement details. | 1 |
| 13-2 | 125 80 | | DRIVEN CLUTCH, Power Bloc; used with 8-2, KB-5489 to KB-7445; see group (11.0 Clutches) replace with No. 43-3 if not available. | 1 |
| 13-3 | 126-24 | | DRIVEN CLUTCH, Power Bloc; used with 83, from KB-7446; see group (11.0 Clutches) | 1 |
| 44 | 700306 | | KEY, 3/16 x ¼ x 4" to KB-5483 | 1 |
| 44 | 110-09 | | KEY, ¼ x ¼ x 3" from KB-5489 | 1 |
| 45 | 61024 | | BRAKE DISC, 40 - 2 x 15 T | 2 |
| 46 | 110-08 | | KEY, ¼ x ¼ x 1¼ | 4 |
| 47 | 103-60 | | HHCS, ⅜ - 24 x 1 | 6 |
| 48 | 103-18 | | HHCS. ⅜ -24 x 1⅜ | 2 |
| 49 | 611-26 | | BRAKE CAUPER BRACKET, I/C to KB-7146 | 2 |
| 50 | 61149 | | BRAKE BRKT SHIM, 2 x 2 x 20 ga., as required | 2 |
| 51 | 611-54 | | BRAKE BRKT SHIM, 2 x 2 x 11ga., an required | 1 |
| 52 | 114-03 | | SHIM WASHER. ⅜ x 1 x 1/32, as required | 2 |
| 53 | 166-01 | | LH BRAKE CALIPER, group (14.0 Brakes - Hydraulic) | 1 |
| 54 | 166-02 | | RH BRAKE CALIPER, group (14.0 Brakes - Hydraulic) | 1 |
| 55 | 163-01 | | HYDRL HOSE ASS'Y, 300 mm, see group (14.0 Brakes . Hydraulic) | 2 |
| 56 | 165-06 | | MASTER CYLINDER, located on left , see group (14.0 Brakes - Hydraulic) | 1 |
| 57 | 165-05 | | MASTER CYLINDER, louted on right , see group (14.0 Brakes . Hydraulic) | 1 |
| 58 | 117-27 | | NYLON-LOCKNUT. ¼ - 20 | 2 |
| 59 | 103-66 | | HHCS, ¼ - 20 x 4" | 2 |
| 60 | 111-04 | | SPIROL PIN, 5/16 x 1¼", KB-3972 to KB-5337 | 2 |
| 61 | 612.35 | | LH STEERING LEVER, I/C, KB-3972 lo KB-5337. | 1 |
| 62 | 612.56 | | RH STEERING LEVER, I/C, KB-3972 to KB-5337 | 1 |
| 63 | 160-20 | | HEX NUT, M8 x 1. KB-3972 to KB-5337 | 2 |
| 64 | 160-43 | | HEX BOLT. M8 x 1x 35, KB-3972 to KB-5337 | 1 |
| 65 | 612-59 | | SPACER BUSHING. .693" LG. KB-3972 to KB-5337 | 2 |
| 66 | 61261 | | STEERING SHAFT ASSY. ⅞", KB-3972 to KB-5337 | 1 |
| 67 | 103-50 | | HHCS, 711620 x 3-34". KB-3972 to KB-5483 | 1 |
| 68 | 10827 | | LOCKWASHER, 7/16", KB-3972 to KB-5483 | 1 |
| 69 | | NA | THROTTLE CABLE ASS'Y, 58", 1/8 sleeve, use part No. 612-85 below | 1 |
| 69 | 612-85 | RO | THROTTLE CABLE ASS'Y. 58", 3/16 sleeve, see 4. KB-3972 to KB-5337 | 1 |
| 70 | 100-57 | AS' | THROTTLE TWIST GRIP, avall. only with 71 | 1 |
| 71 | 100-58 | AS | DUMMY GRIP, avail. only with 70 | 1 |
| 72 | 100-64 | | TIE - RAP | 2 |
| 73 | 601-57 | RO | INNER and OUTER CHOKE CABLE | 1 |
| 74 | 117-45 | | JAM NUT, ½ - 20 | 1 |
| 75 | 117-54 | | PAL NUT, ½ - 20 | 1 |
| 76 | 601-49 | | CHOKE KNOB - plastic | 1 |
| 77-1 | 125 85 | | ARGO BRAKE FLUID, Dot 4; 350 ml; to KB-7146 | |
| 77-2 | 126-19 | | SILICONE BRAKE FLUID, Dot 5; 355 ml from KB-714 | |
| 78 | 117-04 | | NYLON LOCKNUT, 5/16 - 24, from KB-5342 | 4 |
| 79 | 103-48 | | HHCS, 5/16 - 24 x 1", from KB-5342 | 2 |
| 80 | 612-20 | | STEERING ROD CLAMP. from KB-5342 | 2 |
| 81 | 612-21 | | STEERING ROD, 5/16 - 24, from KB-5342 | 2 |
| 82 | 100-03 | | COTTER PIN, 3/32 x ¾", from KB-5342 | 2 |
| 83 | 103-28 | | HHCS, 5/16 - 18 x ⅝", from KB-5342 | 3 |
| 84 | 108-05 | | LOCKWASHER.5/16, from KB-5342 | 3 |
| 85 | 61289 | | MASTER CYLINDER PLUNGER PIN. 5/16 x 21116 Lg, from KB-5342 | 2 |
| 86 | 125-82 | | SPRING, double action torsion, from KB-5342 | 1 |
| 87 | 612-78 | | CAM and BUSHING ASS'Y LH.. from KB-5342 | 1 |
| 88 | 612-79 | | CAM and BUSHING ASS'Y R.H., from KB-5342 | 1 |
| 89 | 612-68 | | STEERING SHAFT. ½ x 3½", from KB-5342 | 2 |
| 90 | 108-35 | | SAE WASHER. W, from KB-5342 | 4 |
| 91 | 107-05 | | RETAINING RING. .416 I.D., from KB-5342 | 4 |
| 92 | 612-74 | | MASTER CYLINDER BRACKET, from KB-5342 | 1 |
| 93 | 612-65 | | STEERING LEVER ASS'Y, LH. short. from KB-5342 | 1 |
| 94 | 612-66 | | STEERING LEVER ASS'Y. R.H. short, from KB-5342 | 1 |
| 95 | 612 75 | RO | THROTTLE CABLE ASS'Y. 42-1/2" lg; from KB-5342 | 1 |
| 96 | 108-32 | | INTERNAL TOOTH LOCKWASHER | 2 |
| 97 | X-1250 | | FLATWASHER, 1/2", see NO. 8-2, 8-3 | 1 |
| 98 | x.1351 | | HHCS. 1/2-14 x 1-1/4", see 8-2, 8-3 | 1 |
| 99 | 103-41 | | SHCS. 3/8-16 x 1-1/4" | 4 |
| 100 | 125-88 | RR | SPRING, 1-3/4" lg, throttle return | 1 |
| 101 | 103-48 | | SELF TAP SCREW. #10 x 5/8" | 1 |
| 102 | 108-23 | | SAE WASHER. 3/8", gold finish | 4 |

# 4.0 Power Pack — Kohler-6-I/C (K Model)

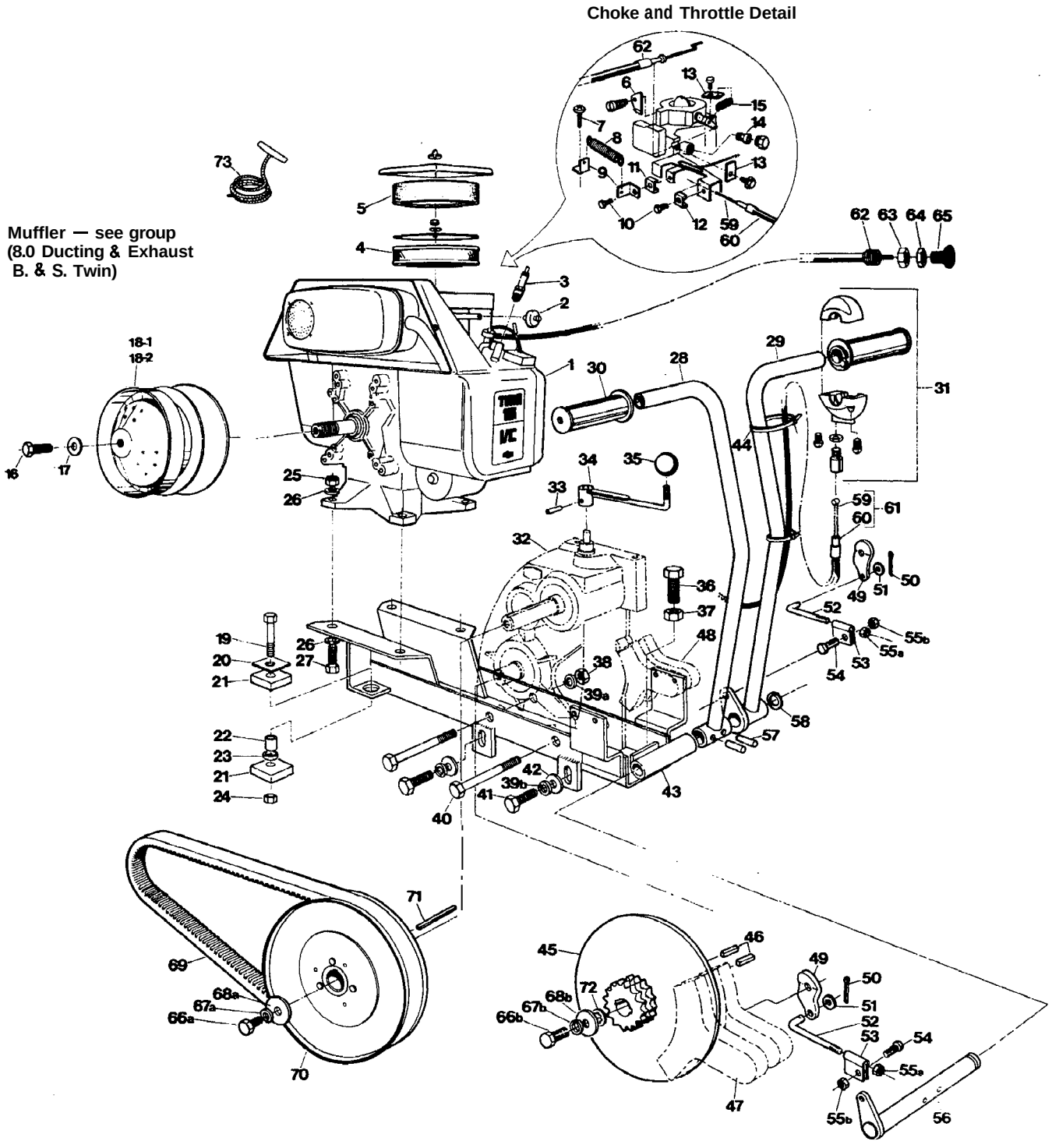


# 4.0 Power Pack — Kohler-6-I/C (K Model)

| Key No | Part No. | Remark | Description | Qty. |
|---|---|---|---|---|
| 1-1 | 125-81 | NA | KOHLER ENGINE KT-17 **Incl** Nos. 2 **8** 3 K-5092 **to** K 5668, **replace with** No.1 2 **see Parts Bulletin A-PB-18 for** details | 1 |
| 1-2 | 126-15 | | KOHLER ENGINE **Magnum** 691cc **magneto electrical** Incl Nos **2** & 3 from K 5706 | 1 |
| 2 | 125-72 | | SPARK PLUG, **see** 1 | 1 |
| 3 | 125-71 | | AIR FILTER ELEMENT, CA78, **see** 1 | 1 |
| 4 | 103-64 | | SCREW, #8-32 x 5/16" | 1 |
| 5 | 126-03 | | SWIVEL RETAINER. 13/64" hole | 1 |
| 6 | 107-06 | | RETAINING RING | 1 |
| 8 | X-1351 | | HHCS, 1/2-14 UNS x 1-1/4", **see key** No. 13 | 1 |
| 9 | X-1250 | | FLATWASHER 1/2 x 1-1/2 x 11 **ga.. see key** No. 13 | 1 |
| 10a | 117-24 | | NYLON LOCKNUT, **⅜** -24 | 4 |
| 10b | 117-24 | | NYLON LOCKNUT, **⅜** -24 | 2 |
| 11 | 125-67 | | REBOUND MOUNTS, **Incl** 12 | 4 |
| 12 | | AA | WASHER, **Special** .12 **x** .95, **see** 11 | 4 |
| 13-1 | 125-79 | | DRIVER CLUTCH, **Power Bloc; Incl** Nos. **8,** 9; K-5092 to K-5835; **see group** (11.0 **Clutches** — P.B.) **replace with** 13-2 **if not available.** | 1 |
| 13-2 | 126-23 | | DRIVER CLUTCH, **Power** Bloc; Incl Nos. 8, 9; **from** K-5874: see group (11.0 Clutches — P.B.) | 1 |
| 14 | 125-70 | | RUBBER BUSHING | 4 |
| 15 | 12566 | | LOAD MOUNT | 4 |
| 16 | 125-69 | | TUBE SPACER | 4 |
| 17a | 108-18 | | SPEC WASHER, 13/32 x 1⅜ x 11 ga. | 2 |
| 17b | 108-18 | | SPEC WASHER, 13/32 x 1⅜ x 11 ga. | 2 |
| 17c | 108-18 | | SPEC WASHER, 13/32 x 1⅜ x 11 ga. | 1 |
| 18a | 103-19 | | HHCS, ⅜ -24 x 2½" | 4 |
| 18b | 103-19 | | HHCS, ⅜ - 24 x 2½" | 2 |
| 19 | 108-15 | | SAE WASHER, ⅜" | 2 |
| 20 | 610-42 | | HINGE PLATE, 2 x 2 x 14 ga. | 2 |
| 21 | 125-65 | | RUBBER HINGE, ½ x 2 x 2" | 4 |
| 22 | 610-36 | | MOTOR MOUNT BUSHING, 9/16 x 1⅛" | 2 |
| 23 | 202-24 | | RUBBER WASHER, ¼ x ⅜ x 1 | 2 |
| 24 | 61282 | | LH STEERING LEVER. **(right side steer)** from K-5092 | 1 |
| 25 | 612-83 | | RH STEERING LEVER, **(right Side steer only) from** K-5092 | 1 |
| 26 | | AS | DUMMY GRIP, **avail. only with** 27 | 1 |
| 27 | 100-57 | AS | THROTTLE TWIST GRIP ASS'Y, **avail. only with** 26 | 1 |
| 28 | 611.60 | | POWER PACK FRAME, 6 - **I/C, from** K-5092 | 1 |
| 29 | 103-20 | | HHCS, ½ - 13 x 6½" | 2 |
| 30a | 108-07 | | LOCKWASHER ½" | 2 |
| 30b | 108-07 | | LOCKWASHER ½" | 4 |

| Key No | Part No. | Remarks | Description | Qty. |
|---|---|---|---|---|
| 31 | 117-06 | | HEX NUT, ½ - 13 | 2 |
| 32 | 610-17 | | TRANSMISSION, **see group (1. Transmission)** | 1 |
| 33 | 111.01 | | SPIROL PIN, 5/32 x 1 | 1 |
| 34 | 610-44 | | SHIFT LEVER ASS'Y, I/C, (drill 5/32" **hole)** | 1 |
| 35 | 601-12 | | BALL KNOB, **plastic** | 1 |
| 36 | 103-87 | | HHCS, ½ - 20 x 2" | 2 |
| 37 | 117-45 | | JAM NUT, ½ - 20 | 2 |
| 38 | 103-21 | | HHCS, ½ - 20 x 1½" | 4 |
| 39 | 108-09 | | FLATWASHER, ½ x 1⅜" | 4 |
| 40a | 103-17 | | HHCS. ⅜ - 16 x 1 | 1 |
| 40b | 103-17 | | HHCS. ⅜ - 16 x 1 | 2 |
| 41a | 108-06 | | LOCKWASHER, ⅜ | 1 |
| 41b | 108-06 | | LOCKWASHER, ⅜ | 2 |
| 42 | 125-56 | | DRIVE BELT, 52" OC. | 1 |
| 43-1 | 125-80 | | DRIVEN CLUTCH, **Power** Bloc; K-5092 **to** K-5835; **see group** (11.0 Clutches — **Power Bloc): replace with** 43-2 **if not available.** | 1 |
| 43 2 | 126 24 | | DRIVEN CLUTCH, Power Bloc: **from** K-5874; see **group** (11.0 **Clutches** — **Power Bloc)** | 1 |
| 44 | 110-09 | | KEY, ¼ x ¼ x 3¼" | 1 |
| 45 | 610-24 | | BRAKE DISC, 40 - 2 x 15T | 2 |
| 46 | 110-08 | | KEY, ¼ x ¼ x 1% | 4 |
| 47 | 100-72B | | LH BRAKE ASS'Y. **see group** (13.0 **Brakes . Mech)** | 1 |
| 48 | 100-72A | | RH BRAKE ASS'Y, **see group** (13.0 **Brakes. Mech)** | 1 |
| 49 | 612-22 | | BRAKE CAM | 2 |
| 50 | 100-03 | | COTTER PIN | 2 |
| 51 | 108-24 | | SAE WASHER, 5/16" | 2 |
| 52 | 612-21 | | BRAKE ADJUSTING ROD | 2 |
| 53 | 612-20 | | STEERING ROD CLAMP | 2 |
| 54 | 103-46 | | HHCS, 5/16-24 x 1" | 2 |
| 55a | 117-04 | | NYLON LOCKNUT, 5/16-24 | 2 |
| 55b | 11704 | | NYLON LOCKNUT, 5/16-24 | 2 |
| 56 | 61281 | | STEERING SHAFT ASS'Y **(right side steer only)** | 1 |
| 57 | 111-04 | | SPIROL PIN, 5/16 x 1¼" | 2 |
| 58 | 107-01 | | RETAINING RING, .810 ID, AM140087 | 1 |
| 59 | 10064 | | TIE RAP | 2 |
| 60 | 612.85 | RO | THROTTLE CABLE ASS'Y, 3/16' **sleeve. drill** No 5 **to fit sleeve, if necessary** | 1 |
| 61 | 108-32 | | INTERNAL TOOTH LOCKWASHER, ⅜" | 2 |
| 62 | 601-57 | RO | INNER **and** OUTER CHOKE CABLE | 1 |
| 63 | 117-45 | | JAM NUT, ½-20 | 1 |
| 64 | 117-54 | | PAL NUT, ½-20 | 1 |
| 65 | 601-49 | | CHOKE KNOB, **plastic** | 1 |
| 66 | 125-88 | RR | SPRING, 1¾" lg. | 1 |
| 67 | 103-48 | | SELF TAP SCREW, #10 x ⅝" | 1 |

# 5.0 Power Pack — Briggs & Stratton TWIN (S, SB Models)



# 5.0 Power Pack — Briggs & Stratton TWIN (S,SB Models)

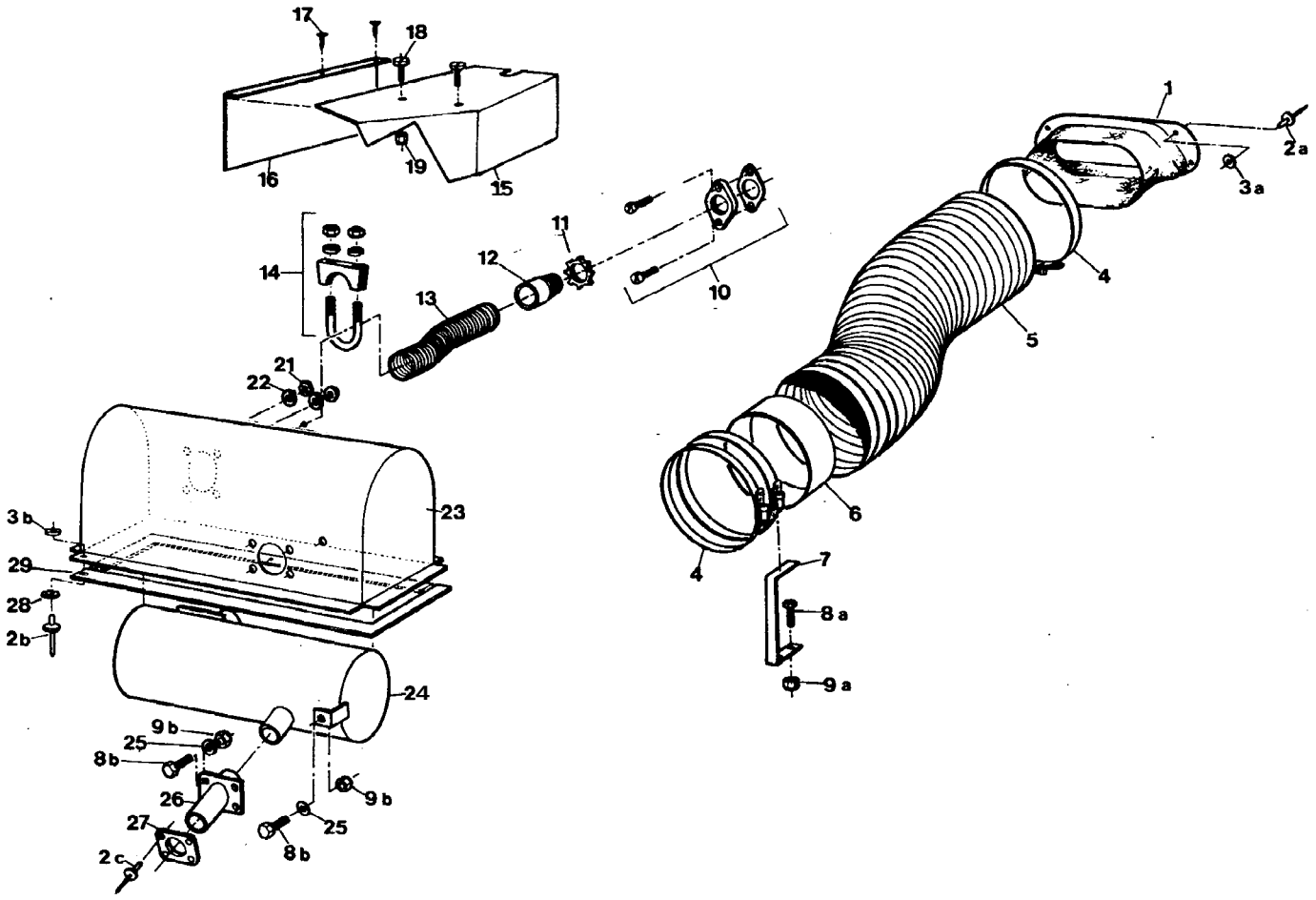
| Key No. | Part No. | Remarks | Description | Qty |
|---|---|---|---|---|
| 1 | 1 | | BRIGGS & STRATTON ENGINE, 656cc., model 402437 type 0707. ducted: threaded crankshaft, Incl Nos. 2 to 15, 69 & Muffler. (See B & S Engine Parts Manual, #370-12. for engine components). | 1 |
| 2 | 125-64 | | FUEL FILTER, G-1, replaces B & S filter | 1 |
| 3 | 126-30 | | SPARK PLUG, Champion RJ-12, | 2 |
| 4 | 394018 | | PAPER FILTER | 1 |
| 5 | 2 | | FOAM PRE-CLEANER | 1 |
| 6 | 222923 | | THROTTLE RESTRICTER | 1 |
| 7 | 103-48 | | SELF TAP SCREW, #10 x 3/4' | 1 |
| 8 | 125-88 | | THROTTLE RETURN SPRING | 1 |
| 9 | 6 | | THROTTLE RETAINER CLIP | 2 |
| 10 | 93496 | | SCREW, #10-32 x 5/8" | 2 |
| 11 | 610-70 | | THROTTLE CABLE CLIP | 1 |
| 12 | 221535 | | CLAMP | 1 |
| 13 | 601-86 | | CHOKE CABLE RETAINER | 2 |
| 14 | 231339 | | CARB JET | 1 |
| 15 | 126-26 | | CHOKE RETURN SPRING | 1 |
| 16 | X-1351 | | HHCS, 1/2-14 UNS, see key No. 18 | 1 |
| 17 | X-1250 | | FLATWASHER, 1/2 x 1-1/2 x 11 ga., see key No. 18 | 1 |
| 18-1 | 125-79 | | DRIVER CLUTCH, Power Bloc; Incl Nos. 16. 17; S-5759 to S-5871; see group (11.0 Clutches — Power Bloc); replace with 18-2 if not available. | 1 |
| 18-2 | 126-23 | | DRIVER CLUTCH, Power Bloc: Incl Nos. 16, 17; from S-5873; see group (11.0 Clutches — P.B.) | 1 |
| 19 | 103-19 | | HHCS, 31824 x 2-1/2" | 2 |
| 20 | 610-42 | | HINGE PLATE, 2 x 2 x 13 ga | 2 |
| 21 | 125-65 | | RUBBER HINGE, 1/2 x 2 x 2" | 4 |
| 22 | 610-36 | | MOTOR MOUNT BUSHING. 9/16 x 1-1/8" x 14 ga. | 2 |
| 23 | 202-24 | | RUBBER WASHER, 114 x 9116 x 1" OD. | 2 |
| 24 | 117-24 | | NYLON LOCKNUT, 3/8-24 | 2 |
| 25 | 117-21 | | NYLON LOCKNUT, 5/16-18 | 4 |
| 76 | 108-24 | | SAE WASHER, 5/16" | 8 |
| 27 | 103-57 | | HHCS, 5/16-18 x 1-1/2", grade 5 | 4 |
| 28 | 612-82 | | LH. STEERING LEVER | 1 |
| 29 | 612-83 | | RH. STEERING LEVER | 1 |
| 30 | | AS | DUMMY GRIP, comes with No. 31 as set only | 1 |
| 31 | 100-57 | AS | THROTTLE TWIST GRIP ASS'Y, comes with No. 30 | 1 |
| 32 | 610-17 | | TRANSMISSION, see group (1.0 Transmission) | 1 |
| 33 | 111-01 | | SPIROL PIN, 5/32 x 1" | 1 |
| 34 | 610-44 | | SHIFT LEVER ASS'Y, (drill 5/32' hole) | 1 |
| 35 | 601-12 | | BALL KNOB, plastic | 1 |
| 36 | 103-87 | | HHCS, 1/2-20 x 2 ' | 2 |
| 37 | 117-45 | | HAM NUT. 1/2-20 | 2 |
| 38 | 117-06 | | HEX NUT, 1/2-13, | 2 |

| Key No | Part No | Remarks | Description | Qty. |
|---|---|---|---|---|
| 39a | 108-07 | | LOCKWASHER. 1/2" | |
| 39b | 108-07 | | LOCKWASHER, 1/2" | |
| 40 | 103-20 | | HHCS, 1/2-13x 6-1/2" | |
| 41 | 103.21 | | HHCS, 1/2-20 x 1-1/2" | |
| 42 | 108-09 | | FLATWASHER, 1/2 x 1-3/8' | |
| 43 | 611-33 | | POWER PACK FRAME, from S-5759 | |
| 44 | 10064 | | TIE RAP | |
| 45 | 610-24 | | BRAKE DISC, 40 P — 2 x 15T | |
| 46 | 11008 | | KEY, 114 x 1/4 x 1 114' | |
| 47 | 100-72t | | LH BRAKE ASS'Y, see group (13.0 Brakes — Mech) | |
| 48 | 100721 | | RH BRAKE ASS'Y. see group (13.0 Brakes — Mech) | |
| 49 | 612-22 | | BRAKE CAM | |
| 50 | 100-03 | | COTTER PIN, 3/32 x 3/4" | |
| 51 | 108-24 | | SAE WASHER, 5/16" | |
| 52 | 612-21 | | BRAKE ADJUSTING ROD, 5/16-24 | |
| 53 | 612-20 | | STEERING ROD CLAMP | |
| 54 | 103-46 | | IHCS. 5/16-24 x 1" | |
| 55a | 117-04 | | JYLON LOCKNUT, 5/16-24 | |
| 55b | 117-04 | | NYLON LOCKNUT, 5/16-24 | |
| 56 | 612-81 | | STEERING SHAFT ASS'Y | |
| 57 | 111-04 | | SPIROL PIN, 5/16 x 1-1/4" | |
| 58 | 107-01 | | RETAINING RING, .810 ID, AM140087 | |
| 59 | 612-54 | | NNER THROTTLE CABLE WIRE, 3/16" sleeve | |
| 60 | 612-55 | | OUTER THROTTLE CABLE HOUSING | |
| 61 | 612-53 | | THROTTLE CABLE ASS'Y, Incl Nos. 59'8 60 | |
| 62 | 601-84 | | NNER & OUTER CHOKE CABLE | |
| 63 | 117-45 | | AM NUT, 1/2-20 | |
| 64 | 117-54 | | AL NUT, 1/2-20 | |
| 65 | 601-49 | | CHOKE KNOB, plastic | |
| 66a | 103-17 | | IHCS. 3/8-16 x 1" | |
| 66b | 103-17 | | IHCS, 3/8-16 x 1" | |
| 67a | 108-06 | | LOCKWASHER, 3/8" | |
| 67b | 108-06 | | LOCKWASHER, 3/8" | |
| 68a | 108-18 | | SPEC. WASHER, 13/32 x 1 3/8" x 11 ga | |
| 68b | 108-18 | | SPEC. WASHER, 13/32 x 1 3/8" x 11 ga | |
| 69 | 12556 | | DRIVE BELT, 52" OC. | |
| 70-1 | 125-80 | | DRIVEN CLUTCH, Power Bloc; S-5759 to S-5871; see group (11.0 Clutches — Power Bloc), replace with 70-2 if not available. | |
| 70-2 | 126.24 | | DRIVEN CLUTCH. Power Bloc; from S-5873; see group (11.0 Clutches — Power Bloc) | |
| 71 | 110-09 | | KEY, 1/4 x 114 x 3 " | |
| 72 | 108-32 | | NTERNAL TOOTH LOCKWASHER. 3/8" | |
| 73 | 69932 | | STARTER ROPE | |

# 6.0 Ducting & Exhaust – Tecumseh

## All Tecumseh Models

to T-5472, TB-6544, HT-5289, HTB-6632




# 6.0 Ducting & Exhaust – Tecumseh

to T-5472, TB-6544, HT-5289, HTB-6632

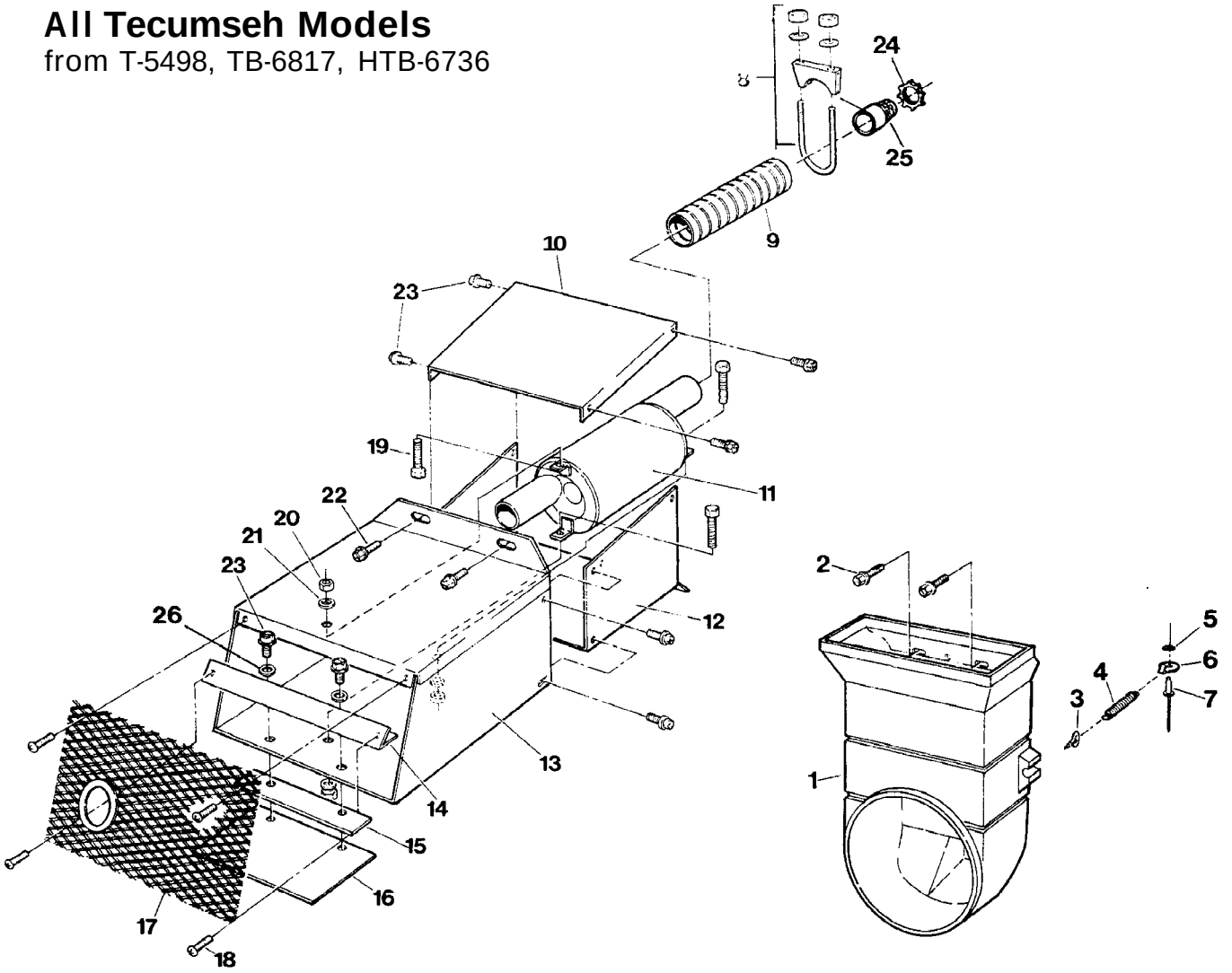
| ey No. | Part No. | emarks | Description | Qty. |
|---|---|---|---|---|
| 1 | 601-26 | | AIR DUCT FLANGE, FRP | 1 |
| 2a | 120-09 | | RIVETS. Alum | 4 |
| 2b | 120-09 | | RIVETS, Alum | 22 |
| 2c | 120-09 | | RIVETS, Alum | 4 |
| 3a | 120-05 | | SPACERS, 3/16" | 4 |
| 3b | 12005 | | SPACERS, 3/16" | 22 |
| 4 | 125-36 | | GEAR CLAMP, 6½" | 3 |
| 5 | 601-37 | | FLEX DUCT, 6½ x 26" | 1 |
| 6 | 604-34 | | FLEX DUCT MTG RING, 6" | 1 |
| 7 | 60435 | | FLEX DUCT MTG BRKT | 1 |
| 8a | 103-09 | | HHCS. ¼ 28 x ¾ | 2 |
| 8b | 103-09 | | HHCS. ¼ 28 x ¾ | 5 |
| 9a | 117-01 | | NYLON LOCKNUT, ¼ 28 | 2 |
| 9b | 11701 | | NYLON LOCKNUT ¼ 28 | 5 |
| 10 | 607-56 | AS | EXHAUST ADAPTOR KIT Incl screws and gasket, replacement only | 1 |
| 11 | 117-34 | | CONDUIT LOCKNUT 1" NPT | 1 |
| 12 | 607-46 | | EXHAUST OUTLET TEC | 1 |
| 13 | 607-32 | | FLEXTUBING, 1½ ID | 1 |

| ey No. | Part No. | emarks | Description | ty. |
|---|---|---|---|---|
| 14 | 100-04 | | MUFFLER CLAMP. 1⅝" | 1 |
| 15 | 610-59 | | HOT AIR DEFLECTOR | 1 |
| 16 | 610-60 | | DEFLECTOR SIDE PLATE | 1 |
| 17 | 103-48 | | SCREW, #10-⅝ | 2 |
| 18 | 103-25 | | PAN HD SCREW. 10-24 x ¾ | 2 |
| 19 | 117-10 | | NYLON LOCKNUT, 10 - 24 | 2 |
| 21 | 11746 | | PHILIDAS LOCKNUT. 5/16-24 | 4 |
| 22 | 108-24 | | SAE WASHER, 5/16 | 4 |
| 23 | 607-58 | | MUFFLER HOUSING, Sd. Ex. Long, T-3782 to T-3989 TB-2080 to TB-2646 | 1 |
| 23 | 607-75 | RO | MUFFLER HOUSING, Sd. Ex. **Short,** from T-3900, TB-2647 | 1 |
| 24 | 607-57 | RO | MUFFLER, Side Ex. TEC, from T-3782, TB-2080 | 1 |
| 25 | 108-08 | | SAE WASHER, ¼ | 2 |
| 26 | 607-61 | | SIDE EX. P'PE ASS'Y, from T-3782, TB-2080 | 1 |
| 27 | 607-62 | | SIDE EX GASKET. from T-3782. TB-2080 | 1 |
| 28 | 125-59 | RR | FIBRE WASHER, use is recommended | 22 |
| 29 | 607-83 | RR | MUFFLER HOUSING GASKET. 2 required, from T-4937, TB-5359, HT-4889, HTB-5127. | 2 |

# 6.1 Ductinq & Exhaust — Tecurnseh Counterbalanced

## All Tecumseh Models

from T-5498, TB-6817, HTB-6736

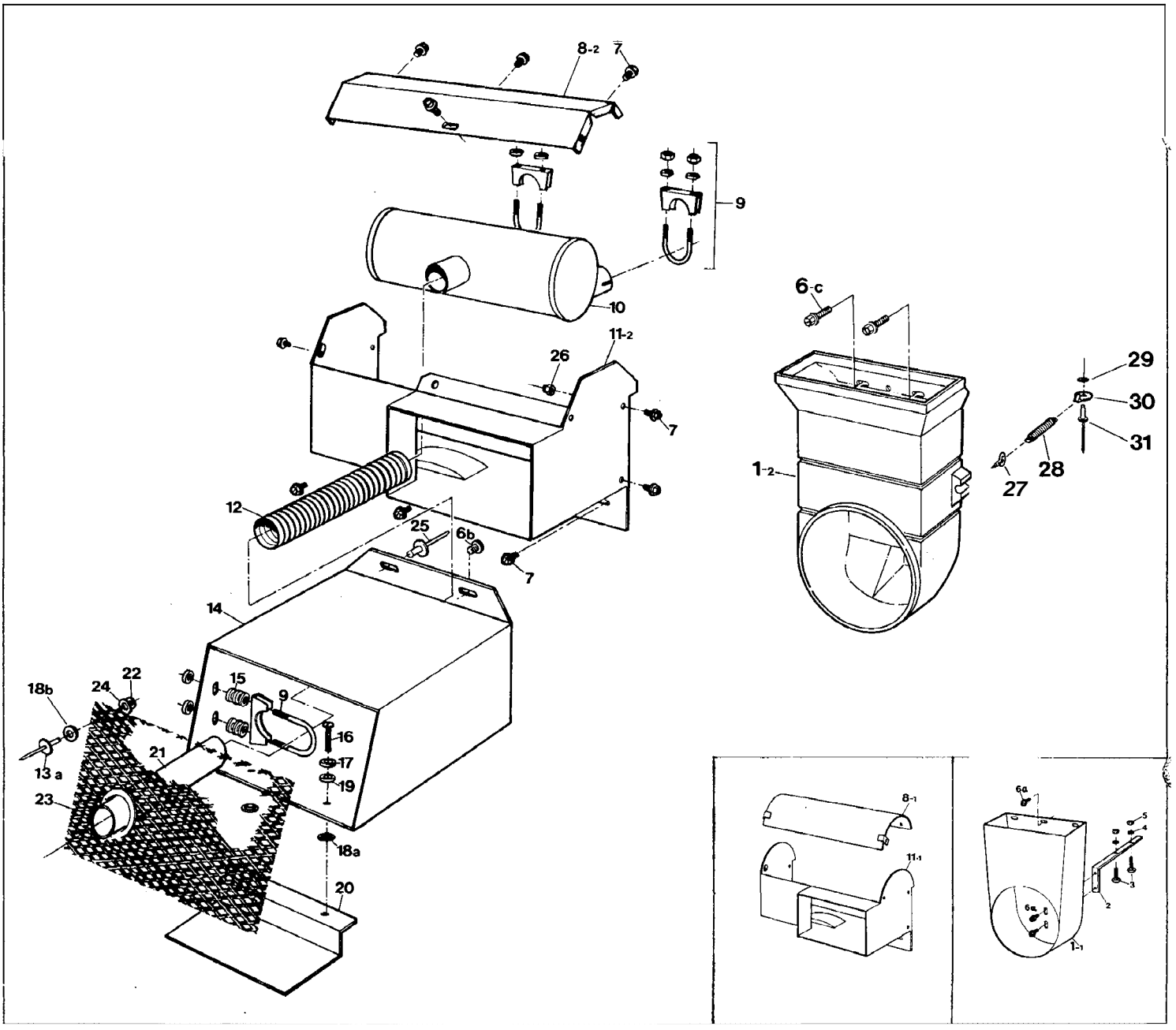



## 6.1 Ducting & Exhaust — Tec .Counterbalanced from T-5498, TB-6817, HTB-6736

| Key No | Part No. | Remarks | Description | Qty. |
|---|---|---|---|---|
| 1 | 603-52 | | AIR INTAKE DUCT, plastic | 1 |
| 2 | 103.70 | | THREAD CUTTING SCREW, 1/4-20 x 112" | 2 |
| 3 | 103-27 | | SCREW EYE, #8 x 1" | 1 |
| 4 | 126-01 | | SPRING | 1 |
| 5 | 120-19 | | SPACER, 1/8'' ID | 1 |
| 6 | 126-02 | | HOOK | 1 |
| 7 | 120-01 | | RIVET, #48 | 1 |
| 8 | 100-04 | | MUFFLER CLAMP, 1-5/8'' | 1 |
| 9 | 607-95 | | FLEX TUBING | 1 |
| 10 | 607-96 | | ACCESS COVER | 1 |
| 11 | 607.16 | | MUFFLER | 1 |
| 12 | 60702 | | EXHAUST EXTENSION | 1 |

| Key No | Part No. | Remark | Description | Qty |
|---|---|---|---|---|
| 13 | 607-79 | | AIR EXHAUST DUCT | 1 |
| 14 | 607-05 | | AIR DEFLECTOR | 1 |
| 15 | 607.04 | | EXHAUST GASKET | 1 |
| 16 | 60743 | | EXHAUSTSUPPORT BRACKET | 1 |
| 17 | 607.97 | | EXHAUST DUCTSCREEN | 1 |
| 18 | 103-25 | | PAN HD SCREW, #10 24 x 314 | 4 |
| 19 | 103-08 | | HHCS, 114. 20 x 1" | 3 |
| 20 | 117-20 | | HEX NUT, 114 - 20 | 3 |
| 21 | 108-03 | | LOCKWASHER, 1/4'' | 3 |
| 22 | 103-70 | | THREAD CUTTING SCREW, 114 20 x 1/2'' | 2 |
| 23 | 103-11 | | HHCS. 1/4 .20 x 1/2'', washer Hd. | 10 |
| 24 | 117.34 | | CONDUIT LOCKNUT, 1" NPT | 1 |
| 25 | 607-46 | | EXHAUST OUTLET TEC | 1 |
| 26 | 125-59 | | FIBRE WASHER | 2 |

# '.0 Ducting & Exhaust — Kohler-I/C (K,KB Models)

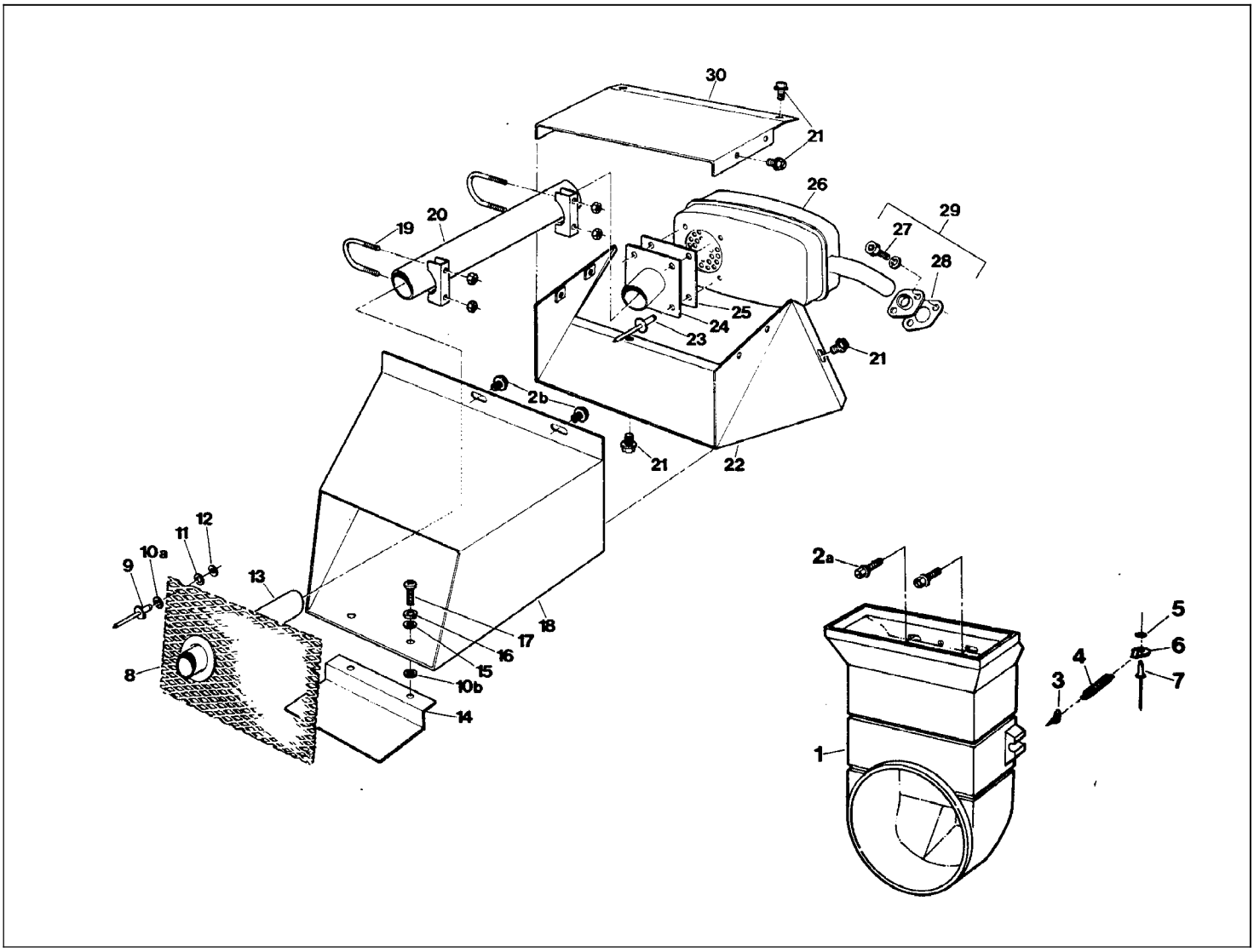



## 7.0 Ducting & Exhaust — Kohler-I/C

| ey No | Part No. | emarks | Description | Qty. |
|---|---|---|---|---|
| 1-1 | 60348 | NA | AIR INTAKE DUCT, steel, use No. 1-2; KB-3972 to KB-6585, K-5092 to K-5445 | 1 |
| 1-2 | 603-51 | RO | AIR INTAKE DUCT; Plastic, from KB-6586, K-5451. used with key No.s 27 to 31 | 1 |
| 3 | 103-13 | | CARRIAGE BOLT, 5/16 - 18 x 1" | 2 |
| 4 | 108-05 | | LOCKWASHER, 5/16" | 2 |
| 5 | 117-03 | | HEXNUT, 5/16 - 18 | 2 |
| 6a | 103-70 | | THREAD CUTTING SCREW, ¼ - 20 x ½" | 5 |
| 6b | 103-70 | | THREAD CUTTING SCREW, ¼ - 20 x ½" | 2 |
| 6-c | 103-70 | | THREAD CUTTING SCREW, 1/4 - 20 x 1/2 | 2 |
| 7 | 103-11 | | HHCS, ¼ - 20 x ½", Washer Hd. | 13 |
| 8-1 | | NA | MUFFLER HOUSINGCOVER. use #8 - 2 with 11-2, to KB-5254 | 1 |
| 8-2 | 607-85 | RO | MUFFLER HOUSING COVER. use with key No. 11 2 only: from KB-5255 K-5451 | 1 |
| 9 | 100-98 | RO | MUFFLER CLAMP. 1½" ID | 3 |
| 10 | 607-77 | | MUFFLER, KT-17 & Maynum | 1 |
| 11-1 | | NA | MUFFLER HOUSING. use 11 - 2 with 8 - 2, to KB-5254 | 1 |
| 11-2 | 607-84 | RO | MUFFLER HOUSING, use with key No. 8-2 only: from KB-5255, K-5451 | 1 |
| 12 | 607-32 | | FLEXIBLE TUBING, 1½" ID | 1 |
| 13 | 120-09 | RO | RIVET | 4 |

| Key No. | Part No. | emark: | Description | ity. |
|---|---|---|---|---|
| 14 | 607-79 | | AIR EXHAUST DUCT, I/C | 1 |
| 15 | 108-24 | | SAE WASHER, 5/16" | 8 |
| 16 | 10525 | | PAN HD SCREW, 10 - 24 x ¾" | 2 |
| 17 | 108-11 | | LOCKWASHER 3/16" | 2 |
| 18a | 125-59 | | FIBRE WASHER, Grey | 2 |
| 18b | 12559 | | FIBRE WASHER, Grey | 4 |
| 19 | 125-58 | | FIBRE WASHER, Black | 2 |
| 20 | 607-81 | | AIR EXHAUST DUCT BRKT. | 1 |
| 21 | 607-80 | | TAILPIPE, 1½ OD | 1 |
| 22 | 120-05 | | SPACER 3/16" | 4 |
| 23 | 601-48 | | AIR EXHAUST DUCT SCREEN | 1 |
| 24 | 108-08 | | SAE WASHER, ¼" | 4 |
| 25 | 120-13 | | RIVET #66, replaced by 6b | 2 |
| 26 | 117-27 | | LOCKNUT, ¼ -20 | 2 |
| 27 | 103-27 | | SCREW EYE, #8 x 1" | 1 |
| 28 | 126-01 | | SPRING, 2-3/4 | 1 |
| 29 | 120-19 | | SPACER, 1/8" ID. | 1 |
| 30 | 12602 | | HOOK | 1 |
| 31 | 120-01 | | RIVET, #48 | 1 |

# 8.0 Ducting & Exhaust — Briggs & Stratton-TWIN (S, SB Models)

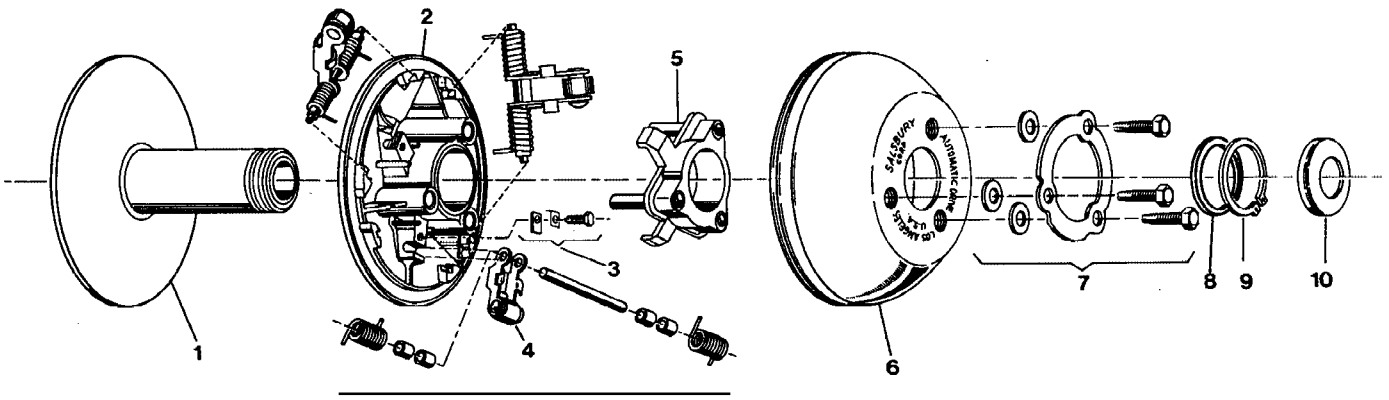



# 8.0 Ducting & Exhaust — Briggs & Stratton-TWIN

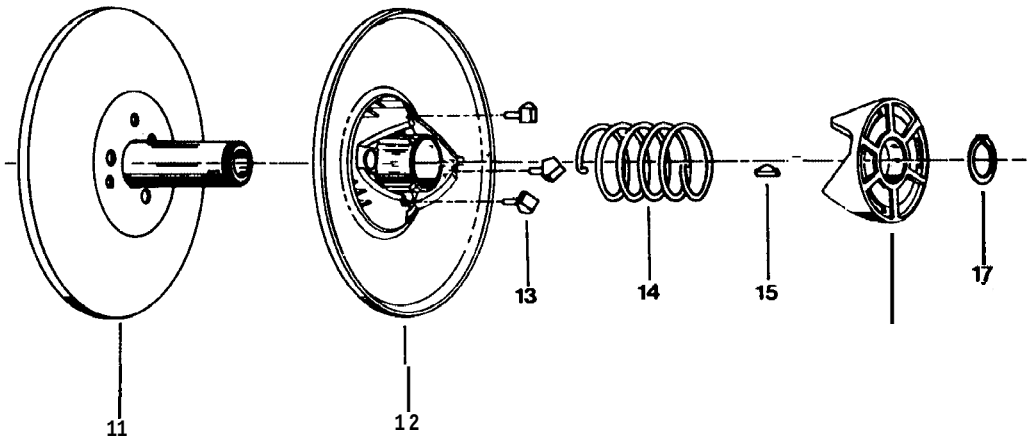
| ey No. | Part No. | emarks | Description | Qty. |
|---|---|---|---|---|
| 1 | 603-51 | | AIR INTAKE DUCT, **plastic** | 1 |
| 2a | 103-70 | | THREAD CUTTING SCREW, 1/4-20 x 112" | 2 |
| 2b | 103-70 | | THREAD CUTTING SCREW, 11420 x 1/2" | 2 |
| 3 | 10327 | | SCREW EYE, **#8 x** 1" | 1 |
| 4 | 126-01 | | SPRING, 2-3/4" lg. | 1 |
| 5 | 120-19 | | SPACER. 1/8" ID | 1 |
| 6 | 126-02 | | HOOK | 1 |
| 7 | 120-01 | | RIVET, #48 | 1 |
| 8 | 601-48 | | AIR EXHAUST DUCT SCREEN | 1 |
| 9 | 120-09 | | RIVET | 4 |
| 10a | 125-59 | | FIBRE WASHER, Grey | 4 |
| 10b | 125-59 | | FIBRE WASHER, Grey | 2 |
| 11 | 108-08 | | SAE WASHER, 1/4" | 4 |
| 12 | 120-05 | | SPACER. 3/16' | 4 |
| 13 | 607-80 | | TAIL PIPE, 1-1/2" O.D. | 1 |
| 14 | 607-81 | | AIR EXHAUST DUCT BRACKET | 1 |

| ey No. | Part No. | emark: | Description | Qty. |
|---|---|---|---|---|
| 15 | 125-58 | | FIBRE WASHER, **Black** | 2 |
| 16 | 108-11 | | LOCKWASHER, 3116' | 2 |
| 17 | 103-25 | | PAN HD. SCREW, 10-24 x 314" | 2 |
| 18 | 607-06 | | AIR EXHAUST DUCT | 1 |
| 19 | 100-98 | | MUFFLER CLAMP, 1-1/2" ID | 2 |
| 20 | 607-32 | | FLEXIBLE TUBING, 1-1/2" ID | 1 |
| 21 | 103-11 | | HHCS. 1/4-20 x 1/2", Washer Hd. | 8 |
| 22 | 607-07 | | ENGINE AIR DUCT | 1 |
| 23 | 120-25 | | RIVET, **steel** | 4 |
| 24 | 607-09 | | MUFFLER OUTLET ASS'Y | 1 |
| 25 | 607-12 | | MUFFLER OUTLET GASKET | 1 |
| 26 | 394200 | | MUFFLER | 1 |
| 27 | 93415 | | SCREW, see NO. 29 | 4 |
| 28 | 271174 | | GASKET, see No. 29 | 2 |
| 29 | 393483 | | ADAPTER ASS'Y., Incl Nos. 27 & 28 | 2 |
| 30 | 607-08 | | COVER, Engine Air Duct | 1 |

## Salsbury 780




## Driver




## Driven

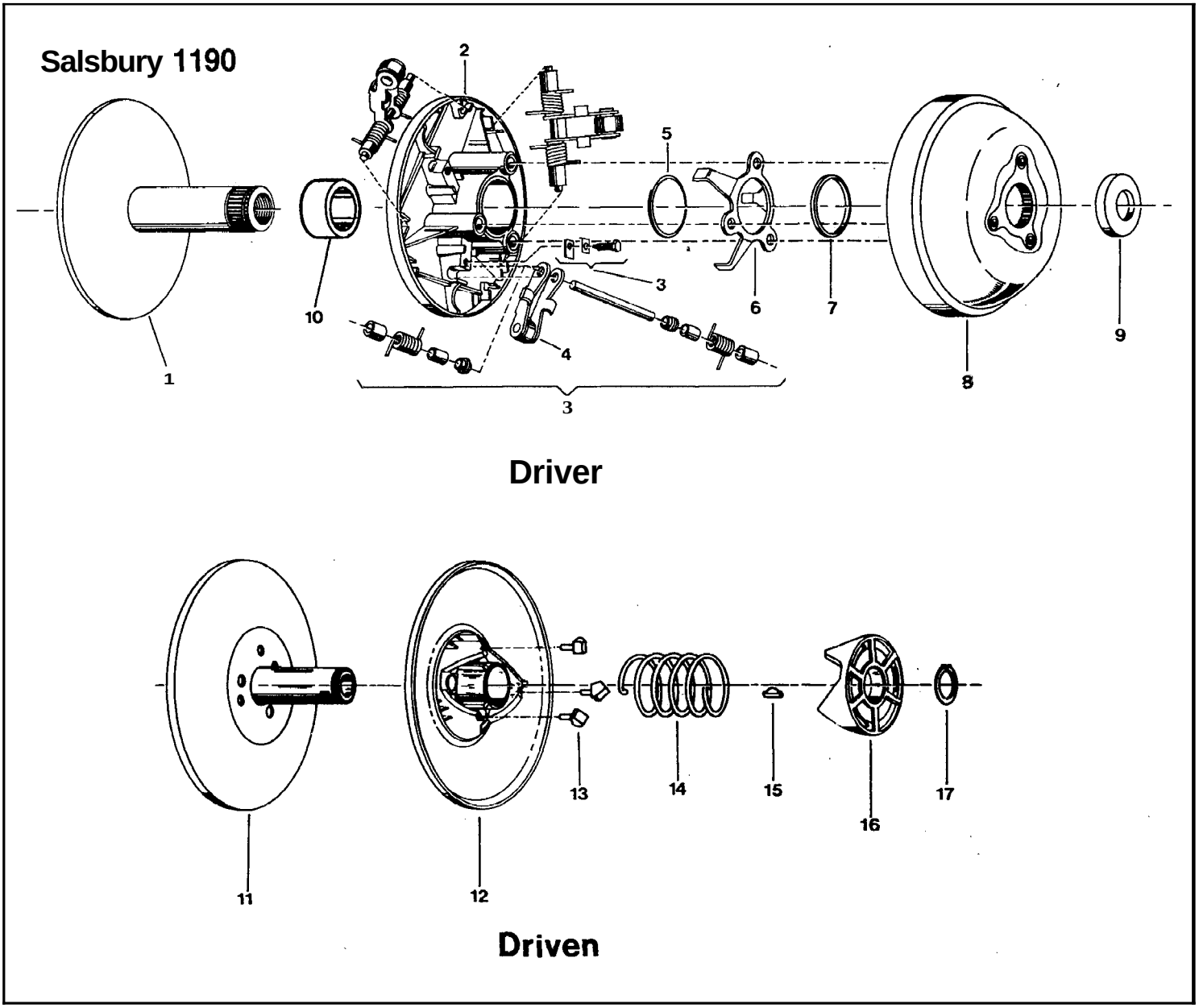
## 9.0 Clutches — Salsbury 780 — (Tec.)

to T-5472, TB-6544 HT-5289, HTB-6632

| Key No. | Pan No. | Remark! | Description | Qty. |
|---|---|---|---|---|
| • | 125-22 | RO | DRIVER CLUTCH, 1519034-cycle. Incl Nos. 1 to 10 | 1 |
| 1 | 200003 | | FACE & HUB, fixed | 1 |
| 2 | 602057 | | FACE ASS'Y, movable | 1 |
| 3 | 690223 | AS | KIT, Spring & Pin, set of three 3x | 1 |
| 4 | 690224 | AS | KIT, Roller Arm, set of three 3x | 1 |
| 5 | 602122 | | SPIDER ASS'Y | 1 |
| 6 | 702967 | | RAMP PLATE | 1 |
| 7 | 690088 | | KIT, Lockplate | 1 |
| 8 | 703046 | | Used as required | 1 |
| 9 | 900009 | | RING, Retaining | 1 |
| 10 | 703077 | | WASHER, Retaining | 1 |

| Key No | Part No. | Remarks | Description | Qty. |
|---|---|---|---|---|
| | 125-38 | RO | DRIVEN CLUTCH, 1520044-cycle. Incl Nos. 11 to 17 | 1 |
| 11 | 601973 | | FACE & HUB, fixed | 1 |
| 12 | 601977 | | FACE ASS'Y, movable, Incl. 13 | 1 |
| 13 | 703113 | | BUTTON. Cam | 3 |
| 14 | 703246 | | SPRING, Yellow | 1 |
| 15 | 901687 | | KEY, Torque Cam | 1 |
| 16 | 703703 | | CAM, 32' | 1 |
| 17 | 900009 | | RING, Retaining | 1 |

## 10.0 Clutches — Kohler I/C - KB Model from KB-3972 to KB-5483



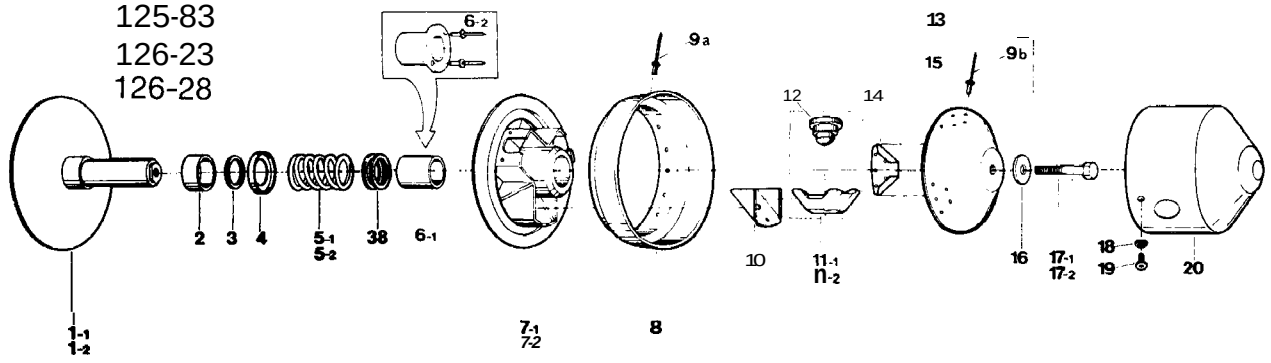

## 10.0 Clutches — Salsbury 1190 — (Kohler) from KB-3972 to KB-5483

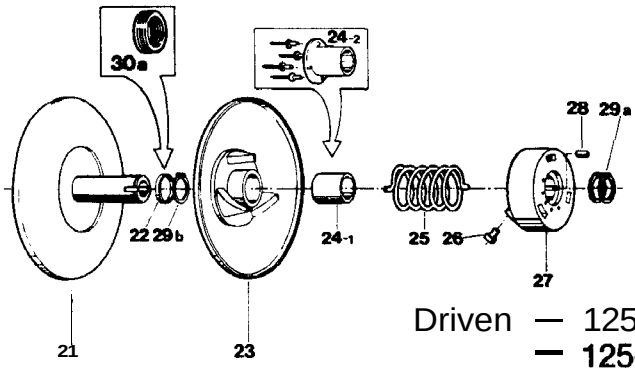
| ey Nc | Part No. | emark | Description | Qty. |
|---|---|---|---|---|
| | 125-54 *a* 125-74 | NA AC | DRIVER CLUTCH. (discontinued — Use Power Bloc Clutches, part #s 125-83/80), KB-3972 to KB-5483 | |
| 1 | 601031 | | FACE & HUB, fixed | 1 |
| 2 | 602200 | RO | FACE ASS'Y. **movable.** requires No 10; KB-3972 to KB-5483 | 1 |
| 3 | 690115 | AS | KIT, Spring & Pin, set of three 3 x | 1 |
| 4 | 690395 | AS RO | KIT, Roller Arm. set of (3): KB-3972 to KB-5483. | 3 |
| | | | KIT, Roller Arm, **on** 125-74 **only.** KB-4259, from KB-4301 | |
| 5 | 703138 | | RING, Retaining | 1 |
| 6 | 702836 | | RETRACTOR | 1 |
| 7 | 703081 | | SPACER | 1 |
| 8 | 600998 | | RAMP PLATE ASS'Y | 1 |
| 9 | 703135 | | WASHER, Cup | 1 |
| 10 | 704347 | | BEARING. **on** 125-74 only, KB-4259trom KB-4301 to KB-5483 | 1 |

| ey No | Part No. | emark | Description | Qty. |
|---|---|---|---|---|
| | 125-55 *a* 125-73 | NA AC | DRIVEN CLUTCH, (discontinued — Use Power Bloc Driven Clutch, part No. 125-87 or replace Driver & Driven with #s 125-83/80; KB-3972 to KB-5483 | |
| 11 | 601140 | | FACE & HUB. fixed | 1 |
| 12 | 601342 | | FACE ASS'Y, movable | 1 |
| 13 | 703113 | | SLIPPER, Cam | 3 |
| 14 | 703246 | | SPRING, yellow, on 12555 only, KB-3972to K8-4258. KB-4260 to KB-4300 | 1 |
| 14 | 703969 | | SPRING, white, on 125-75 only, KB-4259. from KE-4301 to KB-5483 | 1 |
| 15 | 901687 | | KEY | 1 |
| 16 | 703703 | | CAM, 32" | 1 |
| 17 | 900009 | | RING. Retaining | 1 |

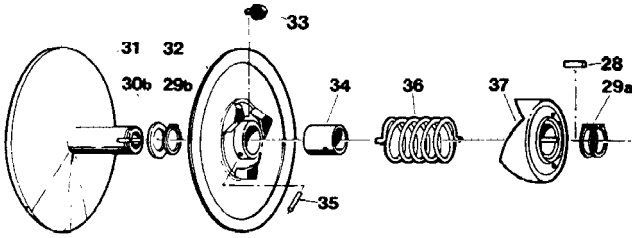
# 11.0 Clutches — Power Bloc from K-5092, KB-5489, T-5498, TB-6817, HTB-6736 ,S,SB

Driver — 125-79
125-83
126-23
126-28




Driven — 125-80
— 125-87



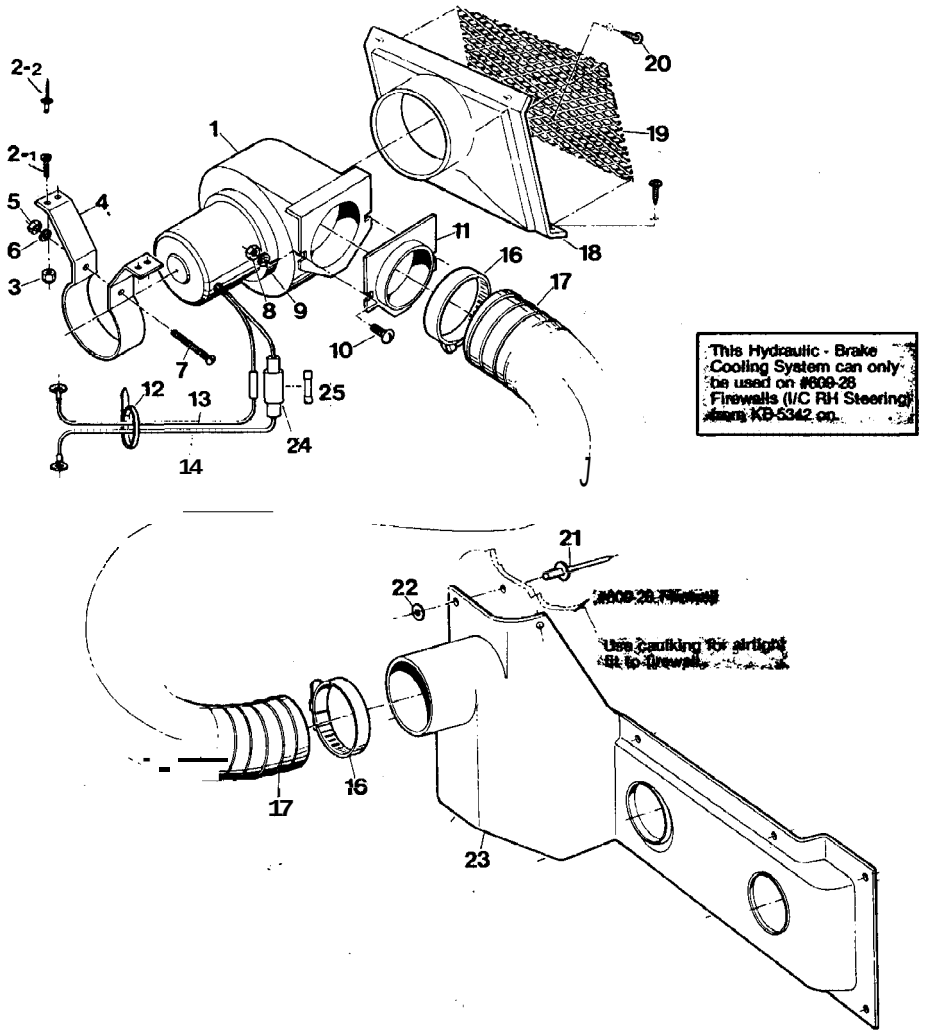

Driven — 126-24

# 11.0 Clutches — Power Bloc from K-5092, KB-5489, T-5498. TB-6817, HTB-6736 ,S,SB

| ey No. | Part No. | emarks | Description | Qty |
|---|---|---|---|---|
| | 12579 | | **DRIVER CLUTCH, threaded bore; Incls Nos. 1-1, 2, 3, 4, 5-1, 6-1, 7-1, 8, 9a, 10, 11-1, 13, 16, 17-1; (used with #125-80 or 126-24 Driven Clutch only); K-5092 to K-5835, KB-5489 to KB-7445, T-5498 to T-5866, TB-6817 to TB-7236, HTB-6736 to HTB-7339, S-5759 to S-5871; replace with #126-23** if not **available.** | |
| | 125-83 | | DRIVER CLUTCH, keyed bore Incl 1-2 & 17-2, otherwise same as **#125-79;** (used with X125-80 or **126-24 Driven Clutch only); replace with** #126-28 if not **available; KB-3972 to KB-5483** | |
| | 12623 | | DRIVER CLUTCH, threaded bore, **Incls** 1-1, 2, **3,** 4, 5-2, 6-1, 7-2, 11-2, 13, 16, 17-1, 18, 19. **20;** from **K-5874, KB-7446, T-5872, TB-7448,** HTB-7447, S-5873 | |
| | 126-28 | | DRIVER CLUTCH, keyed bore. Incl 1-2 & 17-2, otherwise same as #126-23; replaces #125-83; (used with #125-80 or 126-24 Driven Clutch only): KB-3972 to KB-5483 | |
| 1-1 | A-152-13 | | FIXED PULLEY, threaded bore, (used on #125-79 *8* 126-23 Driver Clutches only). | 1 |
| 1-2 | A-153-13 | | FIXED PULLEY, keyed bore, (used on #125-83 and 126-28 Driver Clutches only) | 1 |
| 2 | X-28-104 | | IDLER BUSHING | 1 |
| 3 | X-31 | | BELT HEIGHT ADJUSTMENT SPACER | 2 |
| 4 | X-41 | | SPRING SHOULDER WASHER | 1 |
| 5-1 | K-5218304 | | SPRING, grey, 3-1/4" lg., use on #125-79 and #125-83 Clutches only. | 1 |
| 5-2 | X-5243212 | | SPRING. black, 2-3/4" lg., (use on #126-23 and 126-28 Driver Clutch) | 1 |
| 6-1 | X-6B1-T | RO | SLIDING TEFLON BUSHING | 1 |
| 6-2 | | NA | SHOULDERED BUSHING, replace with No. 6-1 | 1 |
| 7-1 | A-61 | | SLIDING PULLEY, Incl NO. 6-1; used on #125-79 & 125-83 Driver; uses NOS. a, 9a | 1 |
| 7-2 | X-601 | | SLIDING'PULLEY. Incl No. 6-1: (used on #126-23 and 126-28 Driver Clutches). uses Nos. 18, 19. *20* | 1 |
| a | A-6.G | | STEEL GUARD, **used** on No. 7-1 only | 1 |
| 9a | A-6-P | | POP RIVET, steel, 1/8" | 3 |
| 9b | A-6-P | | POP RIVET, steel, 1/8" | 5 |
| 10 | A-6-S | | STEEL SLIDE FACE | 3 |
| 11-1 | x-93 | | SLIDING WEIGHT SET, set of 3 blocks & weights 200 gram; used on #125-79 *8* 125-83 Driver Clutches | 1 |
| 11-2 | X-92-175-E | | CENTRIFUGAL BLOCK & WEIGHT. replace all 3 blocks and weights. 175 gram do not mix with No 11-1; (used on #126-23 or 126-28 Driver Clutch) | 3 |
| 12 | X-82-175 | | CALIBRATION WEIGHT, 175 gram; replace all 3; used on 11-2 only; do not mix with old type No. 11-1 | 3 |
| 13 | A-1150 | | STEEL CONE CUP ASS'Y. Incl. NOS. 9b, 14 & 15 | |

| ey No | Part No. | emark | Description | Qty. |
|---|---|---|---|---|
| 14 | A-11-W | | SMALL WING, steel | 3 |
| 15 | A-1150-C | | STEEL CONE CAP — only | 1 |
| 16 | x-1250 | | FLATWASHER | 1 |
| 17-1 | X-1351 | | BOLT, 1/2-14 x 1-1/4", use with #125-79 or #126-23 Driver Clutches only | 1 |
| 17-2 | x-1342 | | BOLT, 7/16-20 x 3-1/4", special, (use on #125-83 or 126-28 Driver Clutch only) | 1 |
| 18 | X-20-1 | | SCREW, use on 7-2 only | 3 |
| 19 | X-20-5 | | LOCKWASHER, use on 7-2 only | 3 |
| 20 | x-20 | | STEEL GUARD, use on 7-2 only | 1 |
| | 125-80 | | DRIVEN CLUTCH, Incls 21, 23, 24-1, 25, 26, 27, 28, 29a, 29b, 30a; to K-5835, KB-5489 to KB-7445, T-5498 to T-5866, TB-6817 to TB-7236, HTB-6736 to HTB-7339, S-5759 to S-5871; | |
| | 125-87 | | **DRIVEN CLUTCH, (replaces Salsbury 1190 Driven Clutch); same as #125-80 above, except No. 25 Spring is tensioned an extra 1/3 turn(120); replace with #126-24 Driven Clutch if not available** | |
| | 126-24 | | DRIVEN CLUTCH, Incls 28, 29a, 29b, 30b, 31, 32, 33, 34, 35, 36, 37; from K-5874, KB-7446, T-5872 TB-7448, HTB-7447. S-5873 | |
| 21 | C-1100-AR | | FIXED PULLEY | 1 |
| 22 | x-35 | NA | SPACER RING, .170" thk., use NO. 30a | 1 |
| 23 | C-7-AR | | SLIDING CAM PULLEY. Incl No 24 bushing | 1 |
| 24-1 | C-6 | RO | BUSHING | 1 |
| 24-2 | | NA | SHOULDERED BUSHING. Incl rivets; use 24-1 | 1 |
| 25 | C-5-177 | | SPRING, grey. 3-7/8" lg. | 1 |
| 26 | C-4 | | CAM SLIDER SHOE, nylon | 3 |
| 27 | C-3 | | FIXED CAM | 1 |
| 28 | ASK-5 | NO | SQUARE KEY. 1/4 x 1/4 x 3/4" lg. | 1 |
| 29a | ASR-6 | RO | SNAP RING, .05" thk. | 2 |
| 29b | ASR-6 | RO | SNAP RING, .05" thk.. as required | 1 |
| 30a | ASA-1 | RO | ADJUSTMENT SPACER, 1-1/2 x 1-7/8 x .050" | 5 |
| 30b | ASA-1 | RO | ADJUSTMENT SPACER, 1-1/2 x 1-7/8 x .050" | 4 |
| 31 | AFK-1-250 | | FIXED PULLEY | 1 |
| 32 | AMC-2-250 | | SLIDING CAM PULLEY | 1 |
| 33 | ANS-2-B | | CAM SLIDER SHOE. black | 3 |
| 34 | AMB-2 | | BUSHING | 1 |
| 35 | CCP-2 | | ROLL PIN | 1 |
| 36 | ACS-3-188 | | SPRING, blue | 1 |
| 37 | AFC-4 | | FIXED CAM | |
| 38 | x-3-s | | ADJUSTMENT SPACER. 1-3/8 x 1-7/8 x .050" | |

# 12.0 Hydraulic Brake — Cooling System (KB Model)

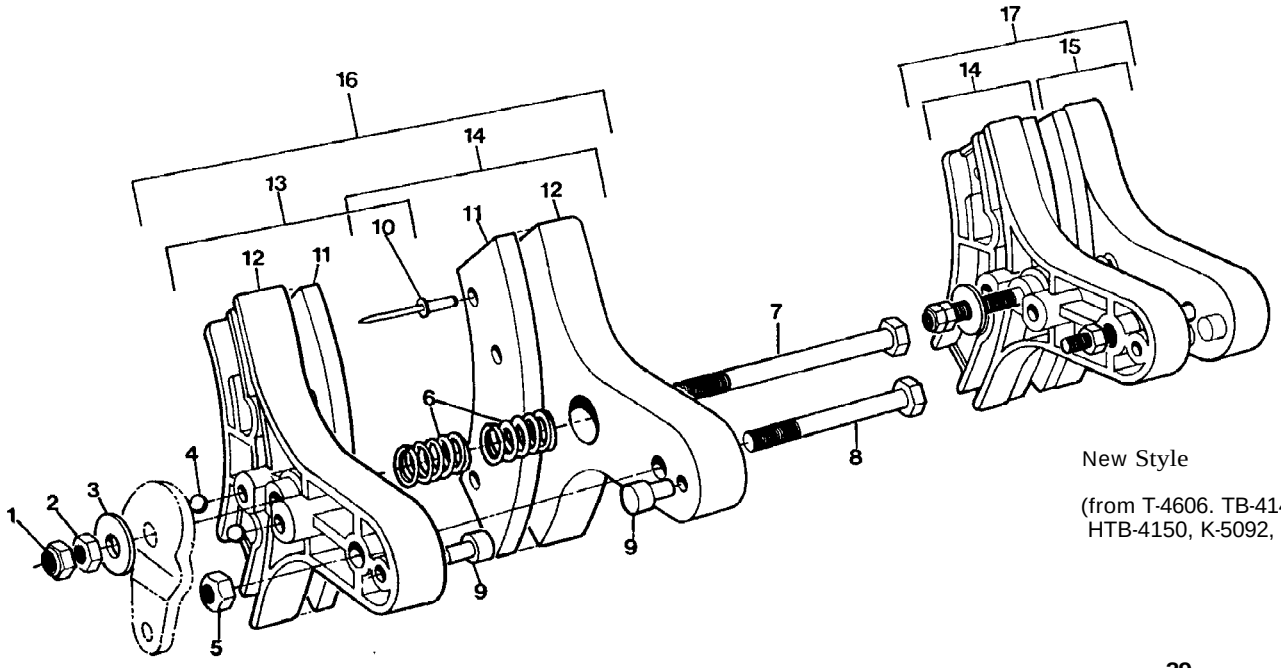



# 12.0 Hydraulic Brake — Cooling System

| Key N | Part No. | Remarks | Description | Qty. |
|---|---|---|---|---|
| | 667 | | HYDRAULIC-BRAKE COOLING SYSTEM KIT, Incl Nos. 1 to 23, production from KB 5586 avail. for 8 I/C's from KB-5342 on | |
| 1 | 12591 | | BLOWER FAN, 12V, 8 Amp. max., 125-CFM, also avail. as kit #667 above | 1 |
| 2-1 | 103-25 | | PAN HD PHILLIPS SCREW, #10-24 x ¾" | 4 |
| 2-2 | 120-09 | | RIVET, 3/16 x 1", alum | 4 |
| 3 | 117-10 | | NYLON LOCKNUT. # 1024 | 4 |
| | 125-92 | | ADAPTER & MOUNTING KIT, c/w fasteners, Incl 4-11 | |
| 4 | | AS | MOUNTING BRACKET, see #125-92 Kit above | 1 |
| 5 | | AS | NUT #10-32 | 1 |
| 6 | | AS | LOCKWASHER, 3/16", Internal tooth | 1 |
| 7 | | AS | SCREW, #10-32 x 2", Round Hd. | 1 |
| 8 | | AS | NUT, ¼ - 20 | 2 |
| 9 | | AS | LOCKWASHER, ¼", Internal tooth | 2 |
| 10 | | AS | SCREW, ¼ - 20 x ⅝, Round Hd. | 2 |
| 11 | | AS | ADAPTOR. 3" dia see #125-92 Kit above | 1 |

| Key No. | Part No. | Remarks | Description | Qty |
|---|---|---|---|---|
| 12 | 100-64 | | TIE-RAP | 1 |
| 13 | 613-30 | | BLOWER FAN GROUND LEAD, see also-group (200 Electrical) | 1 |
| 14 | 613-29 | | BLOWER FAN POWER LEAD, Incl Nos 24 & 25 see also group (200 Electrical) | 1 |
| 16 | 125-35 | | GEAR CLAMP, 3⅝"dia | 2 |
| 17 | 125-90 | | INTAKE HOSE, 3 x 24" | 1 |
| 18 | 601-64 | | INTAKE FLANGE, plastic, state colour - Orange or Green | 1 |
| 19 | 12593 | | SCREEN, Brake Cooling Air Intake, 6 x 7⅝" | 1 |
| 20 | 103-48 | | SELF TAPPING SCREW, #10 x ⅝" | 4 |
| 21 | 120-09 | | RIVET, 3/16 x 1", alum | 10 |
| 22 | 120-05 | | SPACER, 3/16" | 10 |
| 23 | 609-27 | | BRAKE COOLING AIR DUCT, Fiberglass - black | 1 |
| 24 | 613-12 | | FUSE HOLDER. see No 14 | |
| 25 | 118-37 | | FUSE, 9 Amp. see No 14 | |

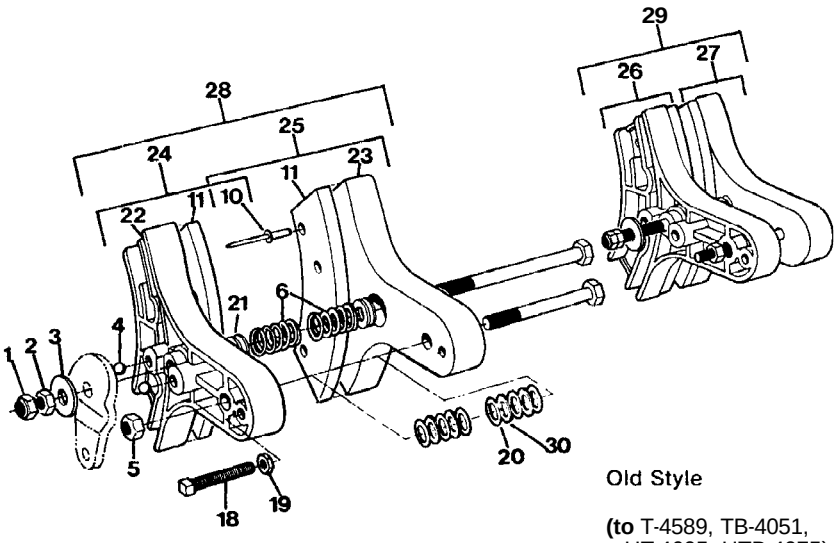
# 13.0 Brakes — Mechanical (T, TB, HT, HTB, S, SB Models)




New Style

(from T-4606. TB-4146, HT-4612. HTB-4150, K-5092, **S-5759)**

**Orientation of parts Key No.'s 1 to 5, 7 and 8 will be reversed of what is shown, for vehicles with Right Side Steering (from T-5117, TB-5690,** HTB-5665, K-5092, **S-5759)**




Old Style

**(to** T-4589, TB-4051, HT-4605, HTB-4075)

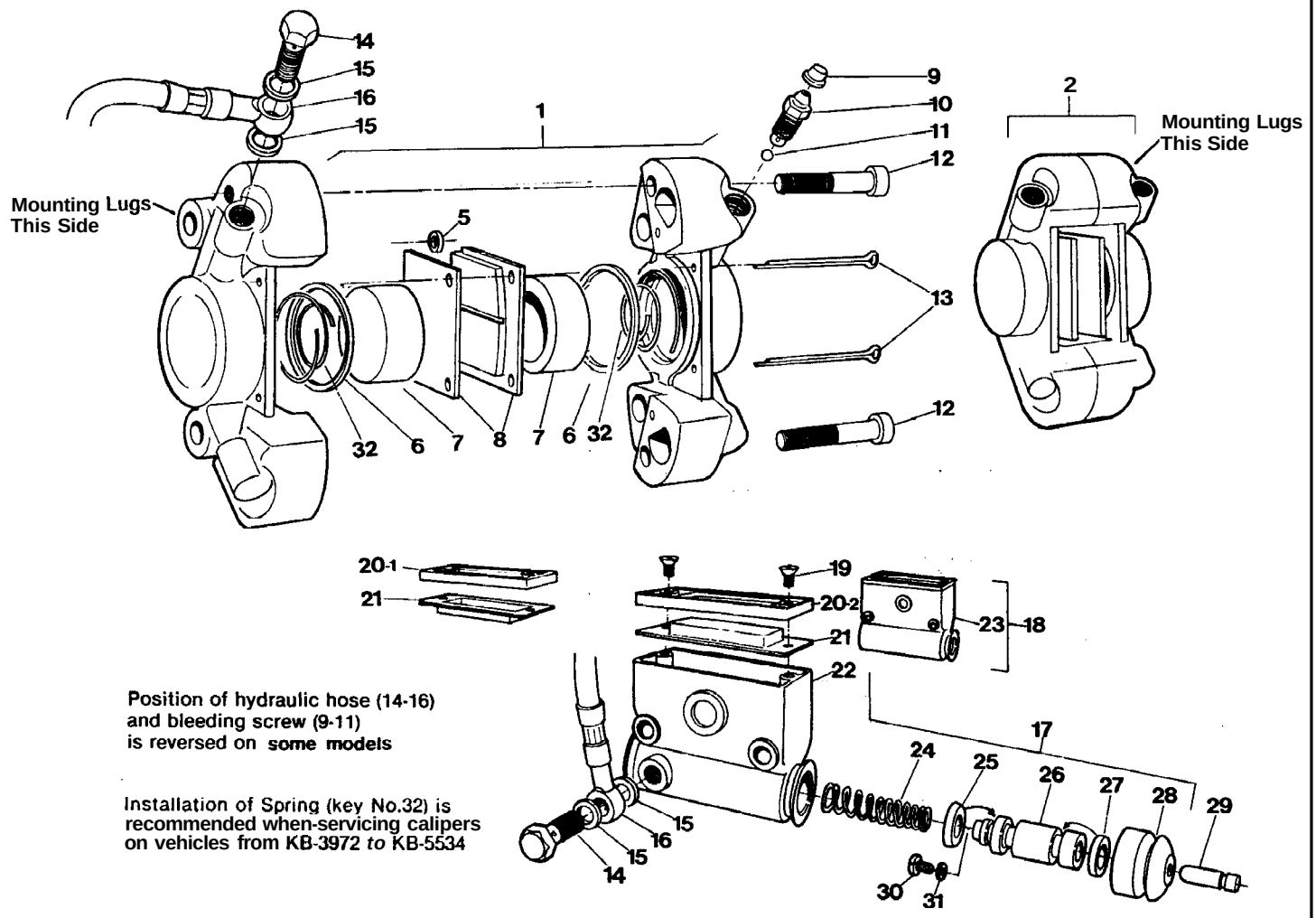
**NOTE: Unleasotherwise stated, use S model parts on all SB vehicles**

# 13.0 Brakes — Mechanical

| Key No. | Part No. | Remarks | Description | | Qty. |
|---|---|---|---|---|---|
| 1 | 117-13 | RO | CONE LOCKNUT, 5/16 - 24 | 2x | 1 |
| 2 | 117-17 | | JAM NUT, 5/16 - 24 | 2x1 | 1 |
| 3 | 108.12 | | **SAE WASHER,** 5/16 x 1x 1/16 | 2n | 1 |
| 4 | 109-02 | | CARBON STEEL BALL, ¼ Dia. | 2n | 2 |
| 5 | 117.46 | | PHILIDAS LOCKNUT, 5/16 - 24 | 2x | 1 |
| 6 | 100-10 | | COMPRESSION SPRING | 2x | 2 |
| 7 | 103-16 | RO | HHCS.5116 - 24 x 3¼ | 2x | 1 |
| 8 | 103-29 | | HHCS. 5/16 - 24 x 2¾ | 2x | 1 |
| 9 | 610-21 | | PIVOT PIN, use 1 per Caliper | 4x | 1 |
| 10 | 120-11 | | RIVET No. 56, used in 13, 14, 15. | 4x | 4 |
| 11 | 100-56 | AS | BRAKE PADS, set of 2, see 13, 14, 1 | 4x | 1 |
| 12 | 100-54A | RR | BRAKE CALIPER, Incl. 9. | 4x | 1 |
| 13 | | AC | BRAKE CALIPER, left outer, trimmed, Incl. 10, 11, 12. | | 1 |
| 14 | | AC | BRAKE CALIPER, left or right inner, Incl. 10, 11, 12. | | 2 |
| 15 | | AC | BRAKE CALIPER, right outer, trimmed, Incl. 10, 11, 12. | | 1 |
| 16 | 100-72B | RO | LH BRAKE ASS'Y KIT Incl. 1, 2, 3, 4, 5, 6, 7, 8, 13, 14. | | 1 |

| Key No. | Part No. | Remarks | Description | | Qty |
|---|---|---|---|---|---|
| 17 | 100-72A | RO | RH BRAKE ASS'Y KIT Incl. 1, 2, 3, 4, 5, 6, 7, 8, 14, 15. | | 1 |
| 18 | 103-30 | | SQ. HD. SCREW, ¼ - 20x 2 | 2 | 1 |
| 19 | 117-12 | | JAM NUT. 1/4 - 20 | 2 | 1 |
| 20 | 108-13 | | BRAKE SPRING WASHER | 2 | 6 |
| 21 | 108-14 | | SAE WASHER, 5/16, use in 28, 29 only | 2 | 4 |
| 22 | | NA | BRAKE CALIPER, LH. use 12 | 2 | 1 |
| 23 | | NA | BRAKE CALIPER, RH. use 12 | 2 | 1 |
| 24 | | AC | BRAKE CALIPER ASS'Y. left outer, trimmed Incl. 10, 11, 22 | | 1 |
| 25 | | AC | BRAKE CALIPER ASS'Y. left inner Incl. 10, 11.23. | | 1 |
| 26 | | AC | BRAKE CALIPER ASS'Y, right inner Incl. 10, 11, 22. | | 1 |
| 27 | | AC | BRAKE CALIPER ASS'Y. right outer. trimmed Incl. 10, 11, 23. | | 1 |
| 26 | | NA AC | LH BRAKE ASS'Y KIT, use 16, | | 1 |
| 29 | | NA AC | RH BRAKE ASS'Y KIT, use 17, | | 1 |
| 30 | 108-24 | | SAE WASHER, 5/16, use on 28, 29 only | 2x | 4 |

# 14.0 Brakes — Hydraulic (KB Model)

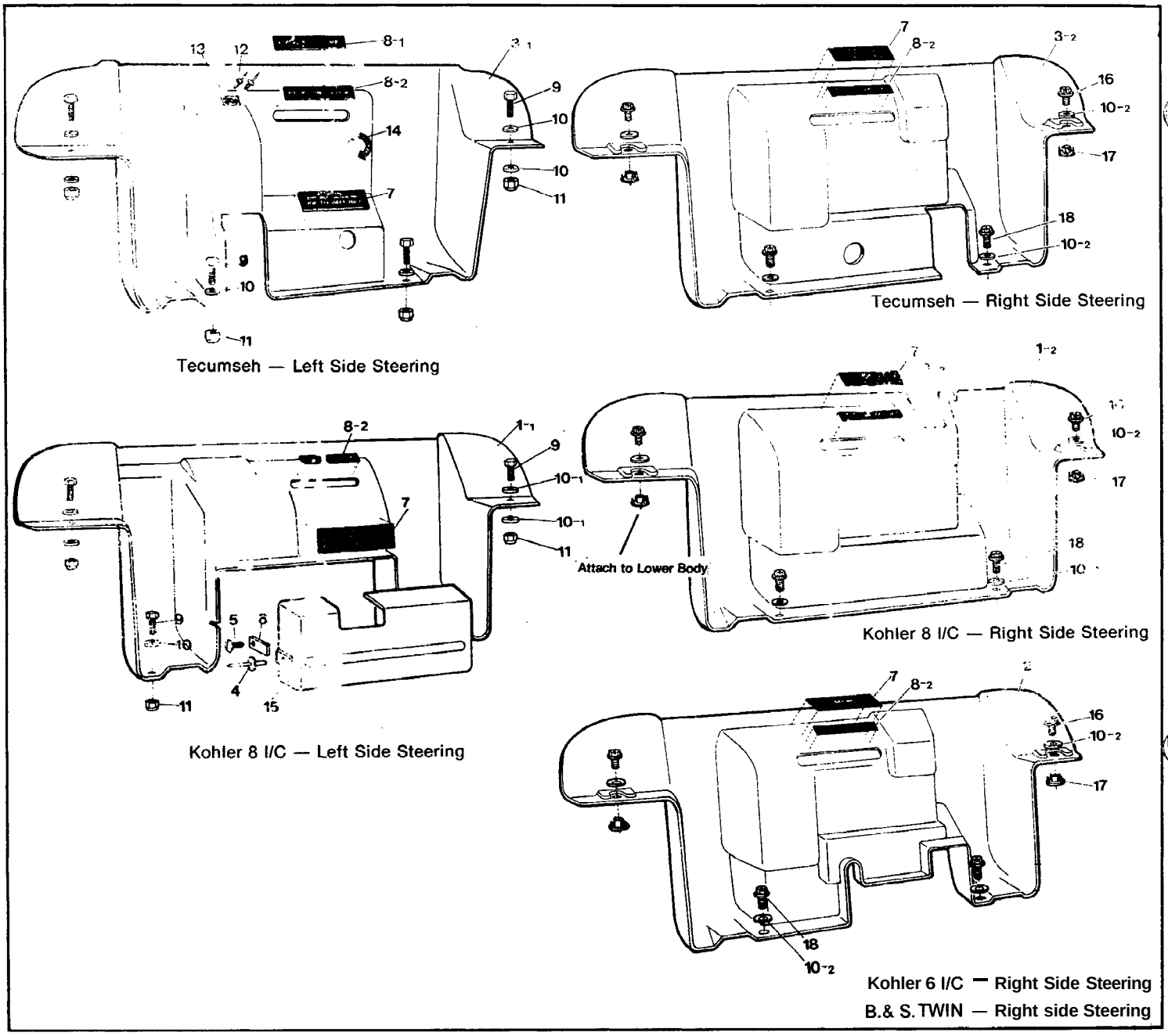



# 14.0 Brakes — Hydraulic

| ey Nc | Part No. | Remark | Description | | Qty |
|---|---|---|---|---|---|
| 1 | 166-01 | | IYDRL. BRAKE CALIPER, Incl Nos. 5 to 13; mounting lugs on left Side of caliper; from KB-3972; Incl key NO. 32 from KB-5535 | | 1 |
| 2 | 166-02 | | HYDRL. BRAKE CALIPER, Incl Nos. 5 to 13: mounting lugs on right side of caliper; from KB-3972: Incl key No. 32 from KB-5535 | | 1 |
| 5 | | AS | RUBBER SEAL, 5 mm ID, use 161-01 Kit, | 2x | 1 |
| 6 | | AS | PISTON SEAL, 41 mm ID, use 16101 Kit, | 2x | 1 |
| | 161-01 | | CALIPER O-RING KIT. Incl. 5, 6, (1 caliper only) | | |
| 7 | 168-05 | | PISTON, 41 mm dia. | 4x | 1 |
| 8 | 170-01 | | BRAKE PAD SET | 2x | 2 |
| 9 | 168-20 | | RUBBER PLUG | 2x | 1 |
| 10 | 168-03 | | BLEEDING SCREW, M10 x 1 | 2x | 1 |
| 11 | 168-04 | | CHECK BALL | 2x | 1 |
| 12 | 160-41 | | HEX SKT HD BOLT, M10 x 1.5 x 50 | 4x | 1 |
| 13 | 168-06 | | COTTER PIN, 3 mm x 55 mm | 4x | 1 |
| 14 | 160-44 | | BANJO BOLT, M10 x 1 x 21 | 2x | 1 |
| 15 | 160-01 | | COPPER WASHER, 1.5 x 11x 14 mm | 8x | 1 |
| 16 | 163-01 | | HYDRL. HOSE ASSY, 300 mm | 2x | 1 |
| 17 | 165-06 | | MASTER CYLINDER. Incl 19.28, (fluid inlet on left side of reservoir) | | 1 |

| ey No | Parl No. | emark: | Description | | ity. |
|---|---|---|---|---|---|
| 18 | 165-05 | | MASTER CYLINDER. Incl 19 - 21, 23, 24 - 28 (fluid inlet on right side of reservoir) | | 1 |
| 19 | 160-42 | | SCREW C/S, M5 x .8 x 6 | 2x | 2 |
| 20-1 | 168-08 | | COVER, Alum., KB-3972 to KB-5534 | 2x | 1 |
| 20-2 | 168-13 | | COVER, Alum., modified. from KB-5535 | 2x | 1 |
| 21 | 168-09 | | COVER, Rubber | 2x | 1 |
| 22 | | AA | HYDRAULIC RESERVOIR, Alum., see 17, (inlet on left side of reservoir) | | 1 |
| 23 | | AA | HYDRAULIC RESERVOIR, Alum. see 18, (inlet on right side of reservoir) | | 1 |
| 24 | 162-02 | RO | RETURN SPRING, heavy duty | 2x | 1 |
| 25 | | AS | PRIMARY SEAL, 19 mm O.D., use 161-25 Kit | 2x | 1 |
| 26 | 168-10 | | PISTON, 19 mm Dia. | 2x | 1 |
| 27 | | AS | SECONDARY SEAL, 19 mm. O.D., use 161-25 Kit | 2x | 1 |
| 28 | | AS | BOOT, Rubber, use 161-25 Kit | 2x | 1 |
| | 161-25 | | MASTER CYLINDER O-RING KIT, Incl 25, 27, 28, (1 master cylinder only) | | |
| 29 | 16812 | | PLUNGER, from KB-3972 to KB-5534); see also No. 85. group (3.0 Power Pack. Kohler-8 I/C) | 2x | 1 |
| 30 | 168-25 | | SCREW, M5 (used only on some Master Cylinders) | 2x | 1 |
| 31 | 168-24 | | FLAT FIBRE WASHER (used only on some Master Cylinders) | 2x | 1 |
| 32 | 162-03 | RR | TAPERED CALIPER SPRING production from KB-5535, (but use on all is recommended) | 4x | 1 |

# 15.0 Firewall

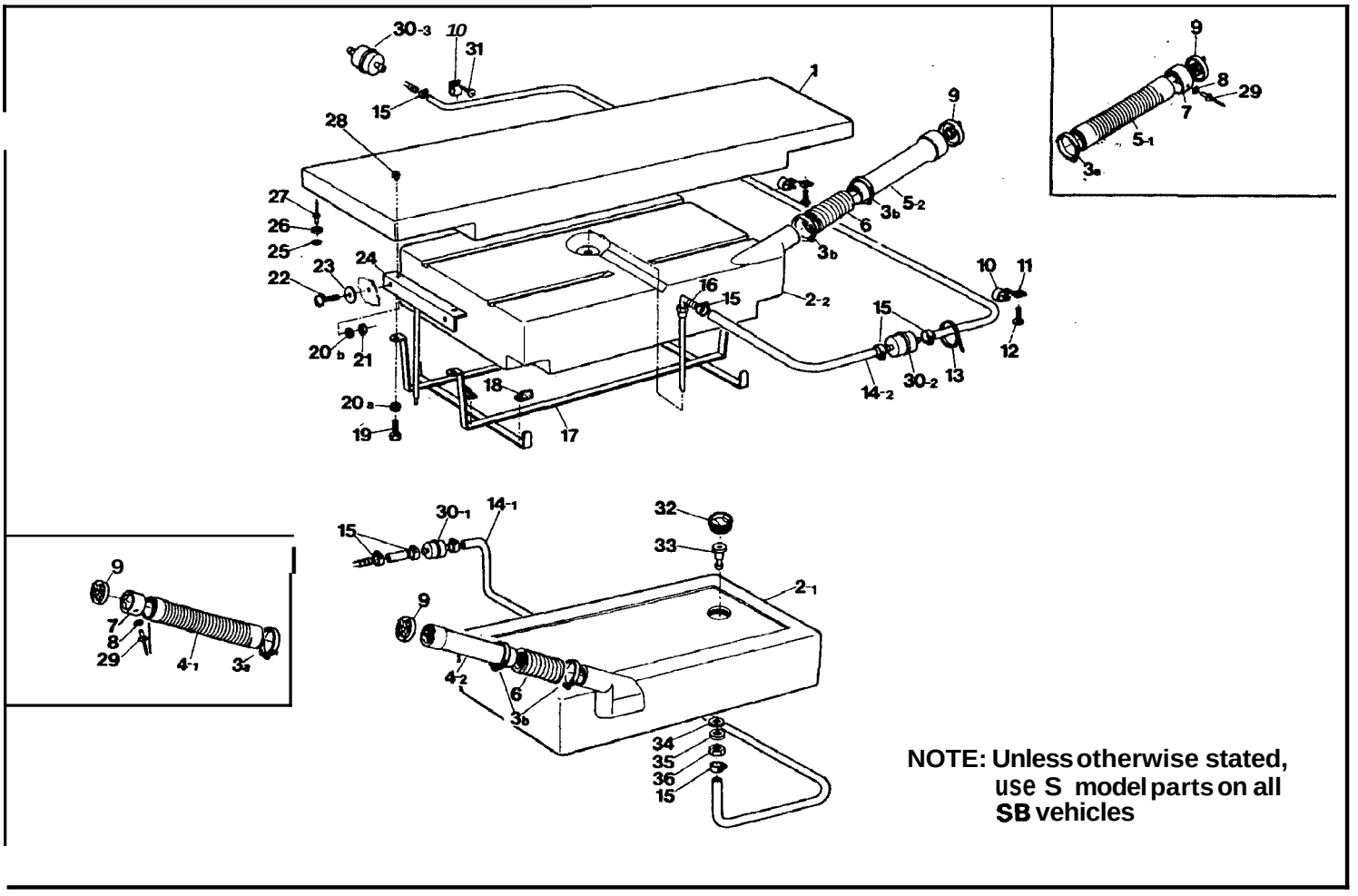

Tecumseh — Left Side Steering
Tecumseh — Right Side Steering
Kohler 8 I/C — Left Side Steering
Attach to Lower Body
Kohler 8 I/C — Right Side Steering
Kohler 6 I/C — Right Side Steering
B.& S. TWIN — Right side Steering

# 15.0 Firewall

| Key No. | Part No. | Remarks | Description | Quantity | | |
|---|---|---|---|---|---|---|
| | | | | TEC | 8 Koh 8 Twin | 6 TWIN 6 I/C |
| 1-1 | 609-23 | | FIREWALL, 8-I/C, (Left Side Steer) Incl 4 to 6 & 15; KB-3972 to KB-5337 | | 1 | |
| 1-2 | 609-28 | | FIREWALL, 8-I/C, (Right Side Steer), from KB-5342 | | 1 | |
| 2 | 609-31 | | FIREWALL, 6 I/C, 6 TWIN, (Right Side Steer), from K-5092, S-5759 | | | 1 |
| 3-1 | 609-01 | | FIREWALL, TEC 6 or 8, (Left Side Steer) to T-5091, TB-5471, HT-5066, HTB-5664 | 1 | | |
| 3-2 | 609-32 | | FIREWALL, TEC 6 or 8, (Right Side Steer) from T-5117, TB-5472, HT-5067, HTB-5665 | 1 | | |
| 4 | 120-13 | | RIVET, #66, KB-4076 to KB-5337 | | 2 | |
| 5 | 103-94 | | SCREW, ¼ - 20 x ⅝, KB-3972 to KB-5337 | | 2 | |
| 6 | 609-24 | RO | ACCESS COVER BRKT, KB-3972 to KB-5337 | | 2 | |
| 7 | 609-17 | | DRIVE TERRAIN DECAL | 1 | 1 | 1 |
| 8-1 | 609-16 | | GEAR SHIFT DECAL, 1 speed only | 1 | | |
| 8-2 | 609-25 | | GEAR SHIFT DECAL, 2 speed only | 1 | 1 | 1 |

| Key No. | Part No. | Remarks | Description | Quantity | | |
|---|---|---|---|---|---|---|
| | | | | EC | 8 Koh 8 Twin | 6 TWIN 6 I/C |
| 9 | 103-23 | | HHCS, ⅜-28 x ⅞* | 1 | | |
| 10-1 | 108-08 | | SAE WASHER, ¼" | 6 | 6 | |
| 10-2 | 108-08 | | SAE WASHER, ¼" | 4 | 4 | 4 |
| 11 | 117-01 | | NYLON LOCKNUT, ¼-28 | 4 | 4 | |
| 12 | 120-24 | | BLIND RIVET, 3/32 x ¼" | 2 | | |
| 13 | | | SERIAL NUMBER PLATE, (Tec. left side steer only) | 1 | | |
| 14 | 609-02 | | IGNITION SWITCH DECAL, (Tec left side steer only) | 1 | | |
| 15 | | NA | ACCESS COVER, order 609-23 Firewall see 1-1, uses 4 to 6; KB-3972 to KB-5337 | | 1 | |
| 16 | 103-11 | | HHCS, 1/4-20 x 1/2", Washer Hd. | 2 | 2 | 2 |
| 17 | 117-44 | AA | T-NUT, 1/4-20, use on lower body | 2 | 2 | 2 |
| 18 | 10572 | | THREAD CUTTING SCREW, Hex Washer Hd., ¼ - 20 x ¾. | 2 | 2 | 2 |

# 16.0 Fuel System & Seat Ass'y

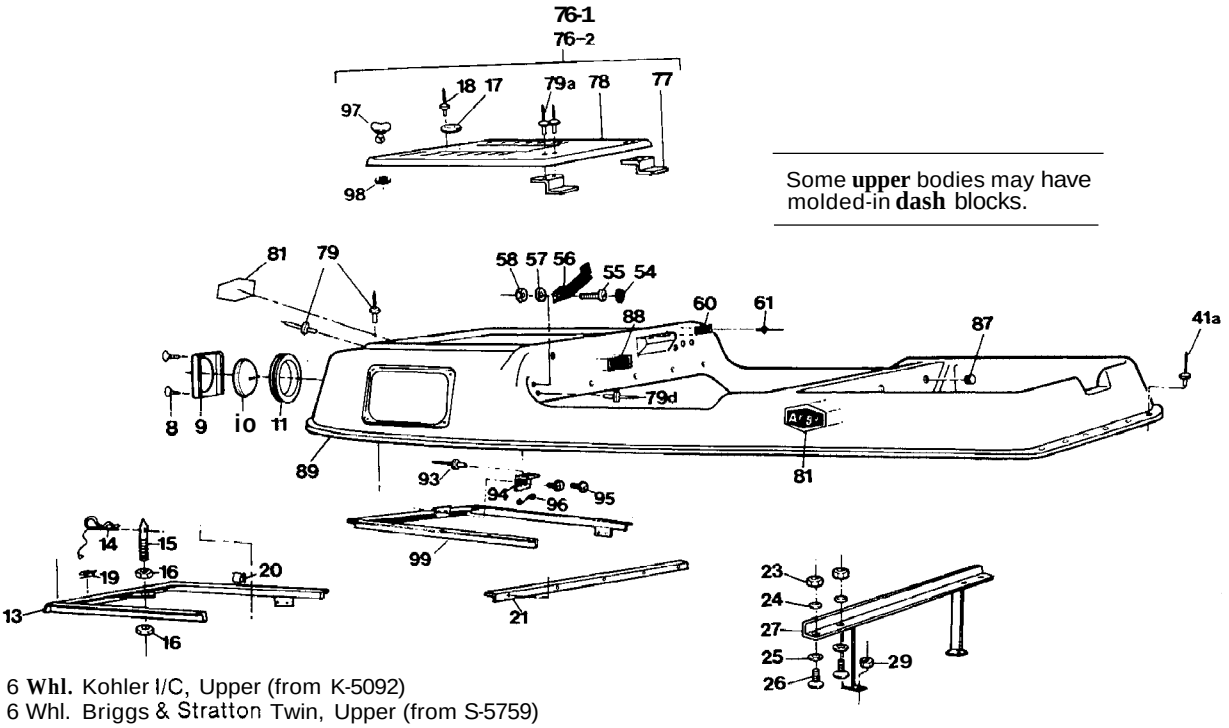



# 16.0 Fuel System & Seat Ass'y

| ey No | Part No. | Remarks | Description | Qty |
|---|---|---|---|---|
| 1 | 608-13 | | BENCHSEAT .Incl key No. 28 | 1 |
| 2-1 | 608-23 | | FUEL TANK , Incl key NO. 32; 22.5 litre T-3732to T-4559, TB-1961 to TB-3904, to HT-4569, HTB-3970, KB-4011 | 1 |
| 2-2 | 608-24 | | FUEL TANK, 30 litre; from T-4585, TB-4012, HT-4570, HTB-4022, K-5092, KB-4076, S-5759 | 1 |
| 3a | 100-12 | | GEAR CLAMP, 2¼" | 1 |
| 3b | 100-12 | | GEAR CLAMP. 2¼" | 2 |
| 4-1 | | NA | FILLER HOSE, 2-1/4 OD x 2 ID x 20"; use key no. 4-2 and 6 below: to T-4559, TB-3904, HT-4569, HTB-3970, KB-4011 | 1 |
| 4-2 | 125-97 | RO | FUEL NECK ASS'Y, 15-1/2" lg., requires key No. 6; to T-4559, TB-3904, HT-4569, HTB-3970, KB-4011 | 1 |
| 5-1 | | NA | FILLER HOSE, 2-1/4 OD x 2 ID x 14-1/2" lg; use key No. 5-2 and 6 below; from T-4585 to T-5167, TB-4012 to TB-5768, HT-4570 to HT-5066, HTB-4022 to HTB-5693, K-5092 to K-5166, KB-4076 to KB-5767 | 1 |
| 5-2 | 125-96 | RO | FUEL NECK ASS'Y, 10" lg., requires key No. 6; production from T-5168, TB-5769, HT-5289, HTB-5778, K-5182, KB-5770, also replaces key 5-1 | |
| 6 | 125-94 | | FILLER HOSE, 51 mm ID x 5⅞" lg., production from T-5168, TB-5769, HTB-5778, K-5182, KB-5770, use use with key No. 4-2 or 5-2 | 1 |
| 7 | | NA | FUEL NECK, steel; use key NO. 5 2 & 6 | 1 |
| 8 | 120-05 | | SPACER, 3116" | 1 |
| 9 | 100-29 | RO | FUEL CAP, vented anti surge | 1 |
| 10 | 125-48 | | HOSE CLIP, ½" ID from T-4585, TB-4012, HT-4570, HTB-4022, KB-4076 | 3 |
| 11 | 117-50 | | SPRING NUT, 01024, use 2 on 6 wheelers | 3 |
| 12 | 103-25 | | PN HDSCREW, 10-24 x ¾, use 2 on 6 wheelers | 3 |
| 13 | 100-64 | | TIE-RAP | 1 |
| 14-1 | 608-06 | | FUEL HOSE, 5/16" x 60" to T-4559, TB-3904, HT-4569, HTB-3970, KB-4011 | 1 |
| 14-2 | 608-27 | | FUEL HOSE 114 x 94", from T-4585, TB-4012 HT-4570, HTB-4022. K-5092, KB-4076, S-5759 | 1 |
| 15 | 100-70 | | GEAR CLAMP, ½" HF8 | 4 |

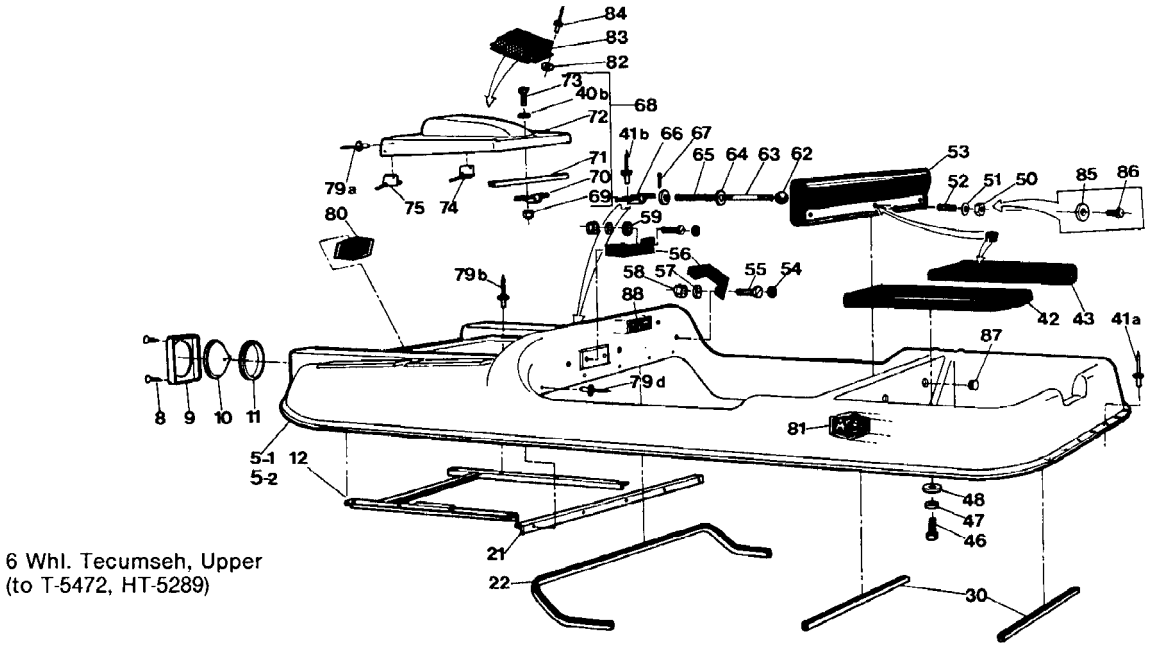
| ey No | Part No. | Remarks | Description | ty |
|---|---|---|---|---|
| 16 | 608-28 | | FUEL PICKUP ASS'Y, from T-4585, TB-4012, HT-4570, HTB-4012, K-5092, KB-4076, S-5759 | 1 |
| 17 | 608-11 | | FUEL TANK CAGE, small, to T-3731 TB-1960 | 1 |
| 17 | 608-20 | | FUEL TANK CAGE, large, from T-3732, TB-1961 KB-2664, all HT, HTB , K S | 1 |
| 18 | 702-06 | | CUSHION | 8 |
| 19 | 103.97 | | HHCS, ¼ - 20 x 1¼" | 4 |
| 20a | 108-03 | | LOCKWASHER. ¼" | 4 |
| 20b | 108-03 | | LOCKWASHER. ¼" | 4 |
| 21 | 117-20 | | HEX NUT, ¼ - 20" may be welded to 24 | 4 |
| 22 | 103-73 | RO | SCREW, 114 - 20 x 3/4" | 4 |
| 23 | 108-01 | | FENDER WASHER, 9/32 x 1-3/16 x .031 | 4 |
| 24 | 608-09 | | SEAT BRACKET | 2 |
| 25 | 120-19 | | SPACER ⅛" | 4 |
| 26 | 701-09 | NA | MALE SNAP DOME | 4 |
| 27 | 120-01 | | RIVET #48 | 4 |
| 28 | 117-44 | | T-NUT, ¼ - 20, see 1 | 4 |
| 29 | 120-13 | | RIVET, Alum #66 | 2 |
| 30-1 | 100-67 | | FUEL FILTER, 5/16" , G-12 to T-4559, TB-3904, HT-4569, HTB-3970, KB-4011 | 1 |
| 30-2 | 125-64 | | FUEL FILTER, 1/4", G-1, from T-4585, TB-4012, HT-4570 HTB-4012. K-5092, KB-4076. | 1 |
| 30-3 | 125-64 | | SCREW FILTER, 1/4"-G1, KB-5585 only, from S-5759 | 1 |
| 31 | 103-48 | | | 1 |
| 32 | | NA | BUNG , see key NO. 2 1 | 1 |
| 33 | 201-42 | | FUEL TANK FITTING, 5/16", W-20N to T-4559, TB-3904, HT-4569, HTB-3970, KB-4011 | 1 |
| 34 | 125-09 | | NEOPRENE WASHER, ½ x 1 x ⅛" to T-4559, TB-3904, HT-4569, HTB-3970, KB-4011 | 1 |
| 35 | 108-35 | | SAE WASHER, ½" ID to T-4559, TB-3904, HT-4569, HTB-3970, KB-4011 | 1 |
| 36 | 11745 | | JAM NUT, ½ - 20 | 1 |

# 17.0 Vehicle Bodies

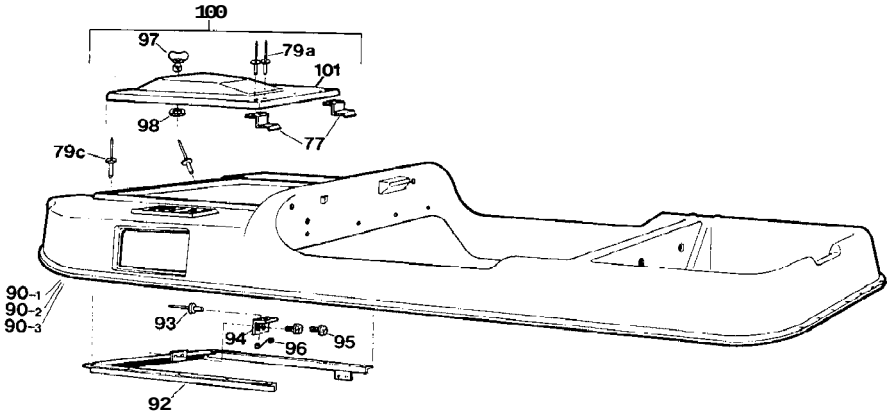



Some **upper** bodies may have molded-in **dash** blocks.

6 **Whl.** Kohler I/C, Upper (from K-5092)
6 Whl. Briggs & Stratton Twin, Upper (from S-5759)

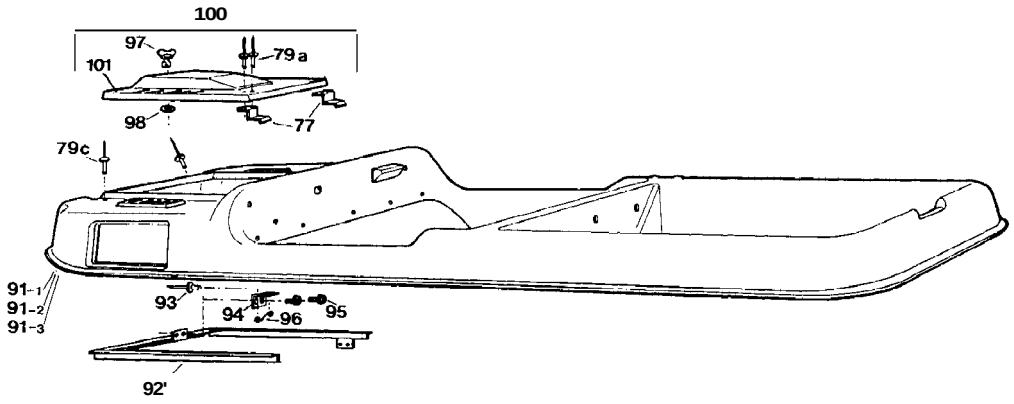



6 Whl. Tecumseh, Upper
(to T-5472, HT-5289)

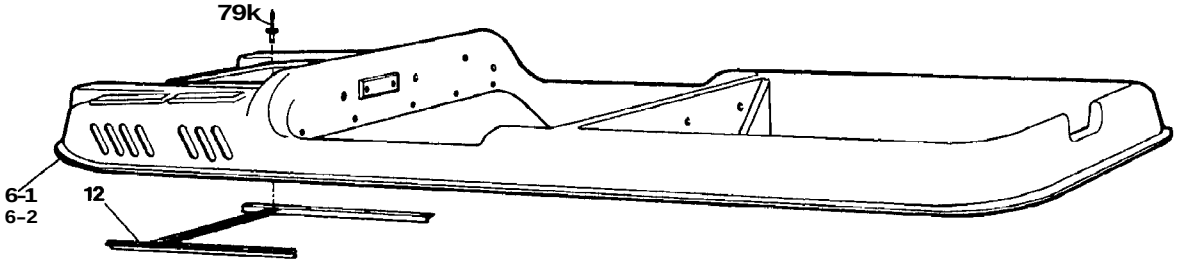



6 Whl. Tecumseh, Upper
(from T-5498)

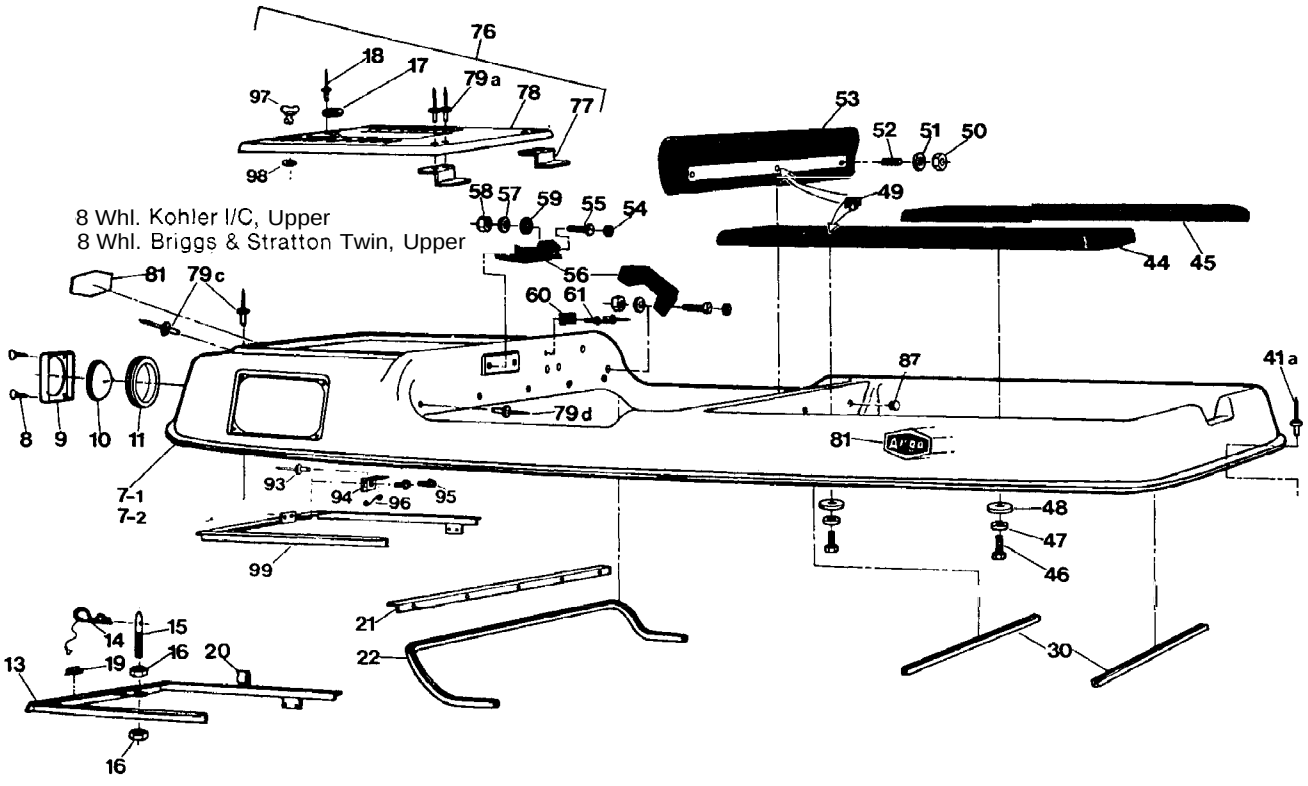
# 17.0 Vehicle Bodies




*8* Whl. Tecurnseh, Upper
(from TB-6817, HTB-6736)

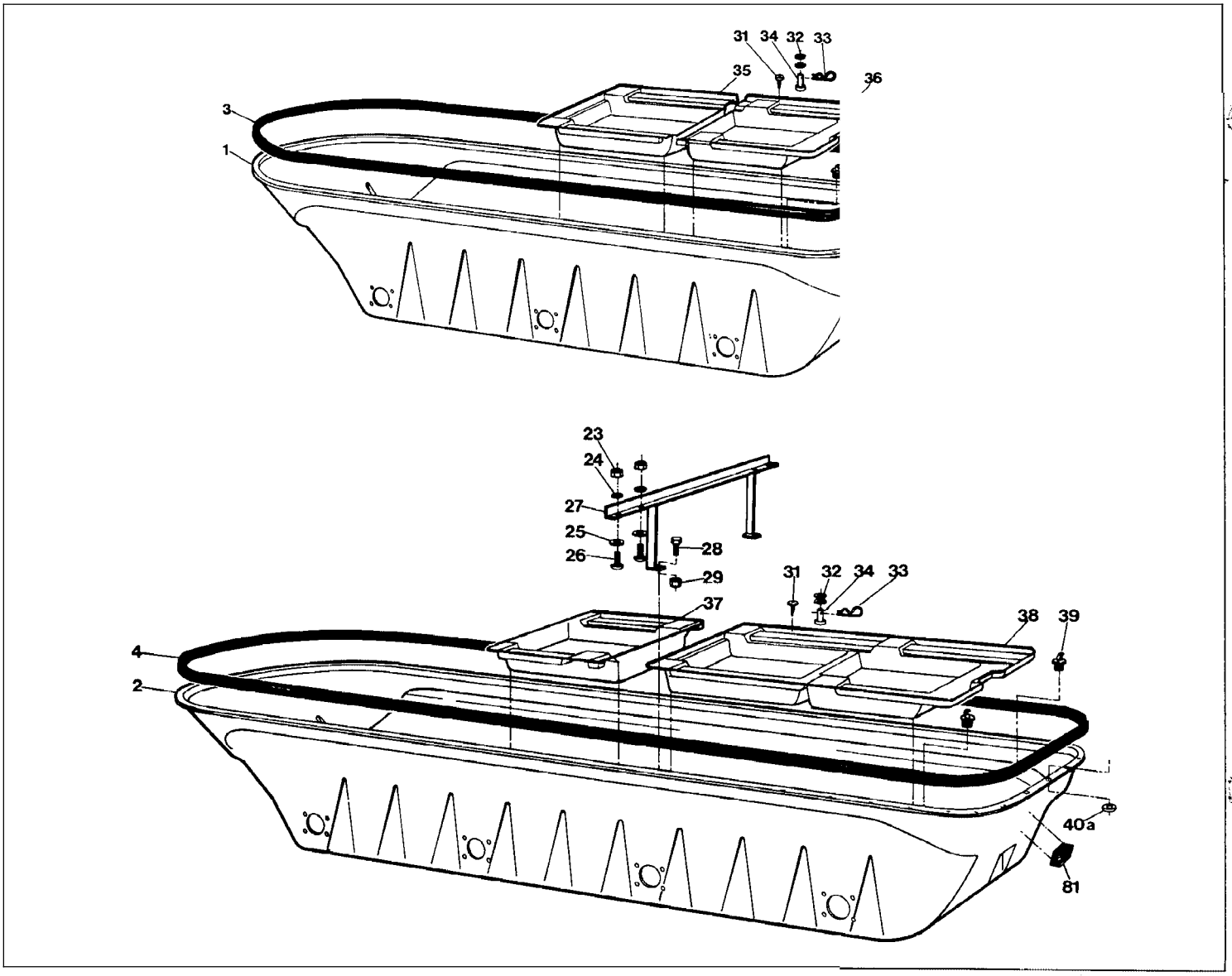



8 Whl. Tecurnseh, Upper **-see 6 wheel illustration for components except seats**
**(to** TB-6544, HTB-6632)




8 Whl. Kohler I/C, Upper
8 Whl. Briggs & Stratton Twin, Upper

# 17.0 Vehicle Bodies



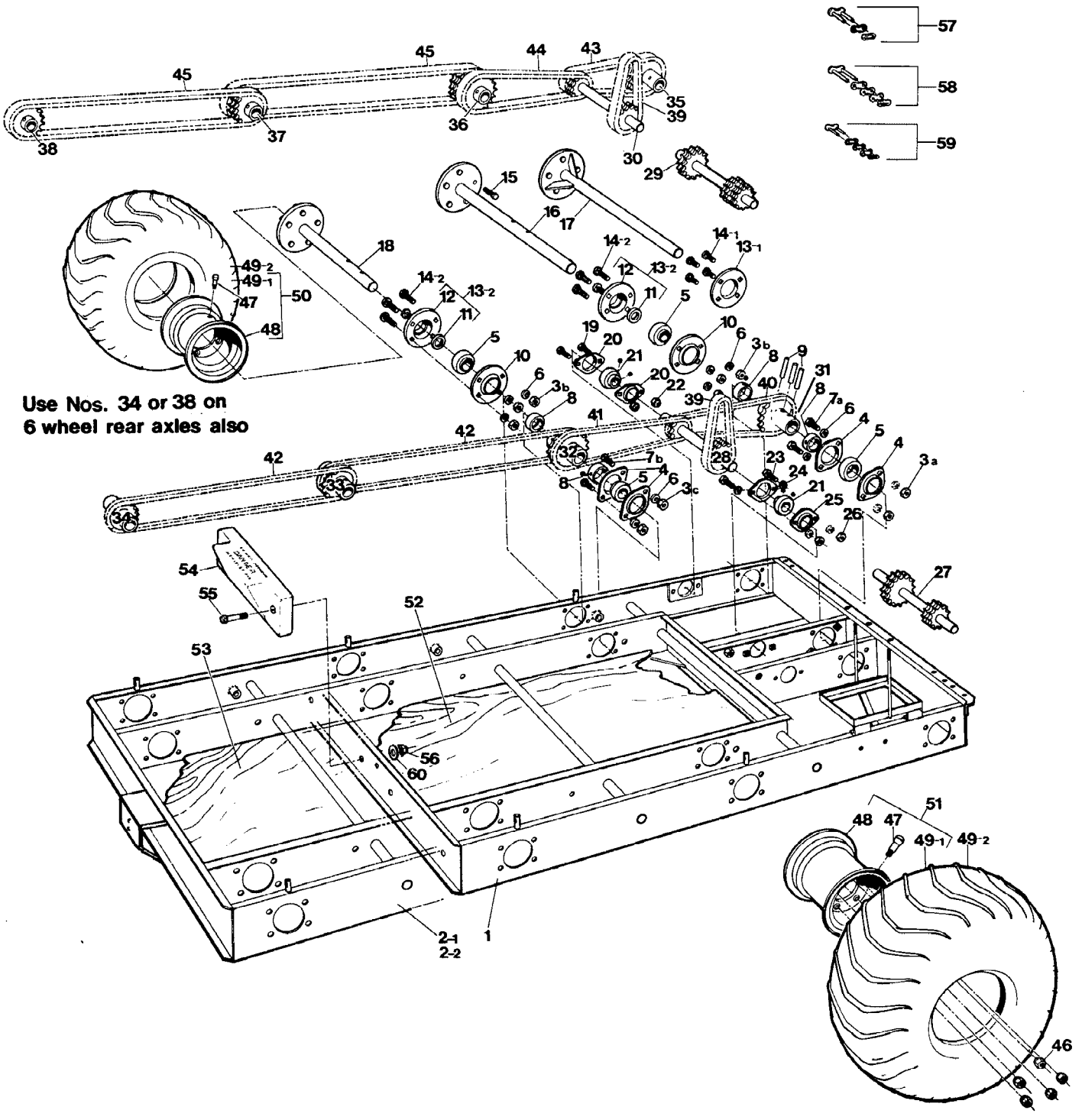

# 17.0 Vehicle Bodies

| Key No | Part No. | Remarks | Description | Quantity | | | |
|---|---|---|---|---|---|---|---|
| | | | | 6Tec | 8Tec | 8 Koh 8Twin | 6 Koh 6Twin |
| 1 | 603-37 | | LOWER BODY, 6 WHL, 1⅛" axle, Specify Colour | 1 | | | 1 |
| 2 | 803-09 | | LOWER BODY, 8 WHL, 1¼" axle, Specify Colour | | 1 | 1 | |
| 3 | 601-05 | | VINYL BUMPER, 6 WHL | 1 | | | 1 |
| 4 | 801-05 | | VINYL BUMPER, 8 WHL | | 1 | 1 | |
| 5-1 | | NA | UPPER BODY, 6 WHL. TEC., (Left Side Steer), (discontinued. use key No. 90-1), special order only, specify colour; to T-5091, HT-5066 | | | | |
| 5-2 | | NA | UPPER BODY, 6 WHL. TEC., (Right Side Steer), (discontinued - use key No. 90-2), special order only, specify colour; from T.5117 to T 5472, HT 5289 | | | | |
| 6-1 | | NA | UPPER BODY, 8 WHL. TEC., (Left Side Steer), (discontinued - use key No. 91-1), special order only, specify colour; to TB-5471, HTB-5664 | | | | |
| 6-2 | | NA | UPPER BODY, 8 WHL. TEC., (Right Side Steer), (discontinued - use key No. 91-2), special order only, specify colour; from TB-5172 to TB-6544, HTB-5665 to HTB-6632 | | | | |
| 7-1 | 801-14 | | UPPER BODY, 8 WHL. KOH. (Left Side Steer), Incl No 78, special order only, specify colour; to KB-5336 | | | 1 | |
| 7-2 | 801-17 | | UPPER BODY, 8 WHL. KOH. (Right Side Steer). Incl No. 78, specify colour; from KB-5342 | | | 1 | |
| | | | "See key No.s 89, 90 and 91 for other upper bodies" | | | | |
| 8 | 103-24 | | OVAL HD PHILIPS SCREW, #6 x 1 | 8 | 8 | 8 | 8 |
| 9 | 601-21 | | HEADLIGHTRIM | 2 | 2 | 2 | 2 |
| 10 | 100-32 | | HEADLAMP | 2 | 2 | 2 | 2 |
| 11 | 601-16 | | HEADLIGHTMOULDING, Rubber | 2 | 2 | 2 | 2 |
| 12 | 601-40 | | HOOD SUPPORT ASS'Y . TEC., to T-5472, TB-6544. HT-5289 HTB-6632 | 1 | 1 | | |
| 13 | 601-53 | | HOOD SUPPORT ASS'Y. I/C, to K-5589, KB-6894 | | | 1 | 1 |
| | 602-17 | | HOOD LATCH KIT. I/C, Incl 14 to 18, to K-5589. KB-6894 | | | 1 | 1 |
| 14 | | AS | LATCHCLIP AND WIRE | | | 1 | 1 |
| 15 | | AS | HOODLATCHPIN, V2-20x4" | | | 1 | 1 |
| 16 | | AS | HEX NUT, ½ - 20 | | | 2 | 2 |
| 17 | | AS | WASHER, ½ ID, 2½ OD | | | 1 | 1 |
| 18 | 120-11 | | RIVET #56 | | | 4 | 4 |
| 19 | 125-46 | | CABLE CLIP, .060 - .089 grip | | | 2 | 2 |

# 17.0 Vehicle Bodies

| Key No. | Part No. | Remark | Description | Quantity | | | |
|---|---|---|---|---|---|---|---|
| | | | | 6Tec | 8Tec | 8 Koh 8Twin | 6 Koh 6Twin |
| 20 | 125-47 | | CABLE CLIP, .115 - .135 grip | | | | |
| 21 | 601-25 | | DASH BRACE ANGLE, 26' | 1 | 1 | | |
| 22 | 601-08 | | VINYL TRIM FRONT, 84" | 1 | 1 | | |
| 23 | 11703 | | HEX NUT, 5/16 - 18 | 4 | 4 | | |
| 24 | 108-05 | | LOCKWASHER. 5/16 | 4 | 4 | | |
| 25 | 108-26 | | PLATEWASHER. ⅜ | 4 | 4 | | |
| 26 | 103-13 | | CARRIAGE BOLT, 5/16 - 18 x 1 | 4 | 4 | | |
| 27 | 803-11 | | BODY SUPPORT | 1 | 1 | | |
| 28 | 103-09 | | HHCS, ¼ - 28 x ¾ welded to frame on some models | | 2 | | |
| 29 | 11701 | | NYLON LOCKNUT, ¼ - 28 | 2 | 2 | | |
| 30 | 601-09 | | VINYL TRIM REAR, 28" | 2 | 2 | | |
| 31 | 103-48 | | SELF TAP SCREW, #10 x ⅜ to T-4306, TB-3383, HT-4294, HTB-3495 | 4 | 6 | | |
| 32 | 100-09 | | SPRING CLIP FASTENER, T-4307 to T-4611 TB-3384 to TB-4149, HT-4295 to T-4634 HTB-3496 to HTB-4160, KB-3972 to KB-4145 | 8 | 12 | | |
| 33 | 100-16 | | CLEVIS PIN CLIP, from T-4307, TB-3384, HT-4295, HTB-3496, KB-3972 approx. | 4 | 6 | | |
| 34 | 104-04 | | CLEVIS PIN, 5/16 x ¾, from T-4307, TB-3384, HT-4295, HTB-3496, KB-3972 approx. (may be welded to frame.) | 4 | 6 | | |
| 35 | 603-02 | | FRONT FLOOR PAN, 6 WHL | 1 | | | |
| 36 | 603-03 | | REAR FLOOR PAN, 6 WHL | 1 | | | |
| 37 | 803-02 | | FRONT FLOOR PAN, 8 WHL | | 1 | | |
| 38 | 803-03 | | REAR FLOOR PAN, 8 WHL | | 1 | | |
| 39 | 100-18 | | DRAIN PLUG | 2 | 2 | | |
| 4oa | 120-05 | | SPACER, 3/16. | 46 | 51 | 51 | 46 |
| 40b | 120-05 | | SPACER, 3/16" | 4 | 4 | | |
| 41a | 120-09 | | RIVET, 3/16 x 1" | 46 | 51 | 51 | 46 |
| 11b | 12009 | | RIVET. 3/16 x 1" | 2 | 2 | | |
| 42 | 60103 | | LH REAR SEAT, T, HT, K | 1 | | | |
| 43 | 60102 | | RH REAR SEAT, T, HT. K | 1 | | | |
| 44 | 801-03 | | LH REAR SEAT, TB, HTB, KB | | 1 | | |
| 45 | 80102 | | RH REAR SEAT, TB, HTB, KB | | 1 | | |
| 46 | 103-08 | | HHCS, ¼ - 20 x 1" | 2 | 4 | | |
| 47 | 108-08 | | SAE WASHER, ¼" | 2 | 4 | | |
| 48 | 603-15 | | PLASTIC WASHER, Specify Colour | 2 | 4 | | |
| 49 | 117-44 | | T-NUT, ¼ - 20 | 5 | 7 | | |
| 50 | 117-20 | | HEX NUT, ¼ - 20 to T-5041 | 3 | 3 | | |
| 51 | 108-17 | | INT. TOOTH LOCKWASHER. ¼" HT-5034 TB-5471 | 3 | 3 | | |
| 52 | 10339 | | SOCKET SET SCREW, ¼ - 20 x 1" HTB-5488 KB-5495 | 3 | 3 | | |
| 53 | 601-27 | | BACK PAD, 8 x 42½" | 1 | 1 | | |
| 54 | | AA | PLUG CAP, see #56 | | | | |
| 55-1 | 103-86 | | SCREW, #8 - 32 x ¾, use with 58-1 | 4 | 4 | | |
| 55-2 | 103-25 | | SCREW, #10 - 24 x ¾, use with 58-2 | 2 | 2 | | |
| 56 | 125-41 | | DASH HANDLE, Incl 54, (also used as steering dash bloc on some models) | 1 | 1 | | |
| 57 | 120-05 | | SAE WASHER, 3/16 | 2 | 2 | | |
| 58-1 | 117-43 | | NYLON LOCKNUT, #8 - 32 | 4 | 4 | | |
| 58-2 | 117-10 | | NYLON LOCKNUT, #10 - 24 | 2 | 2 | | |
| 59 | 200-24 | NA | RUBBER SPACER, T-3756 to T-3959 TB-2047 to TB-2569 | 2 | 2 | | |
| 60 | | NA | SERIAL NUMBER PLATE, | | | | |
| 61 | 12024 | | BLIND RIVET, 3/32 x ¼" | 2 | 2 | | |
| 62 | 601-12 | | BALL KNOB, plastic | 1 | 1 | | |
| 63 | 601-10 | | HOOD RELEASE ROD | 1 | 1 | | |
| 64 | 108-24 | | SAE WASHER, 5/16" | 2 | 2 | | |
| 65 | 100-27 | | SPRING, hood rod | 1 | 1 | | |
| 66 | 601-11 | | HOOD RELEASE GUIDE | 1 | 1 | | |
| 67 | 100-03 | | COTTER PIN, 3/32 x ¾" | 1 | 1 | | |
| 68 | 602-14 | | HOOD ASS'Y. TEC.. available in black fiberglass only; Incl key No.s 40-b, 69 to 75, 79a; to T-5463, TB-6544, HT-5289, HTB-6632 | 1 | 1 | | |
| 69 | 117-10 | | NYLON LOCKNUT, #10 - 24 | 4 | 4 | | |
| 70 | 60204 | | HOOD HINGE CATCH | 1 | 1 | | |
| 71 | 602-16 | RO | HOOD CATCH SUPPORT CHANNEL | 1 | 1 | | |
| 72 | | AA | HOOD, TEC. 4 cycle, see 68 | 1 | 1 | | |
| 73 | 103-31 | | MS, #10 - 24 x 1¼ to T-5472 | 4 | 4 | | |
| 74 | 602-11 | | RH HOOD BRACKET HT-5289 TB-6544 | 1 | 1 | | |
| 75 | 602-12 | | LH HOOD BRACKET HTB-6632 | 1 | 1 | | |
| 76-1 | 602-18 | | HOOD ASS'Y. I/C, Incl 17. 18. 77 to 79a to K-5589. KB-6894 | | | 1 | 1 |
| 76-2 | 602 22 | | HOOD ASS'Y, I/C, Incl 77, 78, 79a. 97, 98, from K-5590, KB-6909 | | | 1 | 1 |
| 78 | | | HOOD. I/C. plastic only | | | 1 | 1 |
| 79a | 120-13 | | RIVET. #66 | | | 4 | 4 |
| 79b | 120-13 | | RIVET, #66 | 10 | 10 | | |
| 79c | 120-13 | | RIVET, #66 | | | 12 | 12 |
| 79d | 12013 | | RIVET, #66 | 5 | 5 | 5 | 5 |
| 80 | 601-13 | | ODG DECAL | 1 | 1 | | |
| 81 | 601-14 | | ARGO DECAL | 2 | 2 | 2 | 2 |
| 81 | 601-4 | | ARGO NAME PLATE, plastic | 2 | 2 | 2 | 2 |
| 82 | 12019 | | SPACER, ⅛, to T-3749, TB-1976 | 8 | 8 | | |
| 83 | 602-10 | | HOOD SCREEN, 6⅝ x 7¾, to T-3749, TB-1976 | 1 | 1 | | |
| 84 | 120-01 | | RIVET, #48, to T-3749, TB-1976 | a | 8 | | |
| a5 | 108-01 | | FENDER WASHER from T-5041 9/32" ID HT-5035 | 3 | 3 | 3 | 3 |
| 86 | 103-72 | | HEX HD, SCREW, ¼ - 20 x ¾ HTB-5517 K-5092 | 3 | 3 | 3 | 3 |
| 87 | 125-45 | | GREY PLUG KB-5496 | 3 | 3 | 3 | 3 |
| 88 | 601-60 | | "IMPORTANT" DECAL | 1 | 1 | 1 | 1 |
| 89 | 601-73 | | UPPER BODY. 6 WHL I/C & TWIN, (Right Side Steer), Incl No. 78, from K-5092, 55759 | | | | 1 |
| 90-1 | 601-77 | RO | UPPER BODY. 6 WHL. TEC. (Left Side Steer). Incl NO. 101, replaces key NO. 5-1; special order only; to T-5091, HT-5066 | 1 | | | |
| 90-2 | 601-79 | RO | UPPER BODY. 6 WHL TEC.. (Right Side Steer), Incl No. 101, replaces No. 52; special order only; T-5117 to T-5472, to HT-5289 | 1 | | | |
| 90-3 | 601-76 | | UPPER BODY, 6 WHL. TEC.. (Right Side Steer), Incl No. 101, from T-5498 | 1 | | | |
| 91-1 | 801 74 | RO | UPPER BODY, 8 WHL TEC., (Left Side Steer), Incl No. 101, replaces key No. 6-1; special order only; to TB-5471, HTB-5664 | | 1 | | |
| 91-2 | 801-26 | RO | UPPER BODY, 8 WHL. TEC., (Right Side Steer), Incl No. 101, replaces ref# 6-2; special order only; from TB-5690 to TB-6544, HTB-5665 to HTB-6632 | | 1 | | |
| 91-3 | 801-23 | | UPPER BODY, 8 WHL. TEC.. (Right Side Steer), Incl No. 101 from TB-6817, HTB-6736 | | | | |
| 92 | 601-67 | | HOOD SUPPORT ASS'Y. TEC. from T-5498, TB-6817 HTB-6736 | 1 | 1 | | |
| 93 | 120-15 | | RIVET. t45 | 2 | 2 | | |
| 94 | 6018 9 | | SPRING PLATE, from T-5498 TB-6817, HTB-6736, K-5590 KB-6909 | 1 | 1 | | |
| 95 | 103-70 | | THREAD CUTTING SCREW, 114 - 20 x 112 | 2 | 2 | 2 | 2 |
| 96 | 126-11 | | SPRING, from T-5498. TB-6817 HTB-6736, K-5590. KB-6909 | 1 | 1 | 1 | 1 |
| 97 | 126-10 | | WING STUD, from T-5498, TB-6817, HTB-6736, K 5590. KB-6909 | 1 | 1 | 1 | 1 |
| 98 | 126-09 | | GROMMET, alum. | 1 | 1 | 1 | 1 |
| 99 | 601-83 | | HOOD SUPPORT ASS'Y. I/C, from K-5590, KB-6909 | | | 1 | 1 |
| 100 | 602-21 | | HOOD ASSY. TEC., Incl Nos. 77, 79a. 97, 98, 101; use on Nos 90 & 91 | 1 | 1 | | |
| 101 | | NA | HOOD. TEC.. plastic only, see 90. 91 & 100 | | | | |

# 18.0 Frames

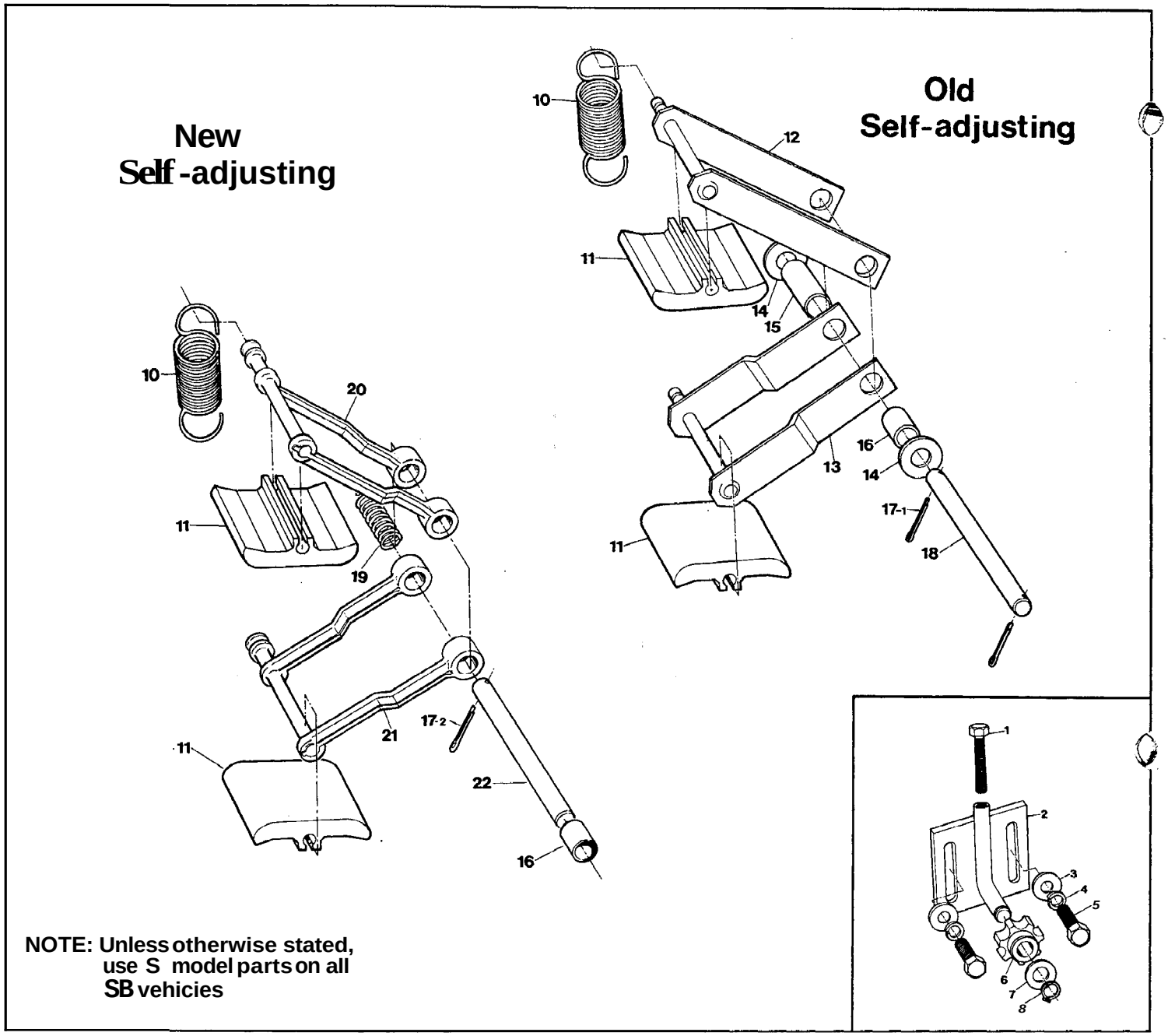


# 18.0 Frames

| Key No. | Part No. | Remarks | Description | Quantity 6 whl. | Quantity 8 whl. |
|---|---|---|---|---|---|
| 1 | 60480 | RO | FRAME 6 WHL, TEC requires 52 | 1 | |
| 1 | 604-70 | | FRAME 6 WHL. I/C & TWIN, K-5092, S-5759 | 1 | |
| 2 | 804-40 | RO | FRAME 8 WHL. I/C, KB-3972 to KB-7146 | | 1 |
| 2 | 804-19 | | FRAME 8 WHL. I/C, from KB-7147 on | | 1 |
| 3a | 117.15 | | HEX NUT, 3/8-16 | 4 | 4 |
| 3b | 117-15 | | HEX NUT, 3/8 - 16, | 24 | 32 |
| 3c | 117-15 | | HEX NUT, 3/8 - 16, | 8 | 12 |
| 4 | 101-13 | | INNER BRG FLNG. 1 1/4" | 12 | 16 |
| 5 | 101.29 | | BEARING, 1¼", less flange, Incl 8 | 12 | 16 |
| 6 | 108-06 | | LOCKWASHER, 3/8 | 36 | 48 |
| 7a | 103-89 | | CARRIAGE BOLT, 3/8 - 16 x 3/4, to T-4508, TB-3834, HT-4516, HTB-3882 | 4 | 4 |
| 7a | 103-17 | | HHCS, 3/8 - 16x 1, from T-4509, TB-3835 HT-4517, HTB-3883, KB-3972. | 4 | 4 |
| 7b | 103-89 | | CARRIAGE BOLT, 3/8 - 16 x 3/4" | 8 | 12 |
| 8 | | AA | ECCENTRIC LOCKING COLLAR, see 5 | | |
| 9 | 111-05 | | SPIROL PINS, 5/16 x 2½, to T-4938, TB-4992, HT-4826, HTB-4938, KB-5046 | 12 | 16 |
| 9 | 11145 | | SPIROL PINS, 5/16 x 2½, from T-4939, TB-5349, HT-4827. HTB-4939, K-5092, KB-5047 | 14 | 18 |
| 10 | 605-63 | | OUTER BEARING FLANGE, 1¼" | 6 | 8 |
| 11 | 10207 | | GREASE SEAL, 1¼", see 13-2 | 6 | 8 |
| 12 | | NA | GREASABLE OUTER FLNG. 1¼", see 132 | 6 | 8 |
| 131 | 605-63 | | OUTER BEARING FLNG, 1¼" to T-4038, TB-2782, replace with 13-2 | 6 | 8 |
| 132 | 605-68 | RO | GREASABLE OUTR FLNG ASS'Y 1¼", Incl 11, 12. from T-4039, TB-2781, KB-3972, all HT. HTB | 6 | 8 |
| 141 | 103-88 | | CARRIAGE BOLT, 3/8 - 16x 1", to T-4038, TB-2782 | 24 | 32 |
| 142 | 103-36 | | CARRIAGE BOLT, 3/8 - 16 x 1½, from T-4039, TB-2781, KB-3972, all HT, HTB | 24 | 32 |
| 15 | 103-80 | | WHEEL STUD, 7/16-20 NF x 1⅛", see 16, 17, 18. | 30 | 40 |
| 16 | | NA | FRONT AXLE SHFT ASS'Y. 1⅝". use 17 | 2 | 2 |
| 17 | 60575 | RO | FRONT AXLE SHAFT ASS'Y, Gusseted, 1-1/4" all models, Incl key No. 15 | 2 | 2 |
| 18 | 60572 | | MID REAR AXLE SHFT ASS'Y, 1¼" Incl 15. | 4 | 6 |
| 19 | 103-46 | | HHCS, 5/16 - 24 x 1 | 4 | 4 |
| 20 | 101-14 | | FLANGETTE, 2 Hole, 1", trimmed | 4 | 4 |
| 21 | 101-30 | | BEARING, 1", less flange, set screw type. | 4 | 4 |
| 22 | 117-04 | | NYLON LOCKNUT, 5/16-24 | 4 | 4 |
| 23 | 103-12 | | CARRIAGE BOLT, 5/16 - 18 x ¾, to T-4508, TB-3834, HT-4516, HTB-3882 | 4 | 4 |
| 23 | 103-06 | | HHCS, 5/16 - 18x 1, from T-4509, TB-3835, HT-4517, HTB-3883, KB-3972, K | 4 | 4 |
| 24 | 108-05 | | LOCKWASHER, 5/16 | 4 | 4 |
| 25 | 101-12 | | FLANGETTE, 2 Hole, 1" | 4 | 4 |
| 26 | 11743 | | HEX NUT, 5/16 - 18, to T-4508, TB-3834, HT-4516, HTB-3882 | 4 | 4 |
| 27 | 605-61 | | RH IDLER ASS'Y, S50 - 1 x 13T/S40 - 2 x 24T to TB-3904, all T | 1 | 1 |
| 27 | 605-96 | | RH IDLER ASS'Y, S50 - 1 x 13T/S40 - 2 x 28T from TB-4012 | | 1 |
| 28 | 605-62 | | LH IDLER ASS'Y, S50 - 1x 13T/S40 - 2 x 24T to TB-3904, all T | 1 | 1 |
| 28 | 605.95 | | LH IDLER ASS'Y, S50 - 1 x 13T/S40 - 2 x 28T from TB-4012 | | 1 |
| 29 | 605-92 | | RH IDLER ASS'Y, S50 - 2 x 13T/S40 - 2 x 24T to HTB-3970, all HT | 1 | 1 |
| 29 | 605-94 | | RH IDLER ASS'Y, S50 - 2 x 13T/S40 - 2 x 28T from HTB-4022. KB-3972. K-5092 | 1 | 1 |

| Key No. | Part No. | Remarks | Description | Quantity 6 whl. | Quantity 8 whl. |
|---|---|---|---|---|---|
| 30 | 60591 | | LH IDLER ASS'Y, S50 - 2 x 13T/S40 - 2 x 24T lo HTB-3970, all HT | 1 | 1 |
| 30 | 60593 | | LH IDLER ASS'Y, S50 - 2 x 13T/S40 - 2 x 28T from HTB-4022. KB-3972, K-5092 | 1 | 1 |
| 31 | 605-46 | | FRNT SPRKT ASS'Y, 1¼" S50 - 1 x 20T to T-3564, TB-1592 | 2 | 2 |
| 31 | 605-56 | | FRNT SPRKT ASS'Y, 1¼" S50 - 1 x 24T from T-3565, TB-1593 | 2 | 2 |
| 32 | 605-47 | | MID SPRKT ASS'Y, 1¼ S50 - 1 x 19/20T to T-3564, TB-1592 | 2 | 2 |
| 32 | 605-57 | | MID SPRKT ASS'Y, 1¼ S50 - 1 x 19/24T from T-3565, TB-1593 | 2 | 2 |
| 33 | 805-21 | | MID - REAR SPRKT ASS'Y, 1¼" S50 - 1 x 19/19T from TB-1593 | | 2 |
| 34 | 605-48 | | REAR SPRKT ASS'Y, 1¼" S50 - 1 x 19T from T-3565, TB-1593 | 2 | 2 |
| 35 | 605-87 | | FRNT SPRKT ASS'Y, 1¼" S50 - 2 x 24T from HT-4153. HTB-3079, KB-3972, K-5092 | 2 | 2 |
| 36 | 605-88 | | MID SPRKT ASS'Y, 1¼" S50 - 2 x 19/24T from HT-4153, HTB-3079, KB-3972, K-5092 | 2 | 2 |
| 37 | 80523 | | MID REAR SPRKT ASS'Y. 1¼" S50 - 2 x 19/19 from HT-4153, HTB-3079, KB-3972 | 2 | 2 |
| 38 | 605-90 | | REAR SPRKT ASS'Y. 1¼" S50 - 2 x 19 from HT-4153. HTB-3079, KB-3972, K-5092 | 2 | 2 |
| 39 | 603-22 | | IDLER CHAIN-D, RC40 - 2 x 46P, Incl 59 to TB-3904, all T, HT | 2 | 2 |
| 39 | 60324 | RO | IDLER CHAIN-D. RC40 x 2 x 48P, Incl 59 from TB-4012, HTB-4022, KB-3972, K-5092 | 2 | 2 |
| 40 | 603-05 | RO | FRNT CHAIN, RC50 - 1 x 42P, Incl 57 - to T-3564, TB-1592 | 2 | 2 |
| 40 | 803-05 | | FRNT CHAIN, RC50 - 1 x 44P, Incl 57 from T-3565, TB-1593 | 2 | 2 |
| 41 | 603-06 | | MID CHAIN, RC50 - 1 x 68P, Incl 57 to T-3564, TB-1592 | 2 | 2 |
| 41 | 803-06 | | MID CHAIN, RC50 - 1 x 70P, Incl 57 from T-3565, TB-1593 | 2 | 2 |
| 42 | 603-07 | | REAR CHAIN, RC50 - 1 x 96P, Incl 57 | 2 | 4 |
| 43 | 603-19 | | FRNT CHAIN, RC50 - 2 x 44P, Incl 58 from HT-4153, HTB-3079, KB-3972, K-5092 | 2 | 2 |
| 44 | 603-20 | | MID CHAIN, RC50 - 2 x 70P. Incl 58 from HT-4153, HTB-3079, KB-3972, K-5092 | 2 | 2 |
| 45 | 60321 | | REAR CHAIN, RC50 - 2 x 96P, Incl 58 from HT-4153, HTB-3079, KB-3972 | 2 | 4 |
| 46 | 117-35 | | WHEEL NUT, 7/16-20, fits 16, 17, 18 | 30 | 40 |
| 47 | 125.26 | | TIRE VALVE, see | 6 | 8 |
| 48 | 125-15 | | RIM a X 7 x 5 BOLT, c/w Valve 47, see | 6 | 8 |
| 49-1 | 100-76G | | GOODYEAR TIRE, only 20", see key No. 51 | 6 | 8 |
| 49-2 | 100-76C | | CARLISLE TIRE. only 21" | 6 | 8 |
| 50 | 125-20G | | LH TIRE - RIM ASS'Y, Gdyr. 5 blt Incl. 48,491. | 3 | 4 |
| 51 | 125-21G | | RH TIRE - RIM ASS'Y, Gdyr. 5 blt Incl. 48, 49-1. | 3 | 4 |
| 52 | 603-04 | | SUB FLOOR PLYWOOD ½" all T, HT. | 1 | |
| 53 | 803-04 | | SUB FLOOR PLYWOOD ½" all TB. HTB only. | | 1 |
| 54 | 125-68 | | WEIGHT BLOCK, 30 lbs. cast iron from K-5092 only | 2 | |
| 55 | 103-81 | RO | HHCS 7/16 - 20 x 2½ | 4 | |
| 56 | 117-32 | | NYLON LOCKNUT, 7/16-20 | 4 | |
| 57 | 100-14 | | CHAIN CONNECTING LINK, RC-50-1, use on #40, 41, 42 | 6 | 8 |
| 58 | 100-96 | | CHAIN CONNECTING LINK, RC-50-2, use on #38 | 6 | 6 |
| 59 | 100-97 | | CHAIN CONNECTING LINK, RC-40-2, use on #39 | 2 | 2 |
| 60 | 108-09 | RO | WASHER, 1/2 x 1-3/8 x 1/8 , K | 4 | |

# 19.0 Chain Take-up



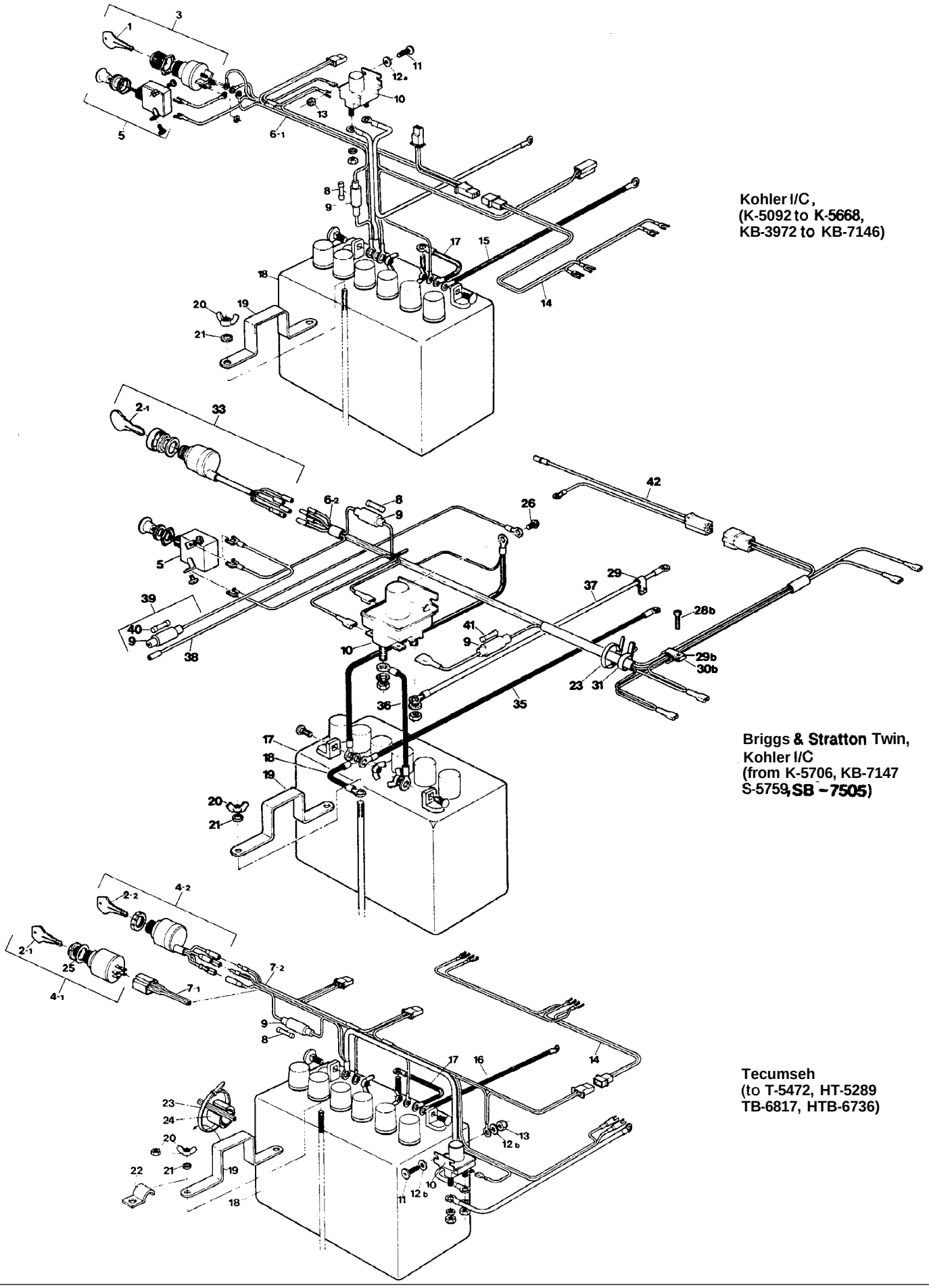

**NOTE: Unless otherwise stated, use S model parts on all SB vehicles**

# 19.0 Chain Take-up

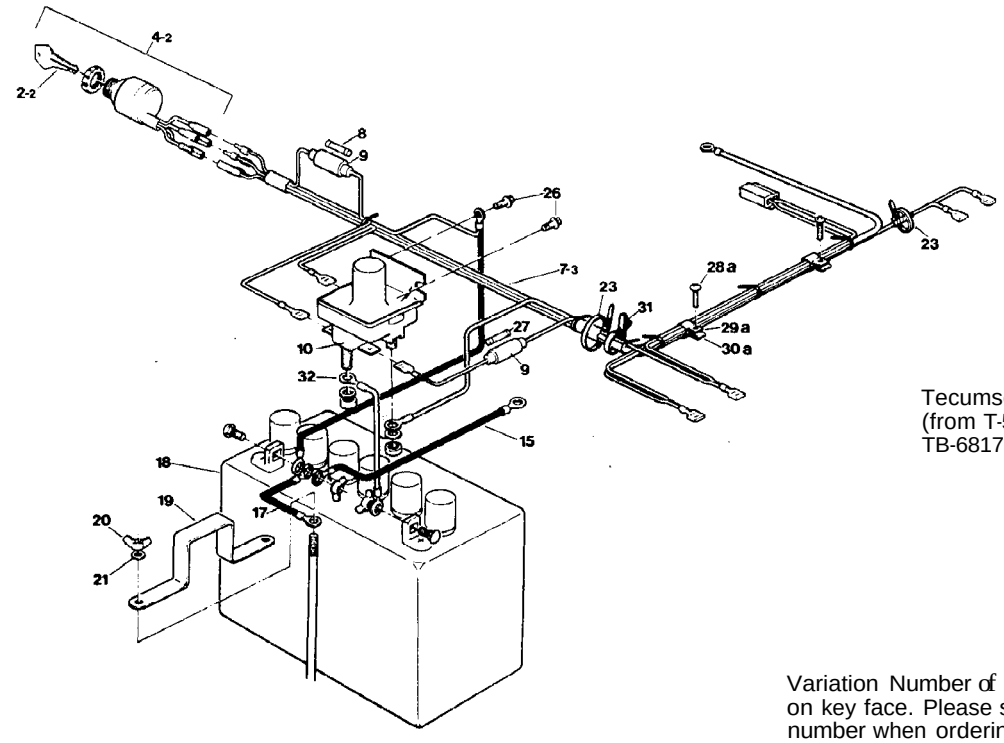
| Key N | Put No. | emark | Description | ty. |
|---|---|---|---|---|
| 1 | 10532 | | HHCS, 5/16 18 x 1¾" | 1 |
| 2 | 603-36 | | SUPPORT ASS'Y | 1 |
| 3 | 108-15 | | SAE WASHER, ⅜" | 2 |
| 4 | 108-06 | | LOCKWASHER, ⅜" | 2 |
| 5 | 10517 | | HHCS, ⅜ - 16 x 1 | 2 |
| 6 | 60533 | | NYLON SPROCKET | 1 |
| 7 | 108-35 | | SAE WASHER, ½" | 1 |
| 8 | 107-05 | | RETAINING RING, .461" ID | 1 |
| | 644 | | TENSIONER KIT, add on kit, Incl 1 to 8 | |
| 10 | 125-61 | | TENSIONER SPRING | 1 |
| 11 | 603-61 | | SLIDER BLOCK, Nylon | 2 |
| 12 | 603-62 | | CHAIN TENSIONER, Upper Arm Ass'y, from T-4585 to T-4985, TB-4012 to TB-5364, HT-4570 to HT-4908, HTB-4022 to HTB-5157. KB-3972 to KB-5384 | 1 |
| 13 | 603-63 | | CHAIN TENSIONER, Lower Arm Ass'y, from T-4585 to T-4985, TB4012 to TB-5364, HT-4570 to HT-4908, HTB-4022 to HTB-5157, KB-3972 to KB-5384 | 1 |

| Key No. | Part No. | Remarks | Description | Qty |
|---|---|---|---|---|
| 14 | 108-35 | | SAE WASHER, ½", as required | 2 |
| 15 | 603-65 | | LONG SPACER, 1-5/16" lg. | 1 |
| 16 | 603-66 | | SHORT SPACER, ⅝" lg. | 1 |
| 17-1 | 100-01 | | COTTER PIN, 118 x 1", to T-4985. TB-5364, HT-4908, HTB-5157, KB-5384 | 2 |
| 17-2 | 100-01 | | COTTER PIN, 118 x 1", from T-4986, TB-5366, HT-4909, HTB-5377, K-5092, KB-5385, S-5759 | 1 |
| 18 | 603-64 | | PIVOT PIN, ½ x 6⅝" | 1 |
| 19 | 125-78 | | SPACER SPRING | 1 |
| 20 | 603-77 | | CHAIN TENSIONER, Upper Arm, from T-4986, TB-5366, HT-4909, HTB-5377, K-5092, KB-5385 | 1 |
| 21 | 60376 | | CHAIN TENSIONER, Lower Arm, from T-4986, TB-5366, HT-4909, HTB-5377, K-5092, KB-5385 | |
| 22 | 603-78 | | PIVOT PIN, ½ x 6⅜" lg, 1 hole | 1 |
| | 647 | | TWO WAY CHAIN TAKE-UP KIT, Incl key Nos. 10, 11. 14. 16, 17-2, 19, 20, 21 & 22 | |

# 20.0 Electrical



# 20.0 Electrical




Tecumseh
(from T-5498,
TB-6817, HTB-6736)

Variation Number of key is stamped on key face. Please specify this number when ordering.

# 20.0 Electrical

| Key No. | Part No. | Remarks | Description | Qty. |
|---|---|---|---|---|
| 1 | 100-59-B | | IGNITION KEY BLANK, (cut keys not available): used on No. 3 only. | 1 |
| 2-1 | 10039-A | | IGNITION KEY, used on No. 4-1, 33, specify Key variation #1, 2 or 3 when ordering | 1 |
| 2-2 | 100.60-A | | IGNITION KEY, used on No. 4-2, specify Key variation #10 or 11 when ordering | 1 |
| 3 | 100-59 | | IGNITION SWITCH, from K-5092 to K-5668, from KB-3972 to KB-7146; see No. 1 | 1 |
| 4-1 | 100-39 | | IGNITION SWITCH, Incl No. 2-1, to T-4559 TB-3904, HT-4569, HTB-3970 | 1 |
| 4-2 | 100-60 | | IGNITION SWITCH, Incl No. 2-2, from T-4585, TB-4012. HT-4570, HTB-4022 | 1 |
| 5 | 100-62 | RO | LIGHT SWITCH, from K-5092, KB-3972, S-5759 | 1 |
| 6-1 | 61316 | | MAIN WIRE HARNESS, Incl 8, 9 & 17, from K-5092 to K-5668, from KB-3972 to KB-7146 | 1 |
| 6-2 | 61325 | | MAIN WIRE HARNESS, Incl 8, 9 & 41. from K-5706, KB-7147, S-5759 | 1 |
| 7-1 | 613-13 | | MAIN WIRE HARNESS, TEC.. Incl Nos. 8 & 9, to T-4559, TB-3904, HT-4569, HTB-3970 | 1 |
| 7-2 | 61317 | | MAIN WIRE HARNESS, TEC., Incl Nos. 8, 9 & 17; from T-4585 to T-5472, TB-4012 to TB-6544, HT-4570 to HT-5289, HTB-4022 to 6632 | 1 |
| 7-3 | 613-23 | | MAIN WIRE HARNESS, TEC., Incl NOS. 8, 9 & 27: from T-5498, TB-6817, HTB-6736 | 1 |
| 8 | 12510 | | FUSE, 14 Amp. | 1 |
| 9 | 61312 | RO | FUSE HOLDER, see Nos. 6-1, 6-2, 7-1, 7-2, 7-3 & 39 | |
| 10 | 125-06 | | STARTER RELAY, to T.3731, TB-1960 | 1 |
| 10 | 100-36 | | STARTER RELAY, from T-3732, TB-1961. all HT HTB, K. KB and S | 1 |
| 11 | 10325 | | PN HD SCREW, 10 24 x 3/4'' | 2 |
| 12a | 120-05 | | Spacer. 3/16' | 2 |
| 12b | 120-05 | | Spacer, 3/16' | 4 |
| 13 | 117-10 | | NYLON LOCKNUT, #10-24 | 1 |
| 14 | 613-01 | | HEAD LIGHT HARNESS, to T-5472 TB-6544, HT-5289, HTB-6632, K-5668, KB-7146 | 1 |
| 15 | 613-18 | | GROUND WIRE, 17". from T-5498, TB-6817, HTB-6736 from K-5092 to K 5668. KB-3972 to KB-7146 | 1 |
| 16 | 613-14 | | GROUND WIRE, 14" Black, to T-5472, TB-6544 HT-5289, HTB-6632 | 1 |
| 17 | 10035 | | BATTERY. small. #U1, *200* crank amps., to T-3753, TB-2034 | 1 |
| 17 | 10025 | | BATTERY, large, #22NF, 245 crank amps., from T-3754, TB-2035, K-5092, KB-3972. S-5759. all HT HTB & S models | 1 |
| 18 | 61315 | | GROUND WIRE, 4-1/4'', all models, see NOS. 6-1 a 7-2 | 1 |
| 19 | 604-06 | | BATTERY RETAINING BRKT.. small; to T-3753, TB-2034 | 1 |
| 19 | 604-52 | | BATTERY RETAINING BRKT. large, from T-3754. TB-2035, K-5092, KB-3972. S-5759, all HT | 1 |
| 20 | 117-03 | | HEX NUT, 5/16-18; | 2 |
| 20 | 117-38 | | WING NUT, 5/16-18 | 2 |
| 20 | 117-18 | RO | LOCKING WING NUT, 5/16-18 | 2 |
| 21 | 10805 | | LOCKWASHER, 5/16' | 2 |
| 22 | 60510 | | CLAMP, 1/2''; to T-4569, TB.4011 | 1 |
| 23 | 10064 | | TIE RAP, | 2 |
| 24 | 702-06 | | CUSHION, T-4585 to T-5463, TB-4012 to TB-6554, HT-4570 to HT-5289, HTB-4022 to HTB-6632 | 1 |
| 25 | 10836 | | SPEC. WASHER, W-152: to T-4559. TB-3904 HT-4569, HTB-3970 | 1 |
| 26 | 103-70 | | THREAD CUTTING SCREW, 1/4-20 x 1/2'' | 2 |
| 27 | 118-41 | | FUSE, 30 Amp. | 1 |
| 28a | 103-25 | | PN. HD. SCREW, #10-24 x 314" | 2 |
| 28b | 103-25 | | PN. HD. SCREW, #10-24 x 314" | 3 |
| 29a | 125-48 | | CLIP, 112" ID. | 2 |
| 29b | 125-48 | | CLIP, 1/2'' ID. | 3 |
| 30a | 117-50 | | SPRING NUT, #10-24 | 2 |
| 30b | 117-50 | | SPRING NUT, #10-24 | 3 |
| 31 | 12812 | | WIRING STRAP, plastic | 1 |
| 32 | 61522 | | POSITIVE WIRE, 9'', from T-5498. TB-6817. HTB-6736 | 1 |
| 33 | 126-17 | | IGNITION SWITCH, Incl No. 2-1; Key variation #1, from K.5706. KB-7147, S-5759 | 1 |
| 35 | 61328 | | ENGINE GROUND CABLE, from K-5706, KB-7147 | 1 |
| 36 | 613-26 | | MAIN POWER CABLE, from K-5706. KB-7147. S-5759 | 1 |
| 37 | 613-27 | | ENGINE POWER CABLE, from K-5706, KB-7147, S.5759, 24" long | 1 |
| 38 | 613-30 | | BLOWER FAN GROUND LEAD, from K-5706, KB-7141 | 1 |
| 39 | 613-29 | | BLOWER FAN POWER LEAD, from K-5706, KB-7147 Incl NO. 9 & 40 | 1 |
| 40 | 118-37 | | FUSE, 9 Amp: see No. 39 | |
| 41 | 118-42 | | FUSE, 35 Amp. from K-5706, KB-7147. S-5759 | |
| 42 | 613-31 | | HARNESS ADAPTER, from S-5759 | 1 |